

STOCK WORK INDEX

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BROWNELLS STOCK TAKEDOWN SET

All The Tools Needed To Prevent Split Stocks

The very best possible tools for removing most styles of buttstock bolts and action spring tube nuts. The thin-walled sockets are correct to prevent slipping and burring. The drag-link bit is round at the drive end, which automatically centers the blade in the stock bolt hole and makes fitting it into the slot about 1,000 times easier!! Plus, they work for other shop jobs, too. **USA**

SPECS: Set - Includes T-handle, 10" (25.4cm) drive extension, (5) 3/8" (9.5mm) drive sockets, and drag link bit. **Sockets & Drag Link** - Includes all (5) drive sockets and drag link bit.

#080-809-000 Stock Takedown Set, 8K99D99	\$ 107.99
#080-027-000 T-Handle, 8K33P63	39.99
#080-212-011 10" Extension, only, 8K22D45	24.99
#080-212-006 6" Drive Extension, 8K16C63	17.99
#080-809-001 Sockets & Drag Link, only, 8K64A81	72.99

BROWNELLS SLING STUD STOCK INSERTS

Sling Studs The Mount Securely in Wood or Synthetic Stocks

Machined, threaded brass bushings provide added strength and security for screwing the sling studs in wood, composite, and fiberglass stocks. Lets you turn a screw in tight without the worry of stripping it out of the stock material. Heavily knurled on the outside to hold plenty of epoxy bedding for a rock-solid grip between the insert and stock. **USA**

SPECS: Pack with (2) knurled brass inserts and (2) steel, dome-top sling studs, matte blued. 1/2" (12.7mm) long x 3/16" (7.9mm) diameter when assembled. Inserts have 10-32 tpi internal threads.

#080-000-682 Sling Stud Inserts, 2-pak, 5D7L64	\$ 8.99
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TALLEY MAGNUM CROSSBOLT

Distributes Recoil; Adds A Custom Touch

Distributes recoil on heavy magnums. Heavy-walled tube goes inside the stock, secures between two "bolts" with specially designed heads. With sharp, squared edges for clean inletting. Finish to match stock contours. **USA**

SPECS: Tube 1/4" (6.3mm) dia., 1 1/8" (3.5cm) long. Heads 7/8" (11.1mm) dia., 1/8" (3.2mm) thick. Machined steel, in-the-white.

#874-005-000 Magnum Crossbolt, 4G7N99	\$ 9.99
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TREEBONE CARVING CLASSIC BUTTPLATE

Traditional Style Adds A Touch Of Quality

Classic, pre-war American pattern derived from various Winchester and Sharps models. Slightly curved face with pointed heel tip and 18 lpi checkering. **USA**

SPECS: Investment cast 4140 steel, in-the-white. 5" (12.7cm) long, 1.62" (4.1cm) wide.

#507-000-001 Model 70 Classic Buttplate, 7K54C29	\$ 69.99
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100 STRAIGHT POLYMER BUTTSTOCK SPACER

Great Looking Spacers; Easy To Fit, Grind & Finish

Jet black or bright white, buttstock spacers made from strong, lightweight, polymer plastic for superior sanding and machining characteristics. Slotted hole design makes it easy to match up with just about any hole location. The wide range of thicknesses available let you use them alone or in combination to adjust rifle or shotgun stocks for length of pull, or to add a decorative and finishing touch to the stock. **USA**

SPECS: Black or white polymer plastic. 2 1/8" (5.5cm) wide, 5 1/8" (14.9cm) long. 2 1/4" (6.9cm) minimum c-to-c hole spacing with 1/2" adjustment. 1/8" (3.17mm) 1/4" (6.35mm) and 1/2" (12.7mm) thick.

#365-100-125 1/8" Black Polymer Spacer, 5F7G06	\$ 9.19
#365-100-250 1/4" Black Polymer Spacer, 5F7A61	9.19
#365-100-500 1/2" Black Polymer Spacer, 5F11C42	13.19
#365-101-125 1/8" White Polymer Spacer, 5F6K51	8.99

100 STRAIGHT PITCH BUTTSTOCK SPACER

Adjust Pull & Pitch Without Cutting The Stock

Tapered design allows for negative or positive adjustments in stock pitch without altering the stock; adjusts length of pull. Sands and finishes beautifully. Slotted holes for universal fit. **USA**

SPECS: Black polymer plastic. 2 1/8" (5.5cm) wide. 5 1/8" (15cm) long. 2 1/4" (6.9cm) minimum c-to-c hole spacing. Tapers - 1/4" (6.3mm) to 1/8" (1.59mm) positive and negative. 1/2" (12.5mm) to 1/8" (1.5mm) positive and negative. Positive is thicker at top or heel and will increase pitch. Negative is thicker at toe and will decrease pitch.

STOCK #	TAPER	PRICE
#365-114-125	Positive 1/4" - 1/8"	5F8K91 \$ 10.29
#365-112-150	Positive 1/2" - 1/8"	5F13A13 \$ 15.19
#365-114-025	Negative 1/4" - 1/8"	5F8C66 \$ 9.99
#365-112-050	Negative 1/2" - 1/8"	5F13K63 \$ 14.99

BROWNELLS UNIVERSAL BUTTPLATE

Replaces Worn, Chipped, Broken Factory Buttplates; Preserves Original Appearance

Speed up the restoration of that classic shotgun or rifle by replacing a worn, chipped, or cracked buttplate with an affordable, grind-to-fit replacement of moldable polyurethane resin. Durable resin looks and feels like the hard rubber, Bakelite, or black plastic used for the original buttplates on many of these guns, and will not shrink, swell, or crack over time. Proprietary molding process uses the highest-quality molds engineered to prevent unsightly "flash" and air bubbles on the finished product. Grinds easily without flaking or fracturing. Includes fine-line, horizontal serrations often found on period buttplates, but without the tricky borders that make grinding the sides difficult. Heat briefly in boiling water or microwave to soften the resin so it can be molded to the contour of your stock; the shape sets up well once cooled and is extremely durable. Drilled and counterbored to accept two #12 buttplate screws, available separately. **USA**

SPECS: Molded polyurethane resin, black. Fitting required. Small - 4 1/2" (12.1cm) long, 1 1/2" (3.8cm) wide. 2 3/8" (7.5cm) hole spacing. Medium - 5" (12.7cm) long, 1 1/2" (4.1cm) wide. 2 3/8" hole spacing. Large - 1 1/8" (4.8cm) wide, 5 1/8" (13.8cm). 3" (7.6cm) hole spacing.

#080-003-975 Universal Buttplate, Small, 8B16E67	\$ 20.00
#080-003-976 Universal Buttplate, Medium, 8B16D67	20.00
#080-003-977 Universal Buttplate, Large, 8B16J67	20.00
#080-000-260 #12 Buttplate Screws, per doz., 5K10I99	10.99

N.C. ORDNANCE REPRODUCTION BUTTPLATES

Reproductions Of The Factory Originals

High-quality, detailed reproduction buttplates look and feel like the originals and make restoring an old rifle or shotgun easy work. Built using original factory patterns, so you know the screw holes, checkering, company brand logos and borders are a perfect match. Outside edges grind easily for a perfect fit. Molded from a special, high-strength polyurethane that's resistant to most solvents. **USA**

SPECS: Polyurethane, black.

STOCK #	STYLE	DIMENSIONS
#100-003-886	Rem-UMC M10	(5" x 1.7")
#100-003-885	Rem-UMC M12/141	(4.3" x 1.2")
#100-003-887	Rem. M512/550	(4.7" x 1.5")
#100-003-888	Savage M99 Trademark	(4.6" x 1.4")
#100-003-883	Stevens Favorite	(4.2" x 1.3")
#100-003-878	Win. 1894 Pre-64	(4.8" x 1.6")
#100-003-876	Win. 1906	(4.1" x 1.1")
#100-003-877	Win. M61/67/69/72/1910	(4.75" x 1.5")
#100-003-879	Win. M70/88/100	(5.1" x 1.6")
SHOTGUN BUTTPLATES		
#100-003-889	Browning Auto-5	(5.2" x 1.75")
#100-003-890	Browning Superposed 12 Ga.	(5.3" x 1.75")
#100-003-892	Ithaca M37	(4.9" x 1.5")
#100-003-880	L.C. Smith 12 Ga.	(5" x 1.7")
#100-003-881	L.C. Smith 16-20 Ga.	(4.8" x 1.5")
#100-003-882	L.C. Smith Oversized	(5.5" x 1.9")
#100-003-884	Rem. M11	(5" x 1.7")
#100-003-873	Win. 1897	(5.2" x 1.7")
#100-003-874	Win. M12/12 Ga.	(5.1" x 1.5")
#100-003-875	Win. M12/16-20 Ga.	(4.9" x 1.6")

- Advise # - Rifle Buttplate, 8B16Q67	\$ 20.00
- Advise # - Shotgun Buttplate, 8B16L67	20.00

KICK-EEZ BUTTSTOCK PITCH SPACER

Adjust Stock Fit Without Cutting Stock

Tapered spacers provide positive or negative pitch angle. Easily finished polymer material blends well with stocks and recoil pads. Pre-drilled, oblong slot adapts to most hole spacings. **USA**

SPECS: Black polymer. 2.2" (5.6cm) wide. 5.8" (14.7cm) long. Tapers 1/4" (6.3mm) to 1/8" (1.59mm) and 1/2" (12.7mm) to 1/8" (1.59mm).

#440-105-003 1/4" Buttstock Pitch Spacer, 4D6B63	\$ 7.69
#440-105-002 1/2" Buttstock Pitch Spacer, 4D10L23	12.99

KICK-EEZ BUTTSTOCK SPACER

Easy Fit & Finish With Traditional Appearance

Fashioned from durable black polymer, these spacers sand and polish to a high quality finish. Slotted mounting holes make it easy to match most screw locations for ease of fitting. Three spacer sizes allow custom tailoring for length of pull. Adds a nice final touch to recoil pad installations. **USA**

SPECS: Black polymer plastic. 2.25" (5.7cm) wide. 5.8" (14.8cm) long. Hole spacing: 2.6" (6.7cm) min., 3.6" (9.3cm) max. 1/8" (3.17mm), 1/4" (6.35mm) and 1/2" (12.7mm) thick.

#440-701-180 1/8" Stock Spacer, 4D4E98	\$ 6.19
#440-701-140 1/4" Stock Spacer, 4D4P43	6.09
#440-701-120 1/2" Stock Spacer, 4D7E93	10.19

PACHMAYR SPACER

When "Just A Touch More" Is Needed

BLACK - Hard black rubber. NO white stripe. **USA**

SPECS: 5 1/4" (13.6cm) x 2" (5cm) x 1/8" (4.76mm).

#692-920-002 BSD-20 Black Spacer, 5K6J99	\$ 8.99
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WHITE - Pliable, off-white/light tan rubber. Sides turn white when you grind them. **USA**

SPECS: Approx. 5 1/4" (13.6cm) x 2" (5cm) x 1/8" (1.59mm).

#692-920-001 WPS-20 White Spacer, 5K6J99	\$ 9.99
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N.E.C.G. HARD RUBBER BUTTSTOCK SPACER

Traditional, Jet Black; Easy-To-Grind

Traditional, black, hard rubber buttstock spacers add length to any rifle or shotgun stock. Grinds beautifully and takes a nice polish without a lot of hard work. **USA**

SPECS: Hard rubber, black. 5 1/4" (14.6cm) high. 2" (5cm) wide. Available in 6mm (1/4"), 8mm (5/16"), 12mm (1/2") and 24mm (1") thick.

#661-100-006 1/4" Hard Rubber Spacer, 1F9E88	\$ 13.99
#661-100-008 3/8" Hard Rubber Spacer, 1F11A30	15.99
#661-100-012 1/2" Hard Rubber Spacer, 1F13C18	17.99
#661-100-024 1" Hard Rubber Spacer, 1F17A66	24.99

Orders: 800-741-0015

order on the web
brownells.com

BROWNELLS PAGE 413

STOCK WORK

TOOL/BUTTPLATES/
SPACERS/GRIP CAPS

LENARD BROWNELL STEEL GRIP CAP



Designed By The Old Master Himself

Lenard Brownell designed this continental style steel grip cap that would look like it "belonged" on his superb custom rifles. Now available to the trade, this beautiful cap is 8620 steel, which blues, engraves and color casehardens very well. It is investment cast rather than stamped to give a better distribution of material and make a sturdy cap with even, well defined contours and perfect steps. The kind of grip cap you can install with pride. Classic styling will compliment any rifle whether it be a fancy, engraved work of art, or a first rate hunting rifle.

SPECS: 1 1/16" (3.3cm) x 1 1/4" (4.6cm), 1 oz. (28 g) wt. Unpolished, in-the-white, with full-length-threaded screw.

#095-003-001 Unpolished L. Brownell Grip Cap, each, 5K18B90 \$19.99

#095-003-002 Extra Screw For Grip Cap, 5K6H23 6.99

N.C. ORDNANCE GRIP CAPS

Reproduction & Universal Models For Any Project



Precision molded from high-strength polyurethane to maintain crisp detail for a nice finishing touch on custom guns or factory firearms that need authentic looking restoration. Outside edges grind easily to provide a precise fit. Resistant to most solvents. Winchester models use the original factory patterns so they look and feel like the vintage factory part. Winchester models also include molded-in mounting lugs on the back side for a solid fit. Starburst European and Utility caps are universal designs that can be adapted to any stock project.

SPECS: Polyurethane, black. Win Shotgun/M70 Rifle - 1.7" long x 1.3" (3.3cm) wide. Win Small Rifle - 1.5" (3.8cm) long x 1.2" (3.1cm) wide. Starburst European - 1.6" (4.1cm) long x 1.1" (2.9cm) wide. Coat Of Arms - 1.7" long x 1.2" wide. Utility - 1 1/8" long x 1 1/8" wide.

#100-003-869 Win Shotgun/M70 Rifle Cap, 8B8P33... \$10.00

#100-003-870 Win Small Rifle Cap, 8B8M33..... 10.00

#100-003-871 Starburst European Cap, 8B8H33..... 10.00

#100-009-401 Utility Cap, 8B8N33..... 10.00

HOGUE

EZG™ GRIND-TO-FIT RECOIL PADS

Neoprene Elastomer Cushions Painful Recoil - Grinds Cleanly



Ultra-soft, space-age, polymerized, synthetic rubber pad cushions painful recoil and saves your shoulder. Customizable - these pads grind cleanly; oversized for the perfect fit on your rifle or shotgun. Polymer base plate flexes slightly to resist cracking and to fit less-than-perfect stocks.

SPECS: Small - 5.3" (13.46cm) tall, 1.68" (4.27cm) wide, 1" (2.54cm) thick. Medium - 5.5" (14cm) tall, 1.8" (4.6cm) wide, 1" (2.54cm) thick. Large - 5.7" (14.79cm) tall, 2" (5.08cm) wide, 1" (2.54cm) thick. Includes (2) screws. Gunsmith fitting required.

STK# BLACK	STK# BROWN	SIZE
#408-000-047	NA	Small
#408-000-048	408-000-051	Medium
#408-000-049	NA	Large

— Advise # — EZG Grind Recoil Pads, 8K21D84 \$22.99

MISCELLANEOUS GRIP CAPS

JERRY FISHER - Finish-ground top and gracefully rounded contours. Screw fits precisely into cap, and bottoms on shoulder. Takes engraving well.



SPECS: Steel, in-the-white, satin finish. Small - 1.7" (4.3cm) L x 1.23" (3.1cm) W. Medium - 1.75" (4.4cm) L x 1.27" (3.2cm) W. Large - 1.8" (4.5cm) L x 1.31" (3.3cm) W.

#310-301-001 Small Fisher Grip Cap, 1C31J43 \$36.99

#310-301-002 Medium Fisher Grip Cap, 1C32N48 35.35

#310-301-003 Large Fisher Grip Cap, 1C32D40 35.26

JERRY FISHER 2-SCREW - Two-screw design leaves the center area open for embellishments that won't work with single-screw caps. Counter-bored holes ensure positive screw seating.



SPECS: Steel, machined from bar stock. 1/2" (6.3cm) thick. 1 1/16" (3.3cm) wide. 1 1/2" (4.5cm) long. In-the-white.

#310-300-002 2-Screw Grip Cap, 1C31I43 \$36.99

DRESSLE ENGLISH-STYLE - Machined from solid stock in sizes proportioned in length, width and height to look right and compliment any size rifle or shotgun. Includes screw with oversized, tapered head.

SPECS: Machined steel, in-the-white, satin finish. Available in Large; 1.85" (4.6cm) X 1.43" (3.6cm), Standard; 1.78" (4.5cm) X 1.36" (3.4cm), Small; 1.71" (4.3cm) X 1.29" (3.2cm), Petite; 1.65" (4.1cm) X 1.22" (3.1cm).

#258-100-007 Large Grip Cap, 8E30F21 \$31.74

#258-100-005 Standard Grip Cap, 8E32I37 43.99

#258-100-003 Small Grip Cap, 8E32P37 42.99

#258-100-001 Petite Grip Cap, 8E32E37 35.00

KICK-EEZ JR. MODEL RECOIL PAD

Smaller Size Plus Greater Comfort



Sorbothane® rubber gives smaller shooters freedom from sore shoulders and pain. Junior size compliments and installs more easily on youth or smaller rifles and shotguns, and stocks that have been shortened. Black base with leather grain textured face.

SPECS: Black. 1.75" (4.4cm) x 4.75" (12cm) x 1" (2.54cm), 2.75" (7cm) center-to-center hole spacing.

#440-300-101 Jr. Recoil Pad, 4D35A69 \$41.99

KICK-EEZ PRE-FIT RECOIL PADS

Recoil-Absorbing Pads; Easy Drop-In Installation

Drop-in replacement buttpad with outstanding recoil absorption properties reduces felt recoil by, and minimizes flinch for fast, accurate follow up shots and no "day after" shoulder pain. These pads are pre-shaped to fit the factory stock contours and screw spacing, so there's no grinding, fitting, or drilling. Just remove the current buttpad and replace with a Kick-Eez. Made of Sorbothane®, a unique visco-elastic polymer that disperses recoil energy outward, away from the shooter's shoulder, without distorting or bottoming out. Retains its 100% memory even after thousands of shots.

SPECS: Sorbothane synthetic rubber, black. Approximately 1 1/16" (3cm) thick. Includes (2) mounting screws and installation instructions.* Butt-pad height measured from heel to toe.

STOCK #	FITS GUN/STOCK TYPE
#440-000-030	Beretta, all 5/16" wood/synthetic; Baikal, wood; Stoeger, wood (some models)
#440-000-029	Marlin 336/444/450/512; Mossberg 500 AG Turkey/9200/9300, wood; Rem 870 Wingmaster (non-Express)/870 Police/11-87 SP (1992 only), wood; Weatherby Vanguard; Winchester 70 Carbine (30-06)/Mod 100, wood

— Advise # — Pre-Fit Recoil Pad, 4D33P99 \$39.99

GALAZAN

FACTORY LOGO RECOIL PAD



The Final Detail For An Accurate Restoration

Makes your restorations as accurate and valuable as possible. These red-brown rubber pads are exact reproductions of those used in the early 1900's. The Hawkins was a commonly-used, turn of the century, aftermarket pad. This faithful re-creation has the original Hawkins logo in the center and is available with the original diamond/heart pattern vents or horizontal square vents. The Winchester Vented is a copy of the original pad on early 1920's Winchesters that includes the Winchester logo, with the legend "MADE IN U.S.A." above the logo and "TRADE MARK PAT. JUNE 6, 1922" correctly placed below it. Winchester Solid is a solid red pad modeled after that of many original pre-'64 Winchesters including the Model 70, Model 12, Model 21, plus all lever action and pump models. Raised lettering Winchester logo. Early Noshoc pad provides an opportunity to put the correct era pad on many high-grade American guns. Used by Parker, Fox, L.C. Smith, Remington, Winchester, and Lefever. Raised lettering reads "NOSHOC" with the legend "PATENTED JUNE 6, 1922" above the logo and "MADE IN U.S.A." below it. The Universal pad comes in red and works well on a variety of custom stocks. Screw holes are 3/16" apart; midway between these holes is an internal cavity 1/4" wide and 2 1/8" long.

SPECS: Rubber. Red pad with black base. Hawkins - 5.9375" long x 1.9375" wide, 1" deep, 3.25" center-to-center hole spacing. Noshoc - 5.544" long x 1.75" wide, .9" deep, .3020" c-to-c hole spacing. Winchester Vented - 4.75" long x 1.6875" .1" deep, 3.0625" c-to-c hole spacing. Winchester Solid - 5.5" long x 1.875" wide, .875" deep, 3.125" c-to-c hole spacing. Universal - 5.5" long x 1.9" wide, 1/2" (1.3cm) or 3/4" (1.9cm) deep, 3.25" (8.2cm) c-to-c hole spacing.

#344-000-010 Hawkins Recoil Pad, Diamond Vent, 4D27K19 \$31.99

#344-000-012 Noshoc Recoil Pad, 4D27P19 31.99

#344-000-014 Winchester Recoil Pad, Vented, 4D34B84 40.99

#978-100-001 Winchester Recoil Pad, Solid, 4D43F19 47.99

#344-000-013 Universal Recoil Pad, 1/2" Red, 4D18I69 21.99

#344-000-016 Universal Recoil Pad, 3/4" Red, 4D19M79 21.99

KICK-EEZ ROCKER RECOIL PAD

Comes Quickly To Your Shoulder With Consistent Comfort & Fit

Shock-absorbing Sorbothane® really soaks up recoil. Features a tapered toe for a snug fit that does not dig into your shoulder. The heel features a round contour that lets you bring the gun up fast and easy, without grabbing your clothes. Provides repeatable, consistent gun mounting for greater comfort and accuracy. Attractive, leather face.

SPECS: Includes screws. 2" (5cm) x 5 1/8" (14.3cm). Thick - 1.2" (3cm); Thin - .940" (2.4cm) maximum thickness.

#440-000-023 Thick Rocker Recoil Pad, 4D34Q84 \$40.99

#440-000-024 Thin Rocker Recoil Pad, 4D35I69 41.99



KICK-EEZ RECOIL PAD

Soft, Genuine Sorbothane®



These pads don't just slow recoil down, they actually cut the kick dramatically by absorbing it! Made from soft, springy, Sorbothane, they end next-day-hurt, tame large caliber flinch and allow recoil-sensitive shooters to shoot in comfort. Won't ever bottom out. Grind and shape like regular pads, just don't allow heat to build up. 200 Series Dual Action Sporting Clays pad has two layers of Sorbothane for extra protection. The first layer reacts quickly to absorb initial recoil, while the second layer dissipates the remaining energy to maximize absorption. Heel is canted approximately 45° for easy shouldering from the "low gun" position. 300 Series All Purpose has a slightly concave face designed for all shooting applications. 300 Series Dual Action All Purpose pad combines the two-layer absorption properties of the 200 Series Dual Action pads with a flat back and downward-canted ends for easy shouldering in a wide variety shooting applications. 400 Series Trap has a more pronounced concave face than 300 Series for fixed-position trapshooting. 500 Series Magnum is designed for heavy recoiling guns and has a flat face and downward canted ends for easy shouldering. All pads feature solid sides, a black base, and leather-grain textured face.

SPECS: Sorbothane® visco-elastic polymer. Large - 2.03" (5.1cm) x 5.65" (14.3cm), Medium - 1.93" (4.9cm) x 5.33" (13.5cm), DA = Dual Action. Dimensions shown in chart are nominal and can vary due to ambient temperature and humidity conditions present at the time of manufacture.

STOCK #	MODEL	SIZE	THICK	COLOR
#440-000-050	DA-201-8-L-B	Large	1 1/8" (2.4cm)	Black
#440-000-051	DA-201-10-L-B	Large	1 1/8" (2.9cm)	Black
#440-000-052	DA-202-8-M-B	Med.	1 1/8" (2.4cm)	Black
#440-000-053	DA-202-10-M-B	Med.	1 1/8" (2.9cm)	Black
#440-000-025	301-5-L-B	Large	1/2" (1.3cm)	Black
#440-301-106	301-6-L-B	Large	3/4" (1.9cm)	Black
#440-301-108	301-8-L-B	Large	1 1/8" (2.4cm)	Black
#440-301-110	301-10-L-B	Large	1 1/8" (2.9cm)	Black
#440-000-054	DA-301-8-L-B	Large	1 1/8" (2.4cm)	Black
#440-000-055	DA-301-10-L-B	Large	1 1/8" (2.9cm)	Black
#440-302-106	302-6-M-B	Med.	3/4" (1.9cm)	Black
#440-302-108	302-8-M-B	Med.	1 1/8" (2.4cm)	Black
#440-302-110	302-10-M-B	Med.	1 1/8" (2.9cm)	Black
#440-000-056	DA-302-8-M-B	Med.	1 1/8" (2.4cm)	Black
#440-000-057	DA-302-10-M-B	Med.	1 1/8" (2.9cm)	Black
#440-401-106	401-6-L-B	Large	3/4" (1.9cm)	Black
#440-401-108	401-8-L-B	Large	1 1/8" (2.4cm)	Black
#440-401-110	401-10-L-B	Large	1 1/8" (2.9cm)	Black
#440-402-106	402-6-M-B	Med.	3/4" (1.9cm)	Black
#440-402-108	402-8-M-B	Med.	1 1/8" (2.4cm)	Black
#440-402-110	402-10-M-B	Med.	1 1/8" (2.9cm)	Black
#440-000-044	403-6-L-B	Large	3/4" (1.9cm)	Black
#440-000-045	403-8-L-B	Large	1 1/8" (2.4cm)	Black
#440-501-112	501-125-L-B	Large	1 1/8" (3.5cm)	Black
#440-502-112	502-125-M-B	Med.	1 1/8" (3.5cm)	Black

— Advise # — 200/300 Kick-Eez Recoil Pad, 4D37J39 \$43.99

— Advise # — 400 Kick-Eez Recoil Pad, 4D35F69 41.99


— Advise # — 500 Kick-Eez Recoil Pad, 4D36E54 42.99

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SINCE 1939

WANT MORE NEW STUFF?
Visit our website for daily updates!

KICK-EEZ SPORTING CLAYS RECOIL PAD

Sorbothane® Absorbs Recoil,
Plus Altered Design Is Easier To Shoulder

Functional, diagonal cut at the heel won't catch on clothing so it's easier and faster to shoulder when you're shooting your favorite sporting clays course. Made from exclusive Sorbothane material that's soft and springy to soak up recoil force and prevent sore, next-day shoulder. Can be ground and fit just like conventional rubber pads. 
SPECS: *Leather face. Includes screws. Large - 2.03" (5.1cm) x 5.75" (14.6cm). All dimensions are nominal. Medium - 1.93" (4.9cm) x 5.33" (13.5cm).*

STOCK #	MODEL	SIZE	THICK	COLOR
#440-201-110	201-10-L-B	Large	1.1" (3cm)	Black
#440-201-108	201-8-L-B	Large	1.0" (2.5cm)	Black
#440-201-106	201-6-L-B	Large	.8" (20.3mm)	Black
#440-202-110	202-10-M-B	Med.	1.1" (3cm)	Black
#440-202-108	202-8-M-B	Med.	1.0" (2.5cm)	Black
#440-202-106	202-6-M-B	Med.	.8" (20.3mm)	Black


— Advise # — Kick-eez Sprng Clay Pad, 4D34I84 \$ 40.99

KICK-EEZ SPECIAL PURPOSE RECOIL PAD

Soft Sorbothane®
For Difficult-To-Fit Stocks




Solid pad with adjustable hole spacing for easier fitting to those "hollow" stocks on Browning Gold, Beretta 390 and Benelli shotguns.

Soft, Sorbothane dramatically absorbs recoil energy. 
SPECS: *Sorbothane. Black. Flat leather face. 2 1/4" (5.7cm) W, 6" (15cm) long, 3/16" (24mm) thick. Includes screws.*

#440-801-001 Special Purpose Pad, 4D34Q84 \$ 40.99

SIMS VIBRATION LABORATORY LIMBSAVER® GRIND-TO-FIT PADS

Advanced Technology Displaces Recoil;
Gives You A Custom-Fit Recoil Pad

Space-age, NAVCOM™ polymer, grind-to-fit recoil pad reduces bruising and recoil pain on your shoulder. Grinds easily using a coarse belt for a perfect-fitting recoil pad. Advanced Simms technology spreads recoil throughout the entire pad for even recoil displacement. Available in **Small, Medium, and Large.** 
SPECS: *Navcom polymer, black. 1" (2.54cm) thick. Small - 4 1/8" (12.2cm) long, 1 1/2" (4.7cm) wide; grindable to 3 1/8" (10cm) long, 1 1/2" (3.4cm) wide. Medium - 5 1/2" (13cm) long, 1 1/2" (4.6cm) wide; grindable to 4 1/4" (11cm) long, 1 1/2" (3.3cm) wide. Large - 5 1/2" (14cm) long, 2 1/8" (5.2cm) wide; grindable to 4 1/8" (11.3cm) long, 1 1/2" (4cm) wide.*

#902-000-072	Limbsaver Grind-To-Fit Small, 7K34M19	\$ 37.99
#902-000-073	Limbsaver Grind-To-Fit Medium, 7K35D09	38.99
#902-000-074	Limbsaver Grind-To-Fit Large, 7K34J19	37.99

MASEN SEMI-AUTO RIFLE RUBBER RECOIL PAD

Extra-Length Plus No-Slip Surface


Increases stock length to better fit shooters with long arms. Provides a cushioned, recoil absorbing, non-slip surface. Replaces original pad with no permanent alterations. **AR-15/M16** model fits A1 and A2 trap door buttstocks; adds 3/4" length. **CAR-15** model fits M4-style collapsible stock; adds 3/4". **M14/M1A** adds 7/8". **M1 Garand** model adds 7/8". **Ruger**® model fits 10/22®, Mini-14® with serial number beginning "580-" and higher, Mini-Thirty®, and Model 96™; adds 1 1/8". 
SPECS: *Polyethylene rubber, black. Serrated face.*

#560-153-700	AR-15/M16 Recoil Pad, 6E00CJE	\$ 13.99
#560-153-800	CAR-15 Recoil Pad, 6E14B24	14.99
#560-153-808	M14/M1A Recoil Pad, 6E00FIH	17.99
#560-153-807	Ruger Recoil Pad, 6E18Q04	18.99

SIMS VIBRATION LABORATORY LIMBSAVER® GRIND-TO-FIT SPEED MOUNT RECOIL PAD

Cushions Felt Recoil, Reduces Muzzle Jump;
No-Snag Design For Fast Shouldering



Recoil-absorbing pad of NAVCOM™ synthetic material combines the proven effectiveness of the original Limbsaver with improved shouldering speed and Anti-Muzzle Jump Technology for fast, accurate follow up shots. Beveled heel eliminates the prominent edge that can catch on clothing and slow down shouldering your shotgun. Wear-resistant Easy Glide surface coating further reduces friction between pad and clothing. As the firearm discharges, the redesigned two-chamber system inside the pad engages, with the lower chamber compressing first to direct the recoil force downward. Two, internal impact pillars engage to distribute the force and further control the angle of collapse, reducing muzzle jump by as much as 50%. Grind-to-fit for custom installations. 
SPECS: *NAVCOM™ synthetic material, black, with black plastic base. 5.085" x 1.815, grinds to approximately 4 1/4" x 1 1/8". 3.125" center-to-center hole spacing.*

#902-000-098 Grind-To-Fit Speed Mount Pad, 7K34G19 \$ 37.99

SIMS VIBRATION LABORATORY LIMBSAVER® SLIP-ON RECOIL PAD


Quick, Easy Solution To Painful Recoil

Slip-on recoil pad installs with ease to displace painful shock and recoil. Transfers easily from gun to gun and requires absolutely no fitting. Made with proprietary NAVCOM™ material for a soft feel and recoil absorbance. 
SPECS: *NAVCOM synthetic material, black. Available in small, medium, and large. Small - Approximately 4 1/8" (11.7cm) up to 5" (13cm) high, 1 1/2" (3.8cm) wide. Medium - 5" (13cm) up to 5 1/4" (13.3cm) high, 1 1/2" (4.1cm) wide. Large - 5 1/4" up to 5 1/2" (14cm) high, 1 1/4" (4.4cm) wide.*

#902-000-079	Small Slip-On Recoil Pad, 7K31L49	\$ 34.99
#902-000-080	Medium Slip-On Recoil Pad, 7K31G49	34.99
#902-000-081	Large Slip-On Recoil Pad, 7K31I49	34.99

SIMS VIBRATION LABORATORY LIMBSAVER® RECOIL PAD

Pre-Fit Pads That Take The "Ouch!" Out of
Rifle & Shotgun Shooting

Energy absorbing, NAVCOM™ material combined with dual, airtight chambers and elastic motion to reduce recoil-induced shock up to 50% over factory pads. Gives greater protection for the shooter; allows more shooting, without soreness and discomfort at the end of a long shooting day. Plus, proprietary Anti-Muzzle Jump Technology helps distribute shock to reduce muzzle rise for faster, more accurate follow up shots. Pre-fit pads; check price line to see if pad fits wood or synthetic stock. **Note:** These pads *do not* come with mounting screws. Re-use the factory pad screw or a #8 x 1 1/2" or #10 x 1 1/2" Philips Drive "A" tapping screw on stocks whose screws are missing or broken. 
SPECS: *NAVCOM synthetic material. Black with black base. Ribbed face. Screw-on replacement requires no fitting for guns with factory recoil pad. Ruger fits recessed Ruger synthetic stocks, plus Sako 75 and Tikka T-3 Lite synthetic stocks.*

STOCK #	FITS	PRICE
#902-000-060	Rem. 870, wood	7K34J19 \$ 37.99
#902-000-062	Rem. 700 BDL, wood	7K34N19 \$ 37.99
#902-000-097	Rem. 700/870/1100/12 ga. 11-87, synthetic	7K34I19 \$ 37.99
#100-002-236	Ruger (recessed stock)/Sako 75/Tikka T-3 Lite, synthetic	7K34D19 \$ 37.99

PACHMAYR DECCELERATOR® SPEED-MOUNT SLIP-ON RECOIL PAD

Fits Many Different Guns For
Inexpensive Recoil Protection



Slip-on recoil pad with rounded heel section of slick polymer helps limit friction so rifle or shotgun slides smoothly to your shoulder. Heel section is specially contoured to avoid clothing snag and allow quick shouldering. Decelerator pad face provides great recoil cushioning and stretchable side material flexes to allow easy installation, while providing plenty of grip to hold pad firmly on stock. Adds 3/16" to length of pull. **SPECS:** *Decelerator rubber, black or brown. Small - 4 1/8" (12.4cm) long x 1 1/8" (4.1cm) wide. Medium - 5" (12.7cm) long x 1 1/2" (4.4cm) wide.*

#692-000-015	Small Speed-Mount Slip-On Pad, Brown, 5K16K49	\$ 19.99
#692-000-012	Small Speed-Mount Slip-On Pad, Black, 5K16A49	19.99
#692-000-016	Medium Speed-Mount Slip-On Pad, Brown, 5K16G49	19.99

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Pachmayr RECOIL PADS

DECELERATOR

SC100 SPORTING CLAYS BLACK BASE


A 752-style pad with Decelerator material to soak up recoil, and a hard insert at the heel to slide smoothly over clothing. 

SPECS: *Small*, 1.68" (4.3cm) x 5.30" (13.5cm); *Med.*, 1.80" (4.6cm) x 5.50" (14cm); *Large*, 1.92" (4.9cm) x 5.75" (14.6cm). .8" = 20.3mm, 1" = 2.54cm.

STOCK #	THICK	FACE	COLOR	SIZE
#690-011-157	.8"	Leather	Black	Small
#690-011-158	.8"	Leather	Black	Medium
#690-012-157	1"	Leather	Black	Small
#690-012-158	1"	Leather	Black	Medium
#690-012-159	1"	Leather	Black	Large
#690-012-168	1"	Leather	Brown	Medium

— Advise # — SC100 Black Base Pad, 5K38C89 \$ 44.99

D200B/D500B ULTRA-LIGHT FIELD PAD BLACK BASE


Ultra low-profile pad designed for rimfire and other low-recoil guns ensures fast, yet secure shouldering in the field. Gently concave face helps prevent shouldered rifle from slipping. Made of black Decelerator rubber with solid black base, no white line. Available with Stippled or Basketweave pattern molded into face. 

SPECS: Two (2) mounting screws included. *D200B Stippled* - 1.95" (4.9cm) x 5.40" (13.7cm) x .50" (1.3cm). *D500B Basketweave* - 1.80" (4.6cm) x 5.50" (14cm) x .50" (1.3cm).

STOCK #	THICK	FACE	COLOR	MODEL
#692-000-020	.5"	Stippled	Black	D200B
#692-000-021	.5"	Basketweave	Black	D500B

— Advise # — D200B/D500B Decelerator Ultra-Light Pad, 5K13K49 \$ 17.99


D550 BLACK BASE TRAP

Recoil-absorbing, smooth-sided trap pad with solid black base, no white line. 

STOCK #	THICK	FACE	COLOR	SIZE
#690-521-158	1.1"	Pigeon	Black	Med
#690-521-159	1.1"	Pigeon	Black	Lrg

— Advise # — D550 Black Base Trap Pad, 5K39A99 . . . \$ 49.99

D750B BLACK BASE


Famous Decelerator rubber plus smooth sides and tapered, internal ribbing soak up rifle recoil. Classic design with a solid black base (no white line). 

SPECS: *Small*, 1.68" (4.3cm) x 5.30" (13.5cm); *Med.*, 1.80" (4.6cm) x 5.50" (14cm); *Large*, 1.92" (4.9cm) x 5.75" (14.6cm). .6" = 15.2mm, .8" = 20.3mm, 1" = 2.54cm.

STOCK #	THICK	FACE	COLOR	SIZE
#690-551-158	.6"	Basketweave	Black	Medium
#690-552-158	.8"	Basketweave	Black	Medium
#690-553-157	1"	Basketweave	Black	Small
#690-553-158	1"	Basketweave	Black	Medium
#690-553-159	1"	Basketweave	Black	Large

— Advise # — D750B Decelerator Pad, 5K29C09 \$ 34.99

D752 OLD ENGLISH BLACK BASE

Classic, smooth-sided pad made from famous Decelerator rubber. Features tapered, internal ribbing. Solid base, no white line. 

SPECS: *Small*, 1.68" (4.3cm) x 5.30" (13.5cm); *Med.*, 1.80" (4.6cm) x 5.50" (14cm); *Large*, 1.92" (4.9cm) x 5.75" (14.6cm). .6" = 15.2mm, .8" = 20.3mm, 1" = 2.54cm.

STOCK #	THICK	FACE	COLOR	SIZE
#690-541-157	.6"	Leather	Black	Small
#690-541-158	.6"	Leather	Black	Medium
#690-541-159	.6"	Leather	Black	Large
#690-541-168	.6"	Leather	Brown	Medium
#690-542-157	.8"	Leather	Black	Small
#690-542-158	.8"	Leather	Black	Medium
#690-542-159	.8"	Leather	Black	Large
#690-542-168	.8"	Leather	Brown	Medium
#690-543-157	1"	Leather	Black	Small
#690-543-158	1"	Leather	Black	Medium
#690-543-159	1"	Leather	Black	Large
#690-543-167	1"	Leather	Brown	Small
#690-543-168	1"	Leather	Brown	Medium
#690-543-169	1"	Leather	Brown	Large
#690-000-015	1"	Leather	Red	Medium

— Advise # — D752 Black Base Old English Pad, 5K29F09 \$ 34.99

**Pachmayr Recoil Pads
Continue
On The Next Page**


PACHMAYR RECOIL PADS

Protect Shoulders From The Heaviest Recoil; Easily Ground For Proper Fit

Adding a good-quality aftermarket rubber recoil pad is an excellent way to get a significant reduction in felt recoil - and a non-slip surface that keeps the gun butt in place on your shoulder. Long the industry standard, Pachmayr pads use specially designed internal ribbing to gradually absorb the kick over the course of the entire recoil impulse and protect your shoulder. They come with a variety of patterns on the faces, chosen to match the application and make certain your gun will mount easily and hold tightly. Screw hole spacing and the taper of the pad's toe vary with pad size to allow proper fitting to a wide variety of gun stocks. High-grade rubber grinds/sands to shape easily for a professional fit. All models available in standard black, white others also come with optional brown, which sometimes just looks better on certain guns.

LIGHTWEIGHT

F250 WHITE LINE FIELD


Field shape in a lightweight design. Finely checkered surfaces for fast gun handling without slipping away from shoulder. 
SPECS: *Small*, 1.75" (4.5cm) x 5.10" (13cm). *Medium*, 1.80" (4.6cm) x 5.35" (13.6cm).

STOCK #	THICK	FACE	COLOR	SIZE
#690-051-157	.85"	Lined Checkrd	Black	Small
#690-051-158	.85"	Lined Checkrd	Black	Medium
#690-051-168	.85"	Lined Checkrd	Brown	Medium

— Advise # — F250 White Line Field Pad, 5K21C99 \$ 28.99

752B DECELERATOR YOUTH

Smaller Size Looks Correct On Petite Rifles

Decelerator® pad that's smaller in all dimensions to look and fit right on youth or smaller rifles and shotguns. Tighter hole spacing makes installation easier with less chance of stock damage. 
SPECS: 1.68" (4.3cm) wide, 5.30" (13.5cm) high, 1" (2.5cm) thick, 2.50" (6.35cm) c-to-c hole spacing.

#690-110-752 752B Decelerator Youth Pad, 5K29A09 \$ 34.99

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BROWNELLS

DELUXE


F325 DELUXE WHITE LINE FIELD

A favorite design for fast action shooting. Shape, construction and hardness make this pad ideal for shotguns or large caliber rifles. 
SPECS: *Small*, 1.80" (4.6cm) x 5.15" (13.1cm). *Medium*, 1.90" (4.8cm) x 5.40" (13.7cm). 1" = 2.54cm, 1.1" = 2.79cm.

STOCK #	THICK	FACE	COLOR	SIZE
#690-111-157	1"	Stippled	Black	Small
#690-112-158	1.1"	Stippled	Black	Medium
#690-111-167	1"	Stippled	Brown	Small
#690-112-168	1.1"	Stippled	Brown	Medium

— Advise # — F325 White Line Fld Pad, 5K23M49 \$ 27.99

F325B DELUXE BLACK BASE FIELD

A favorite design for fast shooting. Shape, construction and hardness make it ideal for shotguns or large caliber rifles. 
SPECS: *Small*, 1.80" (4.6cm) x 5.15" (13.1cm). *Medium*, 1.90" (4.8cm) x 5.40" (13.7cm). *Large*, 2.05" (5.2cm) x 5.70" (14.5cm). 1" = 2.54cm, 1.1" (2.79cm), 1.15" (2.92cm).

STOCK #	THICK	FACE	COLOR	SIZE
#690-121-157	1"	Stippled	Black	Small
#690-121-158	1.1"	Stippled	Black	Medium
#690-121-159	1.15"	Stippled	Black	Large
#690-121-167	1"	Stippled	Brown	Small
#690-121-168	1.1"	Stippled	Brown	Medium

— Advise # — F325B Blk Face Field Pad, 5K23Q49 \$ 29.99


S325 DELUXE WHITE LINE SKEET

This design is based on exhaustive testing by top skeet shooters and professionals. A medium-sized page with a superior shape that has the right "feel" so necessary for both shooter comfort and fast gun handling. 
SPECS: *Medium*, 1.90" (4.8cm) x 5.40" (13.7cm) x 1" thick. Black, with ribbed face.

#690-132-158 S325 White Line Skeet Pad, 5K23F49 . . . \$ 27.99

OLD ENGLISH

752B BLACK BASE


Extremely elegant pads for fine guns. Same internal configuration as Presentation pad. Smooth sides, rounded edges. Solid black base, no white line. 
SPECS: *Small*, 1.68" (4.3cm) x 5.30" (13.5cm); *Medium*, 1.80" (4.6cm) x 5.50" (14cm); *Large*, 1.92" (4.9cm) x 5.75" (14.6cm). .6" = 15.2mm, .8" = 20.3mm, 1" = 2.54cm.

STOCK #	THICK	FACE	COLOR	SIZE
#690-311-157	.6"	Leather	Black	Small
#690-311-158	.6"	Leather	Black	Medium
#690-312-158	.8"	Leather	Black	Medium
#690-313-157	1"	Leather	Black	Small
#690-313-158	1"	Leather	Black	Medium
#690-313-159	1"	Leather	Black	Large

— Advise # — 752B Black Base Pad, 5K23L39 \$ 29.99

RIFLE


RP200 BLACK BASE

Stippled face grips clothing, prevents rifle movement during recoil. Solid color base preferred by many. 
SPECS: *Med*, 1.85" (4.7cm) x 5.40" (13.7cm). .5" = 12.7mm.

STOCK #	THICK	FACE	COLOR	SIZE
#690-032-158	.5"	Stipple	Black	Med
#690-032-168	.5"	Stipple	Brown	Med

— Advise # — RP200 Black Base Pad, 5K18M49 \$ 23.99

RP200 WHITE LINE

Stippled face grips clothing, prevents rifle movement during recoil. Contrasting white line. 
SPECS: *Medium*, 1.85" (4.7cm) x 5.40" (13.7cm). x .5" (12.7mm) thick. Black, stippled face.

#690-031-168 RP200 White Line Pad, 5K18P49 \$ 23.99

500B BLACK BASE


Basketweave rifle pad for the finest custom jobs. Solid color base preferred by many. 
SPECS: *Small*, 1.68" (4.3cm) x 5.30" (13.5cm); *Medium*, 1.80" (4.6cm) x 5.50" (14cm); *Large*, 1.92" (4.9cm) x 5.75" (14.6cm). .4" = 10.2mm.

STOCK #	THICK	FACE	COLOR	SIZE
#690-191-157	.4"	Basketweave	Black	Small
#690-191-158	.4"	Basketweave	Black	Medium
#690-191-159	.4"	Basketweave	Black	Large
#690-191-168	.4"	Basketweave	Brown	Medium

— Advise # — 500B Black Base Pad, 5K19E69 \$ 24.99

PACHMAYR XLT MAGNUM ULTRA-SOFT TRAP PAD

Super Soft Pads For Longer Shooting Sessions

50% softer than the Decelerator™ pad with smooth grinding and fitting characteristics that make this pad easy to install while giving your favorite trap gun classy good looks and providing you with superior comfort. Leather-style face provides a grippy surface to keep the gun firmly seated on your shoulder. Won't go "flat" after years of shooting and vertical storage. Available in **Medium** and **Large**. 

SPECS: *Black, rubber, Med.*, 1.95" (4.9cm) x 5.35 (13.6cm). 1.1" (2.8cm) thick. *Large*, 2.05" (5.2cm) x 5.70" (14.5cm). 1.2" (3.1cm) thick.
 #690-000-020 XLT Trap Pad, Medium, 5K39L99 \$ 44.99
 #690-000-021 XLT Trap Pad, Large, 5K39K99 44.99

100 STRAIGHT ADJUSTABLE STOCK HARDWARE


Makes Rifle & Shotgun Combs Fully Adjustable

Easy-to-install brass disc system makes any wood stock fully adjustable for comb height and cast. Features separate bases that are inlaid into the stock and comb. Locking setscrews secure adjustments. Ingenious, but definitely a "gunsmith fitting required" item! 
SPECS: *Machined 360 brass. Gives .168" (4.28mm) cast and .50" (12.7mm) height adjustment. Includes bases, sleeves, set screws, Allen wrenches, comb pattern and instructions. Requires permanent alterations to the stock.*

#365-102-000 Brass Adjustable Disk Hardware Kit, 5F75N79 \$ 87.99

100 STRAIGHT DEAD MULE RECOIL REDUCER


Can't Kick

Mechanical piston reduces felt recoil without changing the point of impact. Fits in any buttstock with a 7/8" dia. 
 x 4 1/2" deep stock bolt hole.
SPECS: *Steel body. 7/8" (22mm) diameter, 4 1/2" (11cm) long.*

#365-509-100 Dead Mule Stock Model, 5F75B99 \$ 79.99

100 STRAIGHT PAD ADJUSTER

Fast, Easy, Three-Way Adjustment

Machined aluminum plates give a full 1" vertical and 1/2" horizontal left-right, plus 90° diagonal left-right adjustment. All adjustments are accomplished through a single hole in pad. 
SPECS: *Aluminum, anodized, black. Total thickness: .290" (7.4mm). Length: 5 1/4" (14.6cm). Width: 2" (5cm).*

#365-000-001 Pad Adjuster, 5F71L43 \$ 82.99

RECOIL-LESS ENGINEERING GUN NUT II

Customize Your Gun's Length


Unique, buttstock anchor lets you quickly adjust stock length by adding, removing, or switching spacers and recoil pads. Steel-to-steel thread attachment keeps pad from coming loose. Requires drilling 1/4" x 1 1/4" holes in the buttstock 

for the screw anchor. Spacers and recoil pads not included.
SPECS: (2) Steel anchors, in-the-white. Approximately 1" (2.54cm) long. (2) steel, panhead screws. Approximately 1" (2.54cm) long.

#763-000-001 Gun Nut II, 3F15B10 \$ 19.99

C&H RESEARCH MERCURY RECOIL SUPPRESSOR

Uses Inertia To Absorb Painful Recoil

Helps counteract the painful effects of recoil using mercury, one of the heaviest, densest, liquid elements. Compact, permanently-sealed, steel case is made from bar stock; the only moving part is the liquid mercury so there's no wear, no chance of leaks. Mercury's viscosity varies only 1% from 0° F. to 90° F. which means the recoil-fighting performance is consistent in almost all weather conditions. **Stock Models** fit in rifle or shotgun stocks and are drilled and tapped 1/4"-28 tpi for easy installation and removal. **Magazine Tube** fits into the 4-round magazine tube of a pump or semi-auto shotgun. Replaces the migratory bird plug. Includes nylon spring seat adapters for 12 gauge guns, also fits 20 gauge shotguns with adapters removed. 
SPECS: *Machined, stainless steel tubes. Stock 4" A - .875" dia., 11 oz. (312 g) wt. Stock 4" B - 1/4" (19mm). Stock 4.25" - 3/16" (17mm) dia. Stock - 5" A - .750" (19mm) dia., 11 oz. wt. Stock 5" B - 1/8" (22mm) dia. Chamber - 5" long x .750" dia., 11 oz. wt. Magazine Tube - 5" (12.7cm) long x .750" (19mm) dia., 11 oz. wt. T-Handle - Aluminum handle, stainless steel shaft. 1/4"-28 threads, 3.25" (8.2cm) x 6" (15.2cm).*

#163-100-002 Standard Stock 4" A Recoil Suppressor, 3F52L69 \$ 61.99

#163-000-006 Standard Stock 4" B Recoil Suppressor, 3F52E69 61.99

#163-000-005 Standard Stock 4.25" Recoil Suppressor, 3F51D29 56.99

#163-000-004 Standard Stock 5" A Recoil Suppressor, 3F53P54 62.99

#163-000-007 Standard Stock 5" B Recoil Suppressor, 3F50H99 59.99

#163-100-001 Magazine Tube Recoil Suppressor, 3F63C74 74.99

GRACO ADJUSTABLE BUTT PLATE

Adjusts For Length, Drop and Rotation

Three-way adjustments for perfect gun fit, higher scores and improved shooting comfort. Base plate mounts to gun, your pad mounts to pad plate and the threaded tube provides a total of 1 1/8" in/out adjustment. Make full turns or stop the rotation anywhere in 360° and lock with the socket head set screws. Slotted top plate allows 1 1/2" vertical adjustment. Slide a Breako recoil reducer (listed elsewhere) into the tube for a neat, compact installation. Combine with Graco's Adjustable Comb Hardware (listed elsewhere) to make your own "Try Stock". 
SPECS: *Matte finished aluminum. 5 1/2" (14.7cm) long x 2" (5cm) wide x 3/16" (14.3mm) thick (adjusted fully "in"). Base plate attaching holes are 3/16" (8.25mm) center-to-center. Standard Model for pumps, over/unders and side-by-sides has threaded tube centered between attaching holes. Auto Model for Remington 1100, 11-87, Beretta 302/303 etc., positions tube 1/2" (12.7mm) closer to top attaching hole to clear action spring tubes. Both require drilling 1/4" (28.6mm) hole in stock.*

#352-150-100 Standard Adjustable Butt Plate, 2E55L69 \$ 68.99

#352-150-101 Auto Adj. Butt Plate, 2E57F41 68.99

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GRACO ADJUSTABLE PAD PLATE

Complete Adjustment For The Perfect Fit

Two eccentric cams and multiple mounting hole provide a huge range of adjustments for height, cast and rotation.

SPECS: Aluminum, matte finish. Stainless steel cams. 6 1/8" (15.5cm) high, 2" (5cm) wide, 1 1/2" (3.8cm) vertical, .72" (18.2mm) horizontal. Adds 3/8" (9.5mm) to stock length.

Includes screws and hex wrenches.

#352-000-002 Adjustable Pad Plate, 2E46K67 \$ 58.99

GRACO ADJUSTABLE COMB HARDWARE



The Proper Hardware To Make Adjustable Rifle & Shotgun Combs

Lets the shooter infinitely adjust head placement to get best fit for any type of shooting: rifle position shooting, changing between scopes and iron sights or using a shotgun for both field and trap shooting. Allows comb to adjust four ways: up, down, plus left and right. Comb height is adjusted by sleeves inlet into the cut-off top of the comb, and locked with set screws through side of stock. Left and right adjustment is provided by posts sliding in milled slots in the base plate and locked with set screws. Requires cutting of stock and bedding of plates and sleeves into stock. Stock cannot be returned to original condition. **350D** features easy-to-see graduation marks for exact, repeat setting of left and right adjustment. **SPL #870** and **SPL #1000** are individual sleeves attached to separate circular base plates that allow greater flexibility in left and right comb placement and angle.

SPECS: Aluminum. **#425** - 4/4" (10.8cm) long x 1" (2.5cm) wide x 1/4" (6.3mm) thick. **#350 & 350D** - 3/5" (8.9cm) long. Width/thickness same. **SPL #870** - .870" (22.14mm) diameter base. **SPL #1000** - 1" (2.5cm) diameter base. **SPL** models include two each, base plates, posts and sleeves.

- #352-100-425 #425 Adjustable Comb Hardware, 2E37A66 \$ 50.99**
- #352-100-350 #350 Adjustable Comb Hardware, 2E38Q79 49.99**
- #352-000-008 #350D Adjustable Comb Hardware, 2E55M71 79.99**
- #352-100-870 SPL #870 Adjustable Comb Hardware, 2E34D98 47.99**
- #352-000-005 SPL #1000 Adjustable Comb Hardware, 2E37A66 54.99**

MORGAN ADJUSTABLE RECOIL PAD

Customized Fit For More Comfortable, More Accurate Shooting

Get a more comfortable shooting experience and the consequent improvement in accuracy with the original, adjustable pad. Separate, ABS plastic plate with movable, foam core pad makes your buttstock quickly and easily adjustable for stock pitch, drop and degree of recoil absorption, so your gun fits and feels the way it should. Face of the trap-style pad is curved. Installation requires only minor modifications. May require plugging and redrilling of pad/buttplate screw holes.

SPECS: Base Plate; ABS plastic, black. 5 1/4" (13.3cm) long x 1 1/8" (4.8cm) wide. Pad; Rubber, black. 5" (10cm) long x 1 1/4" (3.1cm) thick. Includes instructions and mounting screws.

#557-100-004 Morgan Curved Pad, complete, 7E44D09 \$ 48.99

PREMIUM ADJUSTABLE RECOIL PAD - Premium version with the same adjustability and contours as the standard model, but with a machined aluminum base plate for added strength and rigidity.

SPECS: Base Plate - Machined aluminum, natural, polished finish. 5 1/8" (13.3cm) long x 1 1/8" (4.8cm) wide base plate. Pad - Rubber, black. 5" (10cm) long x 1 1/4" (3.1cm) thick. Includes mounting screws and instructions.

#557-000-001 Short Curved Premium Pad, 7E72E19 \$ 75.99



JONES STOCK ADJUSTER

Fast, Hassle-Free Stock Adjustments To Match Any Shooting Style



Give greater versatility to your shotgun or rifle with up to 1" vertical drop, 22° left or right tilt, and 3/16" horizontal offset of the recoil pad or buttstock position. Ultra-thin, multi-position stock plates add only 1/4", yet provide fast, easy, vertical, horizontal, and diagonal adjustments of buttstock position. Machined steel thread inserts give fast recoil pad changes. Completely pre-drilled, threaded, and made from easy-to-grind aluminum. **Browning** model is pre-shaped and contoured to fit the Browning Citori Plus and BT99.

SPECS: Machined 6061T6 aluminum, anodized, black. Includes mounting hardware and Allen wrenches. **Standard Jones Adjuster** - 5 1/4" (14.6cm) long, 2" (5cm) wide, 1/4" (6.3mm) thick. Fits recoil pads with 3/16" c-to-c hole spacing. **Browning Adjuster** - 5.06" (12.85cm) long, 1.835" (4.66cm) wide, .295" (7.5mm) thick, with slotted lower screw hole for c-to-c spacing of 3.14" to 3.48" (7.97cm to 8.84cm) on the stock side and 3.12" (7.92cm) on the pad side. Fits Citori Plus and BT-99. Will not fit 525 Sporting Clays models.

- #763-100-000 Jones Stock Adjuster, 3F59C99 \$ 72.99**
- #763-100-001 Brwng Stock Adjuster, 3F61N78 68.95**

THROUGH-THE-PAD STOCK ADJUSTER

Unique coupling system between the plates allows you to make adjustments without removing the recoil pad from the adjuster and provides more precise horizontal, vertical, and diagonal adjustability than the standard model. Simply drill two small 3/16" to 3/8" diameter holes in the pad, so you can insert the included Allen wrench to loosen the two hex-head screws and reposition the adjuster. Allows 1 1/8" vertical adjustment, 3/16" horizontal offset, and up to 40° left or right tilt.

SPECS: Machined 6061 aluminum, black, anodized finish. 5 1/2" (14.5cm) long, 2" (5cm) wide, 1 1/2" (10mm) thick. Fits recoil pads with 3/16" c-to-c hole spacing. Includes mounting hardware and Allen wrench.

#763-000-002 Through-The-Pad Adjuster, 3F71C64 . . . \$ 79.95



BROWNELLS B&R RECOIL PAD FITTING JIG



Lets You Do Fast, Professional, No-Mar Pad Installation

One of the most difficult aspects of fitting a recoil pad has always been the final fitting of pad to wood because it is so easy to hit the stock with the disc, sanding strip, or file - and ruin the finish. The B&R Recoil Pad Fitting Jig removes the risk of stock damage by letting you finish the pad completely off - and away from - the stock.

The Jig is composed of two basic pieces: (1) an adjustable triangle on which the pad is mounted to be dressed to size, and (2) a universal support that attaches to the sanding disc table.

Operation is simple. First, cut the stock to the length and pitch required to fit the customer. Attach the pad to the stock, and sharply scribe the outline of the stock on the pad. Then transfer the pad to the base plate of the Jig, set the angle of pitch, put the Jig on its support, and dress the pad to the point of just removing the scribed line (this is necessary as the line was drawn outside the stock). Finally, test fit the pad to the stock and do any final dressing by hand, if needed. The lines of the stock are carried correctly into the pad - and you have a perfect fit!

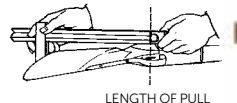
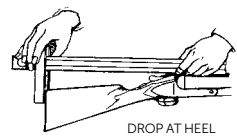
The Jig eliminates all damage to the stock finish and reduces the entire pad mounting operation to a simple 15 minute exercise - making the job an easy and highly profitable one.

SPECS: Steel support is 20 1/4" (51.4cm) long. Steel triangle legs are approximately 11 1/4" (29.2cm) long. Aluminum base plate is 3 1/2" (9cm) long. Includes instructions.

#080-000-868 Recoil Pad Fitting Jig, 8K79L99 \$ 99.99

BROWNELLS PULL & DROP GAUGE

Fast, Accurate Measurements For Stock Fitting



Proper stock "Pull" is one of those gun functions that is vitally important to the owner's shooting proficiency, yet few shooters understand what it is, or why a stock may either fit right out of the box, or have to be lengthened or shortened to fit him personally. To find the correct pull for a customer, you must measure him! Our Pull & Drop Gauge, beautifully made of oil finished solid cherry, is a professionally designed tool to do two important jobs: 1) Accurately and quickly measure the pull and drop of the shooter's forearm and trigger-finger. 2) Add professionalism and authenticity to your explanation of "Pull and Drop" to increase sales, and to generate interest in correct pull and drop for more custom fitting jobs.

SPECS: Long "Leg" is 24" (61.0cm) long x 1 1/2" (3.5cm) wide x 3/8" (9.5mm) thick. Short "Leg" is 6" (15.2cm) long x 1 1/2" (3.1cm) wide x 7/8" (22.2mm) thick.

#080-033-000 Pull & Drop Gauge, 8K36L07 \$ 40.99



PACHMAYR RECOIL PAD GRINDING TEMPLATES

Prevents Grinding Into Steel Reinforcement Plates

Brass templates lets you know where the steel reinforcement plates are in all closed-side Pachmayr recoil pads to keep you from cutting into them when shaping a recoil pad. Place the template behind the new pad and visibly check the amount of clearance left while shaping. Set of four templates work with small, medium, large, and large magnum recoil pads.

SPECS: Brass templates. Set of four for small, medium, large and large magnum Pachmayr recoil pads.

#690-000-019 Recoil Pad Grinding Templates, 5K12K19 \$ 14.99



**WE HAVE AMMO!
AT BROWNELLS.COM**

**GUARANTEED. FOREVER.®
SINCE 1939**

THE "JOINTER"

**Saves The Day
When A Line
Starts Astray!**



A tool that's not often used until it is needed - and then it's the most necessary checkering tool you can own! Its main purpose is to straighten out checkering lines which have gone astray, and to make layout and other lines really straight. There isn't a checkerer alive, pro or rank novice, who, at one time or another, hasn't had a line suddenly head for left field. Straightening out such a line - without a Jointer Tool - can easily drive you right up the wall! A "must-have" for the beginner or professional checkerer. **SPECS:** Tool Steel, the right hardness so you can resharpen with 60° 3-square file, 7/8" (22.2mm) cutting area, 90° only. **#080-556-000 Jointer Tool, 8K39E10..... \$ 44.99**

NO. 131 CHECKERING RIFFLER

Shapes The Diamonds Smoothly, Professionally

Checkering Rifflers are used by many professional checkerers and stockmakers instead of bent needle files for pointing-up checkering, cleaning up damaged or old checkering, and border work. The No. 131 we recommend and carry has a full 3-square shape, cutting a perfect 60° angle. File teeth meet exactly square on corners, will cut finest hairline cut at bottom of diamond grooves. Has approximately 35° up-bend at tip. Exceedingly nice to work with. **SPECS:** 6" (12.7cm) long, "V" is 60°. Approx. 1" (2.5cm) edge. **#360-318-971 No. 131 Checkering Riffler, 6C32D16 .. \$ 40.99**

BROWNELLS CHECKERING CRADLE



**Locks All Stocks In Best Position
For No Strain Layout & Checkering**

A cradle makes checkering so much easier - and the results so much better - that we have never met a professional stockmaker who did not use a checkering cradle! Two of the most important advantages of a good checkering cradle are: 1) It allows you to work with both hands and rotate the stock as you checker across the pattern, keeping the work area at the most comfortable, controlled position. This eliminates the clumsy and difficult task of trying to work around a stationary stock - sometimes almost to the point of standing on your head - and following the pattern correctly from border to border. 2) Prevents the back and forth wobble that kills the cutting action of the checkering tools. If the stock is not securely held, it will move with the cutter. This movement lets the cutter "grab" the stock and makes it almost impossible to cut straight, even lines of uniform depth. Simple in design, low in cost, of rugged wood construction and highly practical. Adjustable to hold rifle stocks up to 33" long (which will include all stocks except Mannlicher-style) and all shotgun stocks and forends. Holds the stock rigidly, without marring finish, yet permits turning of the stock as the work progresses. Convenient also for stock inletting, sanding, staining and finishing. Bolt directly to the bench, or lock into a sturdy vise. Comes complete with all holders, bolts and instructions. **SPECS:** 41 1/2" (105cm) long, 8 1/4" (21cm) high, 1 1/2" (3.8cm) wide. **#080-026-000 Checkering Cradle, 8K79E24..... \$ 87.99**

**BROWNELLS
WOOD STIPLING PUNCHES**

Fast Alternate To Checkering

Create a no-slip gripping surface on a stock, forend or handgun grip in far less time than it takes to lay out and checker an area. Sharply pointed cutting diamonds in 12, 16 or 20 lines per inch let you choose from coarse, medium or fine patterns. **SPECS:** Steel, blued, 1/8" (9.5mm) diameter, 5" (12.7cm) long. **#080-061-012 12 lpi Stipling Punch, 8K20H99 \$ 25.99**
#080-061-016 16 lpi Stipling Punch, 8K20M99 25.99
#080-061-020 20 lpi Stipling Punch, 8K20B61 25.99



GUNLINE 90° VEINER

Just the Ticket for Intricate Work & Securing the Border

Gunline's veiner has a short blade and a comfortable palm-fitting handle to give you excellent control. Perfect tool for clean-up of borders, as well as producing ornate single-line borders. Blade of high carbon tool steel will hold a sharp edge, comes ground and honed, ready for use. Cutting action is superb when the tool is held at a steep angle. Will cut a "V" up to 1/8" deep in one pass. **#364-150-000 Gunline 90° Veiner, 4F35Q44 \$ 41.35**



**U.J. RAMELSON
VEINER TOOLS**

**Use to add a Hand-Crafted,
Custom Look To Any Rifle**

Excellent tools for cleaning up fine lines or cutting the borders on checkered stocks. Also great for restoring old checking. Ergonomically contoured birchwood handles, with W-1 tool steel shanks hardened to Rockwell 60-62, so these tools will hold a sharp edge and cut cleanly. Approximate overall tool lengths are 5.9" to 6.25". **3-Tool Set** contains 3/32", 1/8" and 1/16" bent 60-degree V tools. Each tool also sold separately, along with a bent 3/32" 90-degree V tool that's not in the set. **#100-048-200 3-Tool Bent V 60-Deg. Veiner Set, 6B34G50..... \$ 43.99**
#100-048-196 3/32" Bent 60-Deg. V Veiner, 6B34G50 ... 16.99
#100-048-197 1/8" Bent 60-Deg. V Veiner, 6B34G50 ... 17.99
#100-048-198 3/32" Bent 60-Deg. V Veiner, 6B34G50 ... 18.99
#100-048-199 3/32" Bent 90-Deg. V Veiner, 6B34G50 ... 18.99



GUNLINE JOINTER

**Straightens
Crooked Lines**

Comfortable wooden handle and hardened steel cutter give you complete control when you need to straighten out checkering lines which have gone off course. Besides straightening, the tool is perfect for laying out the critical, intersecting, master lines. **SPECS:** Hi-carbon tool steel, 1/8" (22.2mm) cutting area. **#364-000-011 60° Jointer Tool, 4F29M93..... \$ 38.99**



GUNLINE CHECKERING SETS

Positive, Spring-Pinned Heads; Smooth Cutting; Long Lasting

PREMIER SET

**Complete, Professional
Quality**

Everything you need to start checkering including detailed instructions and sample patterns. Cutters fit all Gunline handles. **SPECS:** Set includes 6 complete tools: 2-Edge Spacer, 3-Edge Spacer, Border-Vex, V-Edger, Pointer-Long, Veiner, JT 60° Jointer, Pinsetter, Rule Gauge, Patterns and Instructions. **#364-900-016 16 LPI Premier Set, 4F199Q99..... \$ 249.99**
#364-900-018 18 LPI Premier Set, 4F221I72 260.99
#364-900-020 20 LPI Premier Set, 4F221K72 260.99
#364-900-022 22 LPI Premier Set, 4F221F72 260.99
#364-900-024 24 LPI Premier Set, 4F221N72 260.99
#364-900-028 28 LPI Premier Set, 4F221J72 260.99



LEADER SET

A Great Starter Set

Affordable and easily expanded as skill level increases. **SPECS:** Includes 4 tools: 2-Edge Spacer; Border-Vex; V-Edger; Pointer Long; Checkerer's Rule; Layout Gauge; Illustrated Instructions; 60° spacers, 90° cutters. **#364-500-516 16 LPI 16**
#364-500-518 18 LPI 18
#364-500-520 20 LPI 20



CAMP PERRY SET

The" Works" Set For Beginners & Pros

Do any checkering job from layout to finish, simple to complex patterns, in all woods. Six complete tools; Offset and standard handles with the proper cutters and accessories to ensure success. **SPECS:** Includes: 2-Edge Spacer, 3-Edge Spacer, Border-Vex, V-Edger, Pointer-Long, Veiner, Checkerer's Rule, Layout Gauge, Patterns and Illustrated Instructions. 60° spacers, 90° cutters. **STOCK # LPI STOCK # LPI**
#364-600-616 16 #364-600-624 24
#364-600-622 22 #364-600-620 20
#364-600-618 18
— Advise # — Camp Perry Set, 4F173D68 \$ 237.99
#364-004-000 Checkerer's Rule, 4F9I47 \$ 9.99



GUNLINE HANDLES

**Get One For Every
Cutter**



4" long wood handles. H-1 offset for good rear view, 3-1/2" long shank. H-2 curved, no offset, 3-1/2" shank. H-3 sharp bend for Pointer short. 2-3/4" shank. **#364-001-100 Gunline H-1 Handle, 4F8I93 \$ 12.99**
#364-002-200 Gunline H-2 Handle, 4F8I34 10.99
#364-003-300 Gunline H-3 Handle, 4F10L64 11.40
#364-175-012 12, H1/H2 Replacement Pins, 4F6H81... 8.29
#364-000-013 12, H3 Replacement Pins, 4F6H53..... 9.99

GUNLINE REPLACEMENT CUTTERS

No. S-2 TWO-EDGE SPACER - One edge cuts a new groove while the second rides in a previously cut groove. 60°. See chart for lpi, Stock # and price. **#364-401-003 #364-401-004 #364-401-001 #364-401-002 #364-401-005**
No. S-3 THREE-EDGE SPACER - Space two grooves at a time for greater speed, or one groove at a time for accuracy. 60°. See chart for lpi, Stock # and price. **#364-452-116 #364-452-118 #364-452-120 #364-452-122 #364-452-124 #364-452-128 #364-453-216 #364-453-218 #364-453-220 #364-453-222 #364-453-224 #364-453-228**
No. KL & KR SKIP CHECK - Skip-one-line cutters w/teeth on left (KL) or right (KR). 60°. 20 and 22 lpi are universal left/right. See chart for lpi, Stock # and price. **#364-102-060 No. PS Pointer, Short, 60°, 4F10G14 ... \$ 12.96**
#364-102-090 No. PS Pointer, Short, 90°, 4F10M92 ... 13.99
No. V-EDGER - Single-edge tool used to score the outline and guide lines of the checkering pattern and to deepen the checkering as well as to finish the outline. **#364-100-060 No. V-Edger 60°, 4F12N82 \$ 16.99**
#364-100-090 No. V-Edger 90°, 4F12E82 16.99
No. PS POINTER-SHORT - Fine-tooth finishing tool for short radius patterns. **#364-102-060 No. PS Pointer, Short, 60°, 4F10G14 ... \$ 12.96**
#364-102-090 No. PS Pointer, Short, 90°, 4F10M92 ... 13.99
No. BV-N & BV-W BORDER-VEX - Cut a convex border around the pattern. Erases overruns. BV-N (narrow) comes in 20-28 lpi sets, BV-W (wide) comes in 18 lpi sets, BV-XW (extra-wide) comes in 16 lpi sets. 60°. **#364-105-601 BV-N Border Vex, 4F12D82 \$ 16.99**
#364-105-602 BV-W Border Vex, 4F12L82 16.99
#364-105-603 BV-XW Border Vex, 4F12N82 16.99
No. PL-60 & PL-90 POINTER-LONG - File-type cutters used to "Point-Up" diamonds, finish outline. 60° and 90°, Medium (M) and Fine (F). **#364-101-601 PL-60F Pointer, 4F12M82 \$ 16.99**
#364-101-602 PL-60M Pointer, 4F12C82 16.99
#364-101-901 PL-90F Pointer, 4F12F82 16.99
#364-101-902 PL-90M Pointer, 4F12I82 16.99

STK# 16 LPI	STK# 18 LPI	STK# 20 LPI	STK# 22 LPI	STK# 24 LPI	STK# 28 LPI	STYLE	PRICE
#364-200-216	#364-200-218	#364-200-220	#364-200-222	#364-200-224	#364-200-228	S-2	\$ 16.99
#364-300-316	#364-300-318	#364-300-320	#364-300-322	#364-300-324	#364-300-328	S-3	\$ 16.99
#364-401-003	#364-401-004	#364-401-001	#364-401-002	#364-401-005	#364-401-006	KL/KR	\$ 16.99
#364-452-116	#364-452-118	#364-452-120	#364-452-122	#364-452-124	#364-452-128	SE	\$ 16.99
#364-453-216	#364-453-218	#364-453-220	#364-453-222	#364-453-224	#364-453-228	SD	\$ 16.99

OREGON TRAIL DEFENSE FIREARM STIPPLING TOOL KITS



Deluxe Tip Kit
Helpful Tips...for Creating a Custom Surface Textures on Polymer-Frame Guns

Stippling has become a popular way for shooters to alter the exterior surface textures of polymer pistol and rifle grips, even magazines, to suit their needs. Kind of the 21st Century's answer to traditional checkering. Folks have used soldering irons and wood-burning tools, but by far the best way is to use the Oregon Trail Defense stippling tool. It has a short shaft to keep your hand close to your work, and has a low 25-watt heating element, so you don't have to worry about accidentally burning through the item you're working on. The tool comes with 5 interchangeable, heat-conducting brass tips for producing different textures. However, the best way to get EXACTLY the pattern and depth of texture you want is to get the **Deluxe Stippling Tip Kit**. Each of these tips screws onto the end of the stippling tool to enable you to create a custom texture that looks - and feels - like none other. The 12 stippling tips in the Deluxe Kit are: 20 lpi square, 20 lpi finish tip, wagon wheel, diamond pattern, square, X-pattern, small round, large round, and point tip, plus 3 waffle-pattern tips in 12 lpi, 16 lpi and 20 lpi. Using any one of these tips - or a combination of multiple tips - will enable you to produce the perfect non-slip surface texture for your polymer-frame rifle or pistol. **Brownells Gun Tech™ Note:** These stippling tool tips have 8-36 tpi right-hand female threads, so they will NOT fit the typical wood-burning tool.

#100-022-980 Stippling Tool Kit, 9H59I33 \$ 59.99
#100-027-838 Deluxe Stippling Tip Kit, 9H66N64 ... 69.99

BROWNELLS STOCKMAKER'S STARTER SET



All The Tools To Create A Finished Stock From A Semi-Inletted Blank

All the chisels, files, gouges, scrapers and other tools required to turn a rough-cut, semi-inletted blank into a finished gun stock. Our Tech Support Staff selected all the tools you need to do the job right. You save more than 10% over the price of purchasing them separately.

SPECS: Kit contains: 1 ea. $\frac{3}{16}$ " (3.97mm), $\frac{1}{8}$ " (14.4mm) **Henckel Chisels**, 1 ea., $\frac{3}{16}$ " (3.97mm), $\frac{1}{8}$ " (9.5mm), $\frac{1}{16}$ " (14.4mm) **Henckel Gouges**, (1) bottle of **Inletting Black**. (2) - #1 **Acid Brushes**. (1) **Hand Carving Knife**. (1) - $\frac{1}{2}$ " (12.7mm) rd. **Vulcanite File**. (1) - 8" (20.3cm) **Cabinet File**. (2) - #3 **File Handles**. (1) - **Curl Scraper Kit**. (1) - #50 **Patternmaker's Rasp**. (1) - **Rawhide Mallet**. (2) - 2" (50.80cm) x 4" (101.60cm) x $\frac{1}{4}$ " (6.35mm) **Hard Felt Pads**, 2 each, **Adalox No-Fil sandpaper** in 120, 220, 280 grit, 2 each, **Durite sandpaper** in 320, 400, 600 grit. (1) **"Marks-On-Anything" Pencil**. **#080-761-000** Stockmaker Starter Set, 8K48I142 \$ 593.99

NEW!

U.J. RAMELSON WOOD CARVING TOOL SETS

Premium-Quality, American-Made Tools for Inletting & Detailing Stocks

Precision-made wood carving tool sets contain a variety of chisels and gouges for inletting stocks or just cleaning up the corners after bedding. Each kit comes with five different-size tools, perfect for the novice or seasoned pro alike. Shanks are machined from W-1 tool steel hardened to Rockwell 58-62, then ground and polished to a sharp edge for smooth, easy carving. Smooth-finished, ergonomic handles are made of white birch.

PALM HANDLE TOOL SETS -

Palm Handles are designed to keep your fingers close to the cutting edge, so these are ideal for intricate work. The wide, comfortable half-round handle features a flat spot to index the tool in your hand and prevent it from rolling off your bench. Handle is reddish-brown stained white birch. **#107 Basic Palm Set** - Overall length is 4.5", with 2.5" dedicated to the tool shank. Set contains $\frac{3}{16}$ " bent gouge, $\frac{3}{16}$ " gouge, $\frac{3}{16}$ " bent veiner, $\frac{1}{8}$ " skew, and $\frac{3}{16}$ " chisel. **#107R Mini Palm Set** contains $\frac{3}{16}$ " bent gouge, $\frac{1}{8}$ " U gouge, $\frac{3}{16}$ " bent veiner, $\frac{1}{4}$ " skew, and $\frac{1}{4}$ " bent chisel. Overall tool length is 4.5", with 2.1" of that dedicated to the tool shank. **#107M Sub-Mini Palm Set** contains 3.16" gouge, $\frac{1}{16}$ " U gouge, $\frac{3}{16}$ " bent veiner, $\frac{3}{16}$ " skew, and $\frac{1}{16}$ " chisel. 4.5" overall length, including 2.1" tool shank.

#100-048-193 #107 Basic Palm Set, 6B34G50 \$ 49.99
#100-048-195 #107R Mini Palm Set, 6B34G50 48.99
#100-048-203 #107M Sub-Mini Palm Set, 6B34G50 ... 48.99

STRAIGHT HANDLE TOOL SETS -

Straight handle tools have conventional cylindrical, screwdriver-like handles that you can wrap your entire hand around. **#106 Basic Straight-Handle Set** - Overall length is 6" with 2.5" of that devoted to the tool shank. Set contains $\frac{3}{16}$ " bent gouge, $\frac{3}{16}$ " gouge, $\frac{3}{16}$ " bent veiner, $\frac{1}{8}$ " skew, and $\frac{3}{16}$ " bent chisel. **#106M Sub-Mini Straight Handle Set** contains $\frac{3}{16}$ " gouge, $\frac{3}{16}$ " bent parting tool, $\frac{1}{16}$ " veiner, $\frac{3}{16}$ " skew chisel, and $\frac{3}{16}$ " bent chisel. Tool length is 5.5", with 1.750" shank length.

#100-048-194 #106 Basic Straight-Handle Set, 6B34G50 \$ 49.99
#100-048-204 #106M Sub-Mini Straight-Handle Set, 6B34G50 48.99

GUNSTOCK V & U CARVING/CHECKERING RESTORATION SET

This straight-handle veiner and U-gouge set contains $\frac{3}{16}$ " bent veiner, $\frac{1}{8}$ " straight veiner, $\frac{1}{8}$ " straight U-gouge, $\frac{3}{16}$ " bent veiner, and $\frac{3}{16}$ " straight U-gouge. Veiners make a 60-degree cut. Handle is smooth, unstained white birch. Available as a **Tool Set ONLY** or with a **Leather Tool Roll** included for handy storage.

#100-048-201 V&U Checkering & Resoration Set, 6B34G50 \$ 68.99
#100-048-202 V&U Checkering & Resoration Set w/ Case, 6B34G50 79.99



NORTON GOUGE SLIP

Handy Tool on the Bench To Sharpen Gouges OR Lap Curved Surfaces

A universal sharpener for gouges and curved edges. Also used for lapping inside or outside curved surfaces. Made of fine-grade India stone. **SPECS:** India stone. 6" (15.2cm) long. **#657-071-076** FS76 Gouge Slip, 7E26G07 \$ 38.99

FORSTER STOCKMAKER'S HANDSCREWS

Fast - Positive Seating



Recommended by leading stockmakers for final accurate fitting of the stock to action. **SPECS:** Handles are 3" (7.6cm) long. Screw lengths vary for the different guns. Sold in pairs only.

STOCK #	THREAD	FITS
#319-416-172	$\frac{1}{4}$ "-30	Enfield
#319-416-982	$\frac{1}{4}$ "-22	Mauser 98
#319-416-700	$\frac{1}{4}$ "-28	Rem 700/721/722; Sav 110; Dakota; Wby Mk V
#319-000-003	10-32	Ruger® Mark II
#319-416-002	6x1mm	Sako
#319-416-032	$\frac{1}{4}$ "-25	Springfld/Krag
#319-416-702	$\frac{1}{4}$ "-32	Win 70

— Advise # — Stockmaker's Handscrews, 9A15M36. . . . \$ 19.99

FORSTER INLETTING GUIDE SCREWS

Only Way You Can Keep Action Square While Inletting



Headless, extra-long design so you can repeatedly take barreled action in and out of stock without removing screws. **SPECS:** Approx. 3" (7.6cm) long. $\frac{1}{16}$ " (4.8mm) dia. Sold in pairs.

STOCK #	QTY	THREAD	FITS	PRICE
#319-415-070	Pair	$\frac{1}{4}$ "-32	Win. 70	9A5F14 \$ 7.99
#319-415-098	Pair	$\frac{1}{4}$ "-22	Mauser	9A5D14 \$ 7.99
#319-415-170	Pair	$\frac{1}{4}$ "-30	Enfield	9A5A14 \$ 7.99
#319-415-270	Pair	6x1mm	Sako, Howa, S&W 1500, WBY Vanguard	9A5G14 \$ 7.99
#319-415-700	Pair	$\frac{1}{4}$ "-28	Rem 700/721/722 Sav 9A5K14	\$ 7.99
#319-415-707	Each	6x.75mm	7.7 Arisaka	9A5C14 \$ 7.99
#319-415-721	Each	$\frac{1}{4}$ "-25	Springfield/Krag	9A5E14 \$ 7.99

PATTERNMAKERS' CABINET RASPS



Favorite Of Professional Stockmakers For Shaping & Finishing

The famous Nicholson Shoemakers' and Patternmakers' Cabinet Rasps made especially for wood filing where a smooth finish is desired. Comes in two cuts, second or smooth, 10" long cutting surface. Rasp is half-round shape, but slightly wider than usual with wider radius also. Edges are cut (have teeth) and taper slightly from tang to front. We have been looking for these for many years at the suggestion of many, many good gunsmith and stockmaker customers and friends. The unusual tooth design eliminates most "filling" problems, does not gouge into wood or snag cross-grain. Probably the most useful wood rasp for "almost final" shaping and finishing. Teeth are coarser than the Wood Files.

SPECS: 12 $\frac{1}{8}$ " (19cm) overall length. $\frac{1}{8}$ " (22.2mm) wide, tapers to $\frac{1}{16}$ " (11.1mm). #49 is second cut, #50 is smooth cut. **#191-188-460** #49 Cabinet Rasp, 1A42E21 \$ 56.99
#191-188-610 #50 Cabinet Rasp, 1A50D12 67.99

HALF-ROUND VULCANITE FILE



4 Cutting Faces In One File

Once you've tried this file, you'll know why folks love it. Gives you 4 different cutting faces: half-round bastard, flat bastard, half-round 2nd cut and flat 2nd cut. Because of special shape, you can get into places easily where a square-ended file just won't fit. Fantastic for shadowline cheekpieces, shaping combs or schnabes, inletting bolt knobs, around the wrist, tang and grip. Great on hard rubber, soft metals, plastics and wood.

SPECS: 8" (20.3cm) long. $\frac{1}{2}$ " (12.7mm) wide and tapers to $\frac{1}{8}$ " (3.2mm) at the points.

#360-313-841 $\frac{1}{2}$ Round Vulcanite File, 6C40M60 \$ 53.99

BROWNELLS HARD FIT CURL SCRAPERS

For That Final, "Like It Grew There" Fit



Made to remove the tiniest possible curl of wood to get that exact fit that separates "Pros" from "duds". Handles are placed at right angles to the cutting edge; you get complete control of the edge and almost no tendency to follow wood grain, gouge or dig in. Made of best quality tempered tool steel, with enough heft to eliminate any "flexing". Shaped for positive fingertip control of blade thru full stroke. Finger clearance under the handle for tight places. Available in 2 styles - 3 blade widths. Sizes small enough for trigger hole; big enough for barrel channel. Flat ones perfect for fitting floor plates, tangs, magazines. Not intended to rough out barrel channel, so don't bear down. Just draw toward you across work. Makes the most beautiful curls and dust; yet won't work-hardened wood as do rasps, or leave grit to ruin tool edges as does sandpaper. Without a doubt, the best tool ever designed for the fine, controlled removal of the inletting black and that "whisker" of wood underneath!

SPECS: Two styles: Curved and Straight, 3 sizes: $\frac{1}{4}$ " (6.3cm), $\frac{1}{2}$ " (9.5cm), $\frac{3}{4}$ " (12.7mm). Set includes one of each.

STOCK #	STYLE	SIZE
#080-076-025	Curved	$\frac{1}{4}$ "
#080-076-037	Curved	$\frac{1}{2}$ "
#080-076-050	Curved	$\frac{3}{4}$ "
#080-076-250	Straight	$\frac{1}{4}$ "
#080-076-375	Straight	$\frac{1}{2}$ "
#080-076-500	Straight	$\frac{3}{4}$ "

— Advise # — Curl Scraper, each, 8K29L41 \$ 31.99
#080-076-000 Curl Scraper Set, 8K119F99 \$ 129.99

JERRY FISHER SCRAPERS



Used For Many Years By One Of The Best

Famous stockmaker Jerry Fisher says: "In 20 years of stockmaking this is the best inletting scraper I have ever used, and I have tried a few. Just hold like a pencil and work from right to left, or left to right, depending on the direction of the grain." Precision-ground from tough alloy tool steel, sharpened and ready to use. Instructions included. Three tools, each with two different sized heads. Measurements given are cutting head sizes.

SPECS: Large, 1" (2.5cm) and $\frac{1}{2}$ " (19mm). Small, $\frac{3}{8}$ " (15.9mm) and $\frac{1}{2}$ " (12.7mm). Octagon, 1" (2.5cm) and $\frac{1}{2}$ " (17.5mm). **#310-150-002** Large Fisher Scraper, 1C15J00 \$ 17.99
#310-150-001 Small Fisher Scraper, 1C15L00 17.99
#310-150-003 Octagon Fisher Scraper, 1C15E00 17.99

GUARANTEED. FOREVER.[®]
SINCE 1939

ROYAL ARMS STOCK INLETTING TOOL SET

Removes Thin Cuts Of Wood In Very Tight Places

Handy set of tools equips you to finish an inletting job where tiny amounts of material must be removed from tight recesses. Hardened and heat-treated to hold an edge, still easy to sharpen. Chisels cut a thin shaving of wood from around triggerguard or rear tang recesses. Scrapers get into tight recesses, so you can remove just a whisker of wood. **USA**
SPECS: Kit contains 1 left-hand chisel, 1 right-hand chise, 1 straight blade scraper, 1 small curved-blade scraper & 1 large curved-blade scraper. 1095 steel shaft and blade, wood handle. 7/16" (19cm) overall length. Chisels available in right- or left-hand cut. Width: Straight and Curved scrapers 473" (12mm).

#772-100-000 Stock Tools Set, 2G58Q20..... \$ 69.07

TWO CHERRIES CHISEL



Forged Steel Holds Its Edge

German steel chisels are hardened to Rc 61 for superior strength and sharpness. Hornbeam handles have steel hoops to prevent splitting. Final honing is required prior to use.

SPECS: Carbon steel, wood handle. Dimensions vary: Chisel - approx. 4" (10.2cm) long, sweep/cut width given in price lines (1" = 25.4 mm); Handle - approx. 4" (10.2cm) long, 3/16" (21mm) dia.

CURVED GOUGE

#541-000-001 8mm Curved Gouge, 1D40D85..... \$ 45.99

STRAIGHT CHISEL

#541-000-005 4mm Strgt Chisel, 1D38L99..... \$ 38.99

STRAIGHT GOUGE

#541-000-008 4mm Strgt Gouge, 1D43N13..... \$ 48.99

STRAIGHT GOUGE

#541-000-012 10mm Strgt, 1D43D13..... \$ 48.99

STRAIGHT GOUGE

#541-000-013 12mm Strgt, 1D47I43..... \$ 51.99

GUNLINE OCTAGON BEDDING TOOL

Saves Hours Of Hand Work



Rubber mounted cutters shave out wood without "digging in". **USA**
SPECS: 8/16" (21.6cm) overall. Cut length 1/2" (12.7mm). Includes handle, three cutters, screws and pins.

STK# TOOL	STK# RPL. CUTTERS	SIZE
#364-000-001	NA	3/16" (12.7mm)
#364-000-002	NA	1/4" (19mm)
#364-000-003	NA	5/16" (20.6mm)
#364-000-004	#364-000-009	7/8" (22.2mm)
#364-000-005	#364-000-010	1" (25.4mm)

— Advise # — Octagon Bedding Tool, 4F00GIG..... \$ 51.99
 — Advise # — Replacement Cutters, 4F28B09..... 29.99

BROWNELLS® GLASBED®

- NO-RUN, BUTTER-SMOOTH CONSISTENCY
- PRE-COLORED • READY TO USE
- NO-CUP MIXING
- SUPER-STRENGTH NYLON EPOXY

GLASBED bedding is the single best choice for the gun owner who wants to give his gun the accuracy and shot-to-shot consistency that only GLASBED bedding can; the dealer whose customers are looking for the easiest, most "goof-proof" way to bed their rifles or the gunsmith restocking and accurizing guns with black fiberglass or traditional wood stocks. It's a real time saver! There's no measuring involved, and nothing to clean up afterwards. The proportions are exact so you can't make a mistake, and the working time is long enough for even a novice "bedder" to get everything positioned correctly long before the GLASBED bedding begins to set up. Plus, the convenience and ease of use make it a natural for the busy shop and experienced stock man. We took our time-proven ACRAGLAS GEL® formulation and made it in two colors: fiberglass-stock-black or gunstock-walnut-brown. Then, we packaged it in a neat, divided, polypropylene "bag" that serves as its own mixing container. You get the right amount of pre-measured resin and hardener to mix and bed one sporter stock without a lot left over. No cups or spoons to clean and no dye to spill. You get your choice of a bottle of our traditional Release Agent or our new, Non-Flammable version, which allows us to ship GLASBED by air if you need it NOW! Also included are a couple of Swabs to apply the Release Agent with, some Sandpaper to rough-up the wood or fiberglass inside the stock and help get rid of any mold releases or stock finish left in the inletting, plus two Spreader sticks to let you put the GLASBED bedding everywhere you want it. Then, we include our detailed, illustrated, easy-to-understand Instructions that walk you through the process, step-by-step, so every stock you bed will be right. You get everything you need to GLASBED bed a stock in one handy, compact package.

GLASBED takes stock bedding out of the "black magic" stage and makes it truly user-friendly for everyone — especially the first-timer. And, it's loaded with all the best features:

- Butter-smooth consistency that won't run, drip or leach out from between wood and metal after being placed in the stock.
- Nylon Derivatives are formulated in GLASBED bedding, giving superb "thin strength", shock resistance and stability over normal temperature extremes.
- Less than 1/10 of 1% shrinkage so the tight fit needed for best accuracy stays that way - TIGHT!
- A unique, stable, molecular lattice structure that will not crack, craze or "sugar-out" as will other 1-to-1 epoxies which do not have this structure.
- The Easy-To-Knead formulation of GLASBED bedding and the unique packaging makes for easy mixing. Just pull the divider and squish the resin and hardener together for four minutes. When the mixing is done, cut one corner of the bag open and squeeze the mixed GLASBED bedding out into the stock.
- 20 minute "pot life" gives you more time to do the actual bedding with no fear that the epoxy will set up before you're done. Especially nice for the first-time user.
- Longer cure time - The exclusive, controlled molecular structure of GLASBED bedding gives exceptional resistance to cracks and stress when fully cured.
- Supplied in your choice of pre-dyed colors, either black or brown. The black matches black synthetic stocks and "brings the



inletting to the metal". The brown is a nice, medium, "walnutty" shade that blends well with most popular wood stocks.

Your choice of Traditional or Non-Flammable Release Agent. Both are equally effective, however, we can ship the Non-Flammable version by air if you need it fast, or if you live outside the Continental U.S.!

If you're GLASBED bedding one gun or a lot of guns, one at a time, this is for you. Easy, no-mess, no-waste mixing...stay-in-one-spot feature...sophisticated molecular structure...long pot life and curing time for no-fear stock bedding. We guarantee your complete satisfaction - period. **USA**

GLASBED Kit - Includes 1 fl. oz. (30 ml) Resin, 1 fl. oz. Hardener with Dye mixed in, 4cc Release Agent (Traditional or Non-Flammable), Two Release Agent Application swabs, Two 4 1/2" (11.4cm) x 5 1/2" (13.9cm) square sheets of Sandpaper to roughen stock surfaces, Two Spreader sticks and Complete, Illustrated Instructions.

- #081-050-100 Black GLASBED Kit, Traditional, 1H23K99..... \$ 31.99
- 6 or More - Black GLASBED Kits, Traditional, per each, 1H16H49..... 23.99
- #081-050-101 Brown GLASBED Kit, Traditional, 1H23H99..... 31.99
- 6 or More - Brown GLASBED Kits, Traditional, per each, 1H16G49..... 23.99
- 081-050-001 Black GLASBED Kit, Non-Flammable, 1H21I00..... 26.99
- 6 or More - Black GLASBED Kits, Non-Flammable, per each, 1H13I35..... 19.99
- 081-050-002 Brown GLASBED Kit, Non-Flammable, 1H21L19..... 26.99
- 6 or More - Brown GLASBED Kits, Non-Flammable, per each, 1H13J35..... 19.99



GUNLINE BARREL BEDDING TOOL

Full Control Of Cutting Head At All Times With All Cuts



Perfect, chatter-free cut, shaves out excess wood, leaves barrel channel smooth and ready for barrel without gouging, rasping or final sanding. Cushioned-cutter design keeps hardened steel cutter discs at correct angle to remove wood without "digging in" regardless of amount of pressure. A favorite with pros. **USA**
SPECS: 10" (25.4cm) overall. Cut length approximate 1 1/4" (3.2cm). 7/8" and 1" diameter replacement cutters are sold 9 per pak, all other sizes are sold 11 per pak. Bbl. Bedding Tool Set includes 1/2", 3/8", 1/4", 3/16" and 1/8" bedding tools complete with handles and cutters.

#364-700-000 Barrel Bedding Tool Set, 4F233L65... \$ 264.99

STK# BARREL BEDDING TOOL	STK# RPL CUTTER PAK	SIZE
#364-700-500	#364-701-500	1/2" (12.7mm)
#364-700-562	#364-701-562	3/8" (14.3mm)
#364-700-625	#364-701-625	5/8" (15.9mm)
#364-700-687	#364-701-687	3/4" (17.5mm)
#364-700-750	#364-701-750	7/8" (19.0mm)
#364-700-875	#364-701-875	1" (25.4mm)
#364-700-900	#364-701-900	1" (25.4mm)

- Advise # — Barrel Bedding Tool, except 7/8" & 1", 4F45H11..... \$ 47.99
- Advise # — 7/8" or 1" Barrel Bedding Tool, 4F47J73... 50.99
- Advise # — Replacement Cutters, except 7/8" & 1", 4F24B21..... 30.99
- Advise # — 7/8" or 1" Cutters, 4F20E69..... 22.99

GUNLINE BARREL BEDDER JR



Precise "Shaving" Cutters & Rasp Handle For Close-In Work

Gunline's unique, no-chatter disc cutting system on an inletting rasp-style handle. Rubber cushioned cutter discs. Smooth, shaving-type cut. **USA**

SPECS: Steel shank and cutters, wooden handle, 9" (22cm) long. Set includes 1 handle and 3 sizes of cutter paks, 1/2" (12.7mm), 3/8" (15.9mm) and 1/4" (19mm) dia. 6 cutters per pak.

- #364-702-500 1/2" Barrel Bed Jr. Cutters, 4F14G60..... \$ 15.99
- #364-702-625 3/8" Barrel Bed Jr. Cutters, 4F17J99..... 19.99
- #364-702-750 1/4" Barrel Bed Jr. Cutters, 4F14Q60..... 15.99
- #364-702-001 Barrel Bed Jr. Handle, 4F14K67..... 19.99
- #364-702-000 Barrel Bedder Jr. Set, 4F48P94..... 66.99

HICKS DESIGNS RUGER #1 ACCURIZER

Fine Tune The Barrel For Consistent Accuracy



Stabilizes the barrel to prevent point of impact shift as barrel heats up. Steel bedding block attaches to receiver extension and gives you an adjustable tensioning screw to regulate barrel movement. Only minor inletting of the forearm required. **USA**
SPECS: Steel, blue finish. 1.28" (3.2cm) long, .74" (18.9mm) wide, .51" (13.2mm) high. Includes instructions.

#419-100-001 #1 Accurizer, 9A52G79..... \$ 65.99

Orders: 800-741-0015

order on the web
brownells.com

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BROWNELLS® ACRAGLAS®

- ACCURIZE WITH ACRAGLAS
- INCLUDES BROWN & BLACK DYES
- EASY-TO-USE KIT



ACRAGLAS, as its name implies, is an accurizing material designed for the exclusive purpose of making a rifle shoot more accurately. Granted, it is a superior bedding compound used and sold as such by dealers, stock manufacturers and gunsmiths - but the fact remains: its prime purpose is to accurize a rifle.

"THE AMERICAN RIFLEMAN"

To quote L.R.W. in the *American Rifleman* "Dope Bag", "ACRAGLAS will be found an excellent preparation to correct poor bedding and the re-vitalized rifle should respond with considerably better accuracy."

"It's a boon for the lazy, too, because if you are inleting a stock blank you simply cut out too much wood all the way around, gob the wood well with ACRAGLAS®, put the metal in (properly treated with release agent coming with the kit) and set aside for about 24 hours. When the metal is removed, the result is perfect bedding for the action - good, strong, and reliable bedding it is, too."

PROVEN IN THE FIELD

As the manufacturers of ACRAGLAS, we cannot help but be very proud, too, of the many individual shooters and teams who have won big bore regional and Perry matches with ACRAGLASed guns...and of the hunters who have sent us "before and after" target made when sighting in their game rifles after using ACRAGLAS.

The basic materials used in ACRAGLAS are those developed for the aircraft industry. These have been adapted to gun work. Some of the many unusual features of ACRAGLAS are:

1) - ACRAGLAS shrinks less than 1/10th of 1% when hardening. This is very important to you as a shooter, for the tighter your bedding job, the better the job. So perfectly does ACRAGLAS fit your barrel and action that any stamping marks in the steel will also be there in the ACRAGLAS...impossible to "Bed" any closer.

SUPERIOR STRENGTH

2) - ACRAGLAS actually strengthens your stock because of its own great strength and resistance to breakage or warpage!

3) - ACRAGLAS is acidproof, waterproof, has superior insulating qualities, resists alkalis and will not rot or deteriorate.

4) - ACRAGLAS is highly resistant to impact and will not dent. Thus, it makes the perfect recoil shoulder. Should it ever be damaged, or if an improper job is done the first time, it can easily be fixed using the same materials as in the Kit.

5) - Unlike paints or air drying plastics, ACRAGLAS hardens by chemical action. So, a hard surface indicates a hard interior ready

for finishing. The mixture becomes hot before reaching setting temperature. It then "kicks over" and begins to harden, reaching full hardness in 48 hours, altho' it can be worked, sanded and finished before then.

6) - ACRAGLAS has a shelf life of over 5 years!

7) - ACRAGLAS has been compounded by our research engineers so you have ample time to properly seat the barreled action in the inleted stock before it starts to harden. There's no need to rush, take your time and do the First Class Job you are capable of doing.

8) - Being a superior bedding compound, you get a double-bareled benefit when using ACRAGLAS: - In addition to accurizing your gun, you get the satisfaction of having done the job yourself. Check among your shooting friends and note how many are proud of their guns being accurized with ACRAGLAS. "THOROUGH STOCK PROTECTION"

9) - ACRAGLAS completely seals the inleted side of the gun stock against all moisture, gun oils, solvents and sprays. Moisture being absorbed by the stock can cause the finest woods to warp or twist, forcing the gun to shoot different groups on different days. Oils and solvents will eventually make the most beautiful of woods dirty looking where allowed to soak in and, in rare cases, actually ruin the wood.

BONDING STRENGTH

10) - ACRAGLAS has another feature that is strictly a side benefit - The bonding strength of ACRAGLAS is phenomenal - will actually stick "anything to anything" (except certain poly-plastics). The letters in our files make one shake his head in wonder. It seems customers have repaired everything from false teeth, toilet bowls, pipes, chairs, cribs, cars, radios, TV's, skis, sleds, tables, and gun stocks without number. What it amounts to is this: You name something that has been busted and someone has undoubtedly used ACRAGLAS to fix it! But, we play this down. We are not in the glue business. There are a jillion glues but only one ACRAGLAS!

RELEASE AGENT

Our traditional Release Agent and our new, easy-to-ship, Non-Flammable Release Agent selectively lets ACRAGLAS bond to the stock but not to the barreled action. Both products present nearly identical physical characteristics, and are applied in exactly the same manner. Both form a smooth, vinyl-like coating between the bedding compound and metal. Non-Flammable Release Agent can be transported by air, immediately upon request, safely and legally inside and outside the Continental U.S.; no more waiting for ground shipments to arrive when you need an ACRAGLAS kit or extra release agent in a hurry.

WHO USES ACRAGLAS AND WHY

STOCK MANUFACTURERS: - For special custom accurizing jobs and for resale to dealer and retail accounts.

PROFESSIONAL STOCKMAKERS: - For obtaining skin-tight bedding around receivers, at the chamber on the barrel and at the forend tip on certain jobs.

GUNSMITHS: - For the complete gamut of stock work - the complete inleting job, the accurizing of an erratic shooting gun and for the super-duper stock where the same techniques are used as by the fulltime stockmaker.

GUN HOBBYISTS AND BUFFS: - To accurize their present guns or to bed and accurize guns they are stocking; also, to simplify bedding barreled actions into inleted stocks purchased from stock manufacturers...a great boon for the man who likes to do the job himself - and wants the best results.

- STRENGTHENS STOCK
- ACID & WATERPROOF
- SIMPLIFIES INLETTING

INSTRUCTIONS AND COLOR

ACRAGLAS is amber-clear. To make it match your stock - black or brown - we furnish two special, acrylic dyes with each Kit. With them you can color the ACRAGLAS mix to blend properly with the color of your individual stock - wood or synthetic. The brown dye nicely matches "normal" walnut but if your stock is exceptionally light walnut, or maple, myrtle, cherry, etc., you may want to leave out the dye for a closer match. Just remember, the color you see in the cup will darken somewhat when the ACRAGLAS is in the stock. But, you don't have to match the color, many shooters like to create contrast at the joining of barrel and stock to add a point of distinction to their gun and make sure others know they've taken the time to do a first-rate 'glass bedding job.

Complete, easy-to-follow Instructions are packaged with each Kit. These tell you how to mix and use. FOLLOW THEM CAREFULLY. We think you'll be pleased with the results.

ACRAGLAS PRICES

ACRAGLAS KIT - 2 fl. oz. (59 ml) Resin, 7/8 fl. oz. (26 ml) Hardener, 7/8 fl. oz. (26 ml) Release Agent, Flocc, 2 Mixing Cups, Mixing Stick, Brown Dye, Black Dye enough to bed 2 Rifles. Complete Instructions.

- #081-003-002 ACRAGLAS Kit, 1H21N48 \$ 25.99
- #081-003-004 ACRAGLAS Kit, Non-Flammable, 1H24D54 26.99

ACRAGLAS SHOP KIT - 28 fl. oz. (828 ml) Resin, 7 fl. oz. (207 ml) Hardener, 3 fl. oz. (89 ml) Release Agent, 8 oz. (227g) Flocc, 24 3 oz. capacity Mixing Cups, 50 Mixing Sticks, 5 Packets Brown Dye, 5 Paks Black Dye and Instructions.

- #081-003-064 ACRAGLAS Shop Kit, 8K84E99 \$ 99.99
- #081-003-065 ACRAGLAS Shop Kit, Non-Flammable, 8K84C99 99.99

ACRAGLAS BULK QUANTITIES

- #081-005-028 28 oz. Acraglas Resin and 7 oz. Acraglas Hardener, 1H59B11 \$ 75.99
- #081-005-029 28 oz. Acraglas Resin, 8K43L39 50.99
- #081-005-030 7 oz. Acraglas Hardener, 8K23K79 27.99
- #081-005-120 120 oz. Acraglas Resin and 30 oz. Acraglas Hardener, 8K203L99 239.99
- #081-005-121 120 oz. Acraglas Resin, 8K176L90 196.99
- #081-005-122 30 oz. Acraglas Hardener, 8K46H74 54.99
- #081-007-003 3 oz. Bottle Release Agent, 8K5A99 5.99
- #081-007-004 3 oz. Bottle Non-Flammable Acraglas, Release Agent, 8K5P99 5.99
- #081-007-032 Qt Bottle Release Agent, 8K24B99 29.99
- #081-007-033 Quart Bottle Non-Flammable Acraglas, Release Agent, 8K23H99 29.99
- #081-009-016 Fiber Glass Flocc, 5L9C99 9.99
- #081-010-012 Graduated Mixing Cups, 1 dozen, 8K2E99 2.99
- #081-001-050 50 Mixing Sticks, 8K5I99 5.99
- #083-001-005 Brown Dye, 5 packets, 3H5P99 5.99
- #083-001-000 Black Dye, 5 packets, 3H5A99 5.99

AIRCRAFT COUNTERBORE



Speed Up & Simplify Pillar Bedding Installations

Piloted counterbores allow you to accurately drill stocks with existing screw holes for pillar bedding, with no fear of the cutter wandering. Interchangeable pilots provide increased versatility, allowing two cutters to do the work of six. Makes adding pillar bedding blocks quick and easy. Pilots and cutters available in popular sizes to accommodate most bedding needs.

SPECS: Counterbore: HSS Steel, 1/4" (6.3mm) shank, 3/16" (14.4mm) diameter cutter, 1/4" (3.1mm) pilot hole, 2 3/8" (7.1cm) long. Pilot: Carbon steel, 1/4" (3.1mm) shank, 1/4" (6.3mm) and 3/16" (7.9mm) diameter.

- #549-884-365 3/16" Counterbore, 9D66A16 \$ 75.99
- #549-890-216 1/4" Pilot, 9D12A37 14.99
- #549-890-220 3/16" Pilot, 8K12H00 12.99

POWER CUSTOM REMINGTON 700/WEATHERBY BOLT ACTION RIFLE BEDDING STUDS

Get Professional Results Without Damaging the Action Screws

Easy-to-use system aligns the action with the bottom metal for a professional bedding job without damaging the original screws. Polymer bushings, two on each stud, seal the threaded action screw holes and bottom metal inlets to keep out epoxy overflow and help prevent parts from getting permanently bonded in the stock.

SPECS: Studs - Steel, natural finish. Bushings - Polymer. Washer/Nuts - Stainless Steel. 2 1/2" (7.3cm) long. Kit contains (2) studs, (2) washers and (4) hex nuts.

- #713-000-098 Rem 700/Wby Bedding Studs, 3A36G84 \$ 42.99



SCORE HIGH REMINGTON 700 PILLAR DRILLING JIG



For Precise Bedding Pillar Alignment

A quick and easy way to inlet Remington 700 stocks for bedding pillars and ensure precise alignment with the action screws. Heavy duty, two-piece, aluminum fixture with hardened steel guides for easy drilling without wandering off track and making

off-center holes. Machined upper and lower plates are contoured to fit the inleting of the stock for added support and are held together with high strength, steel Allen head screws to prevent movement when drilling. Fits Rem. 700 BDL/ADL long action and short action stocks. For 3/16" diameter pillars only.

- #804-000-009 3/16" Pillar Drilling Jig, 4K245N98 \$ 277.99

GUARANTEED. FOREVER.® SINCE 1939

BROWNELLS ADJUSTABLE PILLAR BEDDING SLEEVES

Inventory Just Two Sleeves &
Fit All Types Of Stocks



Contoured adjustment rings move on a fully threaded shaft so you can size them for an exact fit without cutting, filing or machining. Sold as a pair, long for Rear screw, short for Front screw. **USA**
SPECS: Sleeve - steel, .296" (7.5mm) ID, 7/16" -20 tpi. Adjustment Ring - aluminum, .560" (14mm) OD. Front - .700" (17mm) long. Rear - 1.16" (2.9cm) long. Requires alterations to stock. Sold pairs only.
#080-910-000 Adjustable Pillar Bedding Sleeves, 8K23L83. \$ 25.99

BROWNELLS ADJUSTABLE PILLAR BEDDING KITS



Application gun sold separately

Fast, Mistake-Proof Pillar Bedding

Convenient kit contains everything you need to pillar bed one bolt action rifle. Includes our aluminum Adjustable Pillar Bedding Sleeves with threaded steel sleeves that allow precise adjustment to fit individual rifles, eliminating the need to specially machine a set of pillars for each rifle. Reversible design allows sleeves to be used in flat- or round-bottomed receivers. The pre-colored (brown) ACRA-BED™ bedding compound comes in a convenient, easy-to-use cartridge application system. For your first bedding project, purchase the reusable Application Gun separately, then for future jobs, just purchase a new Bedding Kit. Kit also available with a 7/16" Forstner-type drill bit to cut the recesses in the stock for the sleeves. **USA**
SPECS: Application Gun must be purchased separately. **Kit #1** contains 2 bedding sleeves, 1.6 fl. oz. (50ml) brown ACRA-BED™ cartridge, 2 mixing tips, 7/16 fl. oz. (26ml) release agent, 4 oz. (113g) modeling clay, 2 application sticks, 2 brushes, and instructions. **Kit #2** contains everything in Kit #1 plus 7/16" (14.2mm) dia. wood drill with 3/8" (4.7mm) dia. shank.
#081-060-003 Pillar Bedding Kit #1, 8K53E01 \$ 57.99
#081-060-004 Pillar Bedding Kit #2, 8K82M98 94.99
#081-000-021 Application Gun, 1E26I99 29.99
#080-060-562 7/16" Wood Drill, 8K33F76 36.99
#081-000-029 Mixing Tips, 5-pak, 1E7H79 8.99

BROWNELLS PILOTTED FORSTNER BIT



Drill Holes For Pillar Bedding Without A Jig

Self-piloted bit cuts straight and clean; opens up existing stock screw holes to accept 7/16" diameter bedding pillars. **USA**
SPECS: Steel, blue. Bit - 5" (12.2cm) long, 7/16" (14mm) diameter, 1/2" (12mm) dia. shank. Pilot - 1 1/2" (3.8cm) long, .312" (7.9mm) dia.
#080-909-000 Piloted Forstner Bit, 8K89H99 \$ 109.99

BROWNELLS PILLAR BEDDING SLEEVES

Ultimate Action-To-Wood Fit For Superb Sporting Rifle Accuracy

Strong, lightweight aluminum sleeves provide a rock-solid fit between bottom metal and action to maximize accuracy from your hunting or target rifle. Far more stable than traditional stock-to-metal fitting methods, these sleeves work best with ACRAGLAS® family of bedding epoxies. Exterior grooves maximize gripping area for bedding epoxy to guarantee that even the most frequent disassembly won't loosen these sleeves. **USA**
SPECS: Machined aluminum, 7/16" (14mm) diameter sleeve, .3" (7.5mm) diameter center hole (letter drill size N). Short sleeve 1" (2.5cm) nominal. Long sleeve 1 1/2" (3.8cm) nominal. Cut to fit. Sold in pairs of Long, Short, or Combo of 1 each. Instructions included.
#080-000-417 Short Pillar Bedding Sleeves, 8K9E99 . . . \$ 11.99
#080-000-418 Long Pillar Bedding Sleeves, 8K9N99 . . . 11.99
#080-000-419 Pillar Bedding Sleeve Combo, 8K9N99 . . . 11.99



BROWNELLS G10 PILLAR BEDDING SLEEVES

Stable In Hot & Cold Weather;
Easy To Machine



Machined fiberglass bedding sleeves provide a solid fit between bottom metal and action to maximize accuracy from a hunting or target rifle. G10 can't corrode and is highly resistant to dimensional changes from extreme heat or cold conditions, so these sleeves won't shift due to temperature fluctuations. Easy to machine for custom stock work and fitting to Remington or round-bottom actions. Work best when installed using Brownells ACRAGLAS® family of bedding epoxies. Exterior grooves maximize gripping area for epoxy to guarantee that even frequent disassembly won't loosen these sleeves. **USA**
SPECS: Machined G10 fiberglass, 7/16" (14mm) O.D., .3" (7.5mm) diameter center hole (letter drill size N). Short - 1" (2.5cm) nominal length; Long - 1 1/2" (3.8cm) nominal length. Cut to fit. Instructions included. Sold 1 per pak.
#080-000-742 Short G10 Pillar Bedding Sleeve, 8K12H99 \$ 14.99
#080-000-743 Long G10 Pillar Bedding Sleeve, 8K12L99 14.99

BROWNELLS RUGER® 77/M77® MARK II BEDDING PILLARS

Faster, Easier & More Precise Bedding

Pre-machined aluminum pillars solve the difficult problem of bedding Ruger bolt action centerfire rifles. The front pillar is cut to match the 60 degree angle of the receiver screw; pre-notched with the correct contour and angles to fit against the bottom of the recoil lug and set square with the floorplate hinge. Fits all Ruger 77 and M77 Mark II rifles except VT target models. **USA**
SPECS: Aluminum, natural finish. Front - .600" (15.2mm) long, .535" (13.6mm) dia. Rear - 1.145" (2.9cm) long, .535" (13.6mm) dia.
#080-000-007 Ruger 77/M77 Mark II Bedding Pillars, 8K11K99 \$ 13.99



BROWNELLS® ACRAGLAS GEL®

- NYLON EPOXY DERIVATIVE
- BUTTER-SMOOTH CONSISTENCY
- MIXES WITH ATOMIZED METALS
- INCLUDES BROWN & BLACK DYES



Over the years we had hundreds of customer requests for an epoxy accurizing compound with a butter-smooth consistency which would neither run, drip or leach out from between wood and metal after being placed in the gun stock. After many years of research and testing, we perfected a modified version of our popular ACRAGLAS® that gives the same super accurizing bedding job and also meets those specialized smooth application features you have asked for.

In formulating ACRAGLAS GEL, we took advantage of the latest epoxy technology to create a butter-smooth type of ACRAGLAS: -

- Nylon Derivatives are formulated in ACRAGLAS GEL, giving vastly greater "thin strength", shock resistance and stability over normal temperature extremes.
- Slightly less shrinkage than that of ACRAGLAS, which has an amazing 1/10th of 1%.
- 1-to-1 mixing ratio gives a stable, molecular lattice structure to ACRAGLAS GEL that will not crack, craze or sugar-out as will other 1-to-1 epoxies which do not have this structure. Further, 1-to-1 mix ratio, by volume, simplifies mixing and measuring small amounts accurately.
- Slightly longer pot life to give the user more time when doing the actual bedding.
- Longer cure time - The molecular structure of ACRAGLAS GEL has been controlled so that for the first few hours after the epoxy sets it remains slightly flexible, making it easy to trim away excess compound.
- Readily blends with atomized metal particles, making it possible for the user to create his own reinforced epoxy whenever such type epoxy is desired.
- Can be dyed the same as ACRAGLAS to match the characteristics of the gun stock being worked on.
- The above features of ACRAGLAS GEL give you an idea of how completely we fulfilled your requests for a companion product for ACRAGLAS...The ACRAGLAS GEL stay-in-one-spot feature...so sophisticated molecular structure...slightly longer pot life and curing time...the ability to mix in metal, make this a product we are proud to offer and which, of course, we guarantee as to quality of product - or your money back.

RELEASE AGENT

Our traditional Release Agent and our easy-to-ship, Non-Flammable Release Agent selectively lets ACRAGLAS GEL bond to the stock but not to the barreled action. Both products present nearly identical physical characteristics, and are applied in exactly the same manner to form a smooth, vinyl-like coating between the bedding compound and metal. Non-Flammable 2795 Release Agent can be transported by air, immediately upon request, safely and legally inside and outside the Continental U. S.; no waiting for ground shipments to arrive when you need an ACRAGLAS GEL kit, or extra release agent, in a hurry.

USING GLASS FLOC

The advantages of glass floc are already incorporated in the lattice, molecular structure of ACRAGLAS GEL, so the addition of floc is not recommended or needed.

ATOMIZED METALS

Atomized (finely powdered) metals can be added to ACRAGLAS GEL to increase both tensile and compression strength, along with higher impact resistance. This feature allows you to duplex-bed guns using reinforced ACRAGLAS GEL where the re-coil lug contacts the bedding and un-reinforced ACRAGLAS GEL or ACRAGLAS for the less stressed areas of the stock. Atomized metals can be added in ratios from 1 part metal to 4 parts mixed bedding, up to 1:1 ratio of metal to bedding mix. We offer five atomized metals: **ALUMINUM** - Very malleable with excellent machinability for easy drilling, tapping, shaping; **STEEL** - Offers a full 10% increase in tensile and compression strength over un-reinforced bedding; requires metal working tools for trimming and shaping and is heavier than

aluminum; **STAINLESS STEEL** - All the attributes of steel particles but with a medium gray finish and no fear of rust formation on surface of bedding. **USA**

ACRAGLAS GEL PRICES

ACRAGLAS GEL KIT - 2 fl. oz. (59 ml) Resin, 2 fl. oz. (59 ml) Hardener, 7/8 fl. oz. (26 ml) Release Agent, Measuring Spoon, re-useable Poly Mixing Dish, Mixing Stick, Brown Dye, Black Dye, and Complete Instructions.

- #081-014-004 ACRAGLAS GEL 4 oz. Kit, 8K25K99 . . . \$ 29.99**
- #081-014-007 ACRAGLAS GEL 4 oz. Kit, Non-Flammable, 8K28G90 36.99**

ACRAGLAS GEL SHOP KIT: - 8 fl. oz. (237 ml) Resin, 8 fl. oz. (237 ml) Hardener, 3 fl. oz. (89 ml) Release Agent, Measuring Spoon Set, 2 re-useable Poly Mixing Dishes, 25 Wide Mixing Sticks, 3 Paks Brown Dye, 3 Packets Black Dye, Instructions.

- #081-017-016 ACRAGLAS GEL 16 oz. Shop Kit, 1H56B21 \$ 64.99**
- #081-017-017 ACRAGLAS GEL 16 oz. Shop Kit, Non-Flammable, 1H60M82 65.99**

BULK QUANTITIES

- #081-015-004 4 oz. ACRAGLAS GEL 2 oz. Resin & 2 oz. Hardener, only, 8K13G13 \$ 14.99**
- #081-017-116 16 oz. ACRAGLAS GEL, 8 oz. Resin & 8 oz. Hardener, only, 8K39J14 44.99**
- #081-017-117 8 oz. Resin, 1E22I99 26.99**
- #081-017-118 8 oz. Hardener, 1E22M87 24.99**
- #081-017-128 1 Gallon ACRAGLAS GEL 64 oz. Resin & 64 oz. Hardener, only, 8K165D65 179.99**
- #081-017-129 64 oz. Resin, 8K83F18 89.99**
- #081-017-130 64 oz. Hardener, 8K82H47 89.99**
- #081-007-003 3 oz. Bottle Release Agent, 8K5A99 5.99**
- #081-007-004 3 oz. Bottle Non-Flammable Acraglas, Release Agent, 8K5P99 5.99**
- #081-007-032 Qt Bottle Release Agent, 8K24B99 29.99**
- #081-007-033 Quart Bottle Non-Flammable Acraglas, Release Agent, 8K23H99 29.99**
- #081-000-044 Measuring Spoon Set, 8F3C93 4.99**
- #081-020-006 6 oz. ACRAGLAS GEL Mixing Dishes, per 10, 8K81I3 9.99**
- #081-001-050 50 Mixing Sticks, 8K5I99 5.99**
- #083-001-005 Brown Dye, 5 packets, 3H5P99 5.99**
- #083-001-000 Black Dye, 5 packets, 3H5A99 5.99**
- #081-021-004 Atomized Aluminum, 5 oz. (142 g) net weight, 8K12M00 14.99**
- #081-021-104 12 oz. Atomized Steel, 8K24J99 24.99**
- #081-021-204 Atomized Stainless Steel, 12 oz. (340 g) net weight, 8K17J30 19.99**

Orders: 800-741-0015

order on the web
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STOCK WORK

BEDDING SUPPLIES

BROWNELLS STEEL BED™

STAINLESS STEEL-FILLED EPOXY, RIFLE-BEDDING COMPOUND

- Ultimate STEEL-BEARING Bedding Compound For Wood & Fiberglass Stocks
- 72% Stainless Steel For Superior Bedding Strength
- Shrinks Less Than 1/10 of 1%
- No-Run Formula
- 1-to-1 MIXING RATIO. Easy, Pre-measured System Or Use Measuring Spoon For Smaller Amounts
- Now With Black & Brown Dyes
- Stainless Steel Particles CAN'T RUST or CAUSE RUST On Adjacent Metal
- WON'T Compress, Crumble Or "Sugar" Under Heaviest Semi-Automatic Or Magnum Recoil Impact
- Make Form-Fitting Vise Jaws
- Strengthen Barrel Channels
- Repair Jigs & Fixtures Too
- Shim Scope Mounts For Perfect Fit To Receiver
- Pillar Bed Action & Floorplate
- "Glue-In" Bedding

What is STEEL BED? Simply the most advanced, toughest ever bedding and stabilizing, steel bearing, epoxy compound for wood and fiberglass gun stocks. Designed specifically for GUNS, to give the incredible impact resistance that's possible only by surrounding the action with a layer of solid, never-rust stainless steel and the skin-tight, epoxy-matrix fit so vital for superb accuracy. Through a unique blending process, there's actually more stainless steel (by weight) than epoxy in STEEL BED - 2 1/2 times more steel than in competitive products.

STEEL BED shrinks less than 1/10 of 1% and won't compress, crumble or "sugar" under the most punishing magnum or semi-auto recoil. Fiberglass stockmakers use it to support the recoil lugs of their lightweight mountain rifles; military armorers and civilian shooters use it under the most grueling conditions without breakdown or deterioration.

We tested and abused STEEL BED every way possible and, once we were convinced of its amazing superiority, test samples went to armorers, gunsmiths and competitive shooters. They tested STEEL BED in "real life" situations - it met and exceeded every demand made of it! No cracking, crazing or "sugaring". Group sizes got smaller. All the guns tested - semi-auto, 1000 yard, bolt-action match rifles, benchrest guns and hunting rifles - performed better after bedding with STEEL BED.



Because of the extremely high stainless steel content, it's tough to dye STEEL BED to match wood tones but, our latest dyes are so powerful that you can get a useable brown color for wood stocks and a very good black for synthetics. Another choice is to paint the STEEL BED along with the synthetic stock. If you want the best possible color match on a wood stock, you can use STEEL BED for recoil lugs and pillar bedding and ACRAGLAS® or ACRAGLAS GEL® (which are more easily dyed) in those places where the bedding will be visible.

STEEL BED really is the ultimate, steel bearing bedding compound. Besides being incredibly strong and tough, it's very easy to use. The mixing ratio is a simple, 1-part Resin to 1-part Hardener, by volume, and the creamy, no-run texture means STEEL BED will stay where it's put.

STEEL BED KIT - (1) 1 1/2 fl. oz. (44 ml) net contents jar Resin; (1) 1 1/2 fl. oz. (44 ml) net contents jar Hardener; (1) 1/8 oz. (26 ml) net contents jar Acraglas Non-Flammable™ Release Agent; (1) Measuring Spoon, (1) Re-useable Poly Mixing Dish, (2) Mixing Sticks (1) Brown Dye Pak, (1) Black Dye Pak and (2) Release Agent Applicators; Instructions.

#081-040-003 2-Gun Steel Bed Kit, 1H44Q99 \$ 50.99

STEEL BED SHOP KIT: - (1) 8 fl. oz. (237 ml) net contents jar Resin; (1) 8 fl. oz. (237 ml) net contents jar Hardener; (1) 1/8 oz. (26 ml) net contents jar Acraglas Non-Flammable™ Release Agent; (1) Measuring Spoon Set, (5) Re-useable Poly Mixing Dishes, (25) Mixing Sticks (5) Brown Dye Paks, (5) Black Dye and (25) Release Agent Applicators; Instructions.

#081-040-016 STEEL BED Shop Kit, 1H110N16 \$ 121.99

STEEL BED BULK QUANTITIES:

#081-040-017 8 oz. Resin, 1E42E05 \$ 44.99

#081-040-018 8 oz. Hardener, 1E51Q06 55.99

#081-040-019 16 oz. STEEL BED, 8 oz. Resin and 8 oz. Hardener only, 1H92P92 99.99

#081-040-064 64 oz. STEEL BED, 32 oz. Resin and 32 oz. Hardener only, 1H230I14 309.99



BROWNELLS MAUSER 98 STOCK FERRULES

Ends Stock Crush, Increases Accuracy

A modern update of the original M98 rear, triggerguard screw ferrule that prevented over-tightening, maintained accuracy and kept the stock from splitting. Perfect for fast, pillar bedding; our heavy-wall, stainless steel ferrule fits all M98 actions and can be easily adapted to fit any rifle action that uses .250" diameter, rear

stock screws. Can be shortened for front screw application. **SPECS:** 304S seamless tubing, 1/4" (3.1cm) long, .375" (9.5mm) OD, .279" (7mm) ID. Sold 2 ea.

#080-911-098 M98 Stock Ferrules, 8K6E99 \$ 6.99

BROWNELLS ACRAGLAS® SOLVENT & THINNER

Great For Tool Cleanup & Special Mixes

Lets you thin all the Acra products to the exact consistency needed for each job. Thin Acraglas to "paint" the barrel channel for a moisture-proof seal, or use as a super tough stock finish. Or, thin mixture to fill cracks and voids. Great to clean up overruns from stock and metal. Clean tools and bench after a bedding job. Removes unset Acra products from hands and clothes. Doesn't affect hardened strength. Won't soften Acra products once they set. **SPECS:** 1 quart (946ml) can.

#083-022-032 Acraglas Solvent & Thinner, 5L17D34 .. \$ 21.99



BROWNELLS ACRA-RELEASE™

Easy-To-Use, Positive Release Agent For All "Acra" Products (The One We Use!!)

According to famed stockmaker Bill McGuire of Wenatchee, Wash., "I can honestly say it (ACRA-RELEASE) is the best and cleanest release I have ever used". Specially formulated to apply easily, yet gives sure, positive release for all "Acra" products in all types of bedding under varying conditions. (You still have to cover all surfaces with it!!) Ideal for irregular shapes. Cuts cleanup time. Recoats missed areas easily. Will not affect fit/tolerances. Clear, but stays "oily" so you can both see and feel the coverage.

Wipes off metal and cured epoxy with 1,1,1 Trichloroethane. Works great with all our epoxies: ACRAGLAS®, ACRAGLAS GEL®, STEEL BED™, ACRA-WELD™, ACRA-QUICK™, and most others! **SPECS:** 16 fl. oz. (473 ml) Aerosol.

#081-028-000 ACRA-RELEASE Aerosol, 1H26H99 \$ 33.99

PASCO .010" PIPE WRAP TAPE

Exact Spacing When Free-Floating Barrels

Each layer of tape is exactly .010" thick and provides a nice, uniform gap to properly float barrels to improve accuracy by eliminating stock-to-barrel pressure. Can also be used when bedding lugs.

SPECS: 100 feet (30.5m) long roll, 2" (5.1cm) wide, .010" (.25mm) thick.

#100-001-354 .010" Pipe Wrap Tape, 1A9D27 \$ 10.99



BROWNELLS ACRAGLAS® DYES

Actually Dyes The Epoxy For Perfect Color



Traditional Brown, Jet Black, Camo Green and White "Toner" dyes actually mix with any epoxy to give even, true

color throughout. Use straight for stock bedding or mix with White "Toner" to match wood for crack repair, patching, invisible bedding lines. When bedding fiberglass stocks that are to be painted using our Camo Paints, the Brown, Jet Black and Camo Green colors are a perfect match, so bedding lines won't show. Brown is also the same as in ACRAGLAS and ACRAGLAS GEL® Kits. Use a very small amount of Jet Black to duplicate grip caps, buttplates, etc., in casting molds. White "Toner" doesn't cast pure white; use to lighten other colors.

SPECS: Packaged 1 fl. oz. (30 ml) dye in screw-cap plastic jar. Try-Pak contains 1 jar of each color.

#081-030-300 ACRAGLAS Dye Try-Pak, 1H26G02 .. \$ 34.99

STOCK #	COLOR	STOCK #	COLOR
#081-030-001	Black	#081-030-003	Brown
#081-030-002	White	#081-030-004	Green

— Advise # — ACRAGLAS Bulk Dye, 1H7K04 \$ 10.99

BROWNELLS ACRA-WELD™ CARTRIDGES

The Best Possible Epoxy In An Easy-To-Use Applicator

The most sophisticated epoxy compound yet formulated for repairing, restoring, filling and bonding wood, metal, concrete, glass, and ceramics. Our unique applicator gun makes it to apply the precise amount you need. Has many times the strength of polyesters and withstands vibration, oils, practically all acids, solvents, and abrasion. Gap-filling formula means parts do not have to fit perfectly for maximum bond. Can be colored using our Water Soluble Dyes, Epoxy Black, or liquid ACRAGLAS® Dyes. Working time of 15-20 minutes. **SPECS:** Set contains: 1 (one) 1.6 fl. oz. (50ml) ACRA-WELD cartridge, 2 mixing tips and application gun. Refill Kit contains: 1 (one) 1.6 fl. oz. (50ml) ACRA-WELD cartridge, 2 mixing tips.

#081-025-003 ACRA-WELD Kit, 8K40L58 \$ 44.99

#081-025-004 ACRA-WELD Refill Kit, 8K14D51 15.99

#081-000-021 Application Gun, 1E26J99 29.99

#081-000-029 Mixing Tips, 5-pak, 1E7H79 8.99



BROWNELLS BEDDING/MASKING TAPE

Extra-Heavy Duty For Abrasive Blasting

High-density, PVC tape easily protects carefully polished sides of 1911 Auto slides, pistol frames, or shotgun and rifle receivers from abrasive grit in the blast cabinet. Withstands high blast pressures up to 100 psi. **SPECS:** Black, available in 1" (2.5cm) wide x 36 yds (33m) long or 2" (5cm) wide x 36 yds long rolls.

#084-092-101 1" Bedding/Mask Tape, 8K9I99 \$ 10.99

#084-092-001 2" Bedding/Masking Tape, 8K13L99 16.99

SHOP ONLINE AT BROWNELLS.COM

Search by category, keyword, stock #, firearm make or model.

Narrow your results by highest rated, most popular, USA made & more!

Read reviews, see additional product photos, watch videos, all online.



GUARANTEED. FOREVER.®
SINCE 1939

BROWNELLS ACRA-QUICK™ & ACRA-20™

Mixes Perfectly, Hardens
Fast, Holds Like Iron

Our revolutionary ACRAQUICK/ACRA-20 family of two part epoxies is unmatched for strength, hardening speed, and their ability to bond to almost any material. They bond to wood, metal, ceramics, and most plastics with all the famous strength and holding power of ACRAGLAS. Once cured, they're virtually impervious to the effects of moisture, sunlight, frigid temperatures, solvents, detergents, and most chemicals. Unlike lesser adhesives, they will not shrink, crack, or weaken over time. All ACRA epoxy formulas harden strong enough to handle in minutes and cure to full strength in 24 hours. And, they all dry clear.

Standard ACRA-QUICK 3-MINUTE EPOXY has a mixed working time of 2-3 minutes and is strong enough to handle 5 minutes after application (at 70° F). ACRA-QUICK and ACRA-20 are semi-fluid formulas that flow well, fill gaps, and get into those hard-to-reach spots. ACRA-20 has a longer, 15-20 minute working time and reaches handling strength in 60 minutes. It will set up in temperatures down to 0° F, and it can be colored with any of our ACRAGLAS dyes. ACRA-QUICK GEL sets up in 3-5 minutes, and their no-drip formulas are perfect for repairs where gravity works against you.

All ACRA epoxies come with a reusable, no-mess, application gun that automatically blends the resin and hardener to a perfect 1-to-1 ratio as you apply it to the work area.

SPECS: Each kit contains: 1.6 fl. oz. (50 ml) epoxy cartridge (Acra-Quick, Acra-Quick Gel, or Acra-20, depending on kit), 2 mixing tips, 1 application gun.

- #081-000-023 Acra-Quick Kit, 8K37M59 \$ 41.99
- #081-000-025 Acra-Quick Gel Kit, 8K36M92 41.99
- #081-000-024 Acra-Quick 20 Kit, 8K46E49 49.99

REPLACEMENT ACRA PRODUCTS

- #081-000-017 50 ml Acra-Quick w/2 Mixing Tips, 8K14C59 \$ 15.99
- #081-000-018 50 ml Acra-20 w/2 Mixing Tips, 8K12D52 13.99
- #081-000-020 50 ml Acra-Quick Gel w/2 Mixing Tips, 1H12B56 13.99
- #081-000-021 Application Gun, 1E26I99 29.99
- #081-000-029 Mixing Tips, 5-pak, 1E7H79 8.99

ITW PHILADELPHIA RESINS MARINE-TEX

Handy Size, Ready To Mix & Use

High strength epoxy plugs holes, seals cracks and makes repairs in wood, aluminum, and steel. Putty-like consistency, will not run or drip. Impervious to solvents. Virtually no shrinkage or expansion.

SPECS: 5-to-1 mix ratio, 30-40 minute work time. Hardens in 4-5 hrs. Contains resin, catalyst, mixing cup, mixing stick, instructions. 32 oz. size does not include cup or stick.

- #904-301-002 2 oz White Marine-Tex, 4K13J49 \$ 15.99
- #904-301-102 2 oz Gray Marine-Tex, 4K13G49 15.99
- #904-303-014 14 oz White Marine-Tex, 4K37H79 37.99
- #904-303-114 14 oz Gray Marine-Tex, 4K37I79 37.99
- #904-304-001 32 oz Gray Marine-Tex, 4K97C19 99.99

BROWNELLS ACRA-BED™ PRE-COLORED EPOXY

For Fast Bedding &
Stock Repairs

"Goof-proof" epoxy formula makes small bedding jobs and stock repair easy for beginners and busy professional gunsmiths alike. The convenient application gun automatically mixes the resin and the hardener as you apply a precise amount of Acra-Bed exactly where you need it—no mess, no waste. Thick, smooth consistency makes it stay put, and a 20-minute work time lets you position parts and work the product into place before it sets. Hardens to the touch in 12 hours; cures completely in three days. Comes in two colors: a "walnut" medium brown that blends with most wood stocks, and black to match popular black, synthetic stocks. Use the non-flammable release agent to prevent the epoxy from bonding where you don't want it to stick.

SPECS: Kit contains application gun, 1.6 fl. oz. (50ml) Acra-Bed cartridge, 1/4 fl. oz. (7.4ml) release agent, 2 mixing tips, and instructions. Refill Pak contains 1.6 fl. oz. Acra-Bed cartridge and 2 mixing tips.

- #081-042-014 Brown Acra-Bed Kit, 1H37M18 \$ 41.99
- #081-042-013 Black Acra-Bed Kit, 1H38C92 41.99
- #081-042-011 Brown Acra-Bed Refill Pak, 1H14G80 16.99
- #081-042-012 Black Acra-Bed Refill Pak, 1H12I69 14.99
- #081-000-029 Mixing Tips, 5-pak, 1E7H79 8.99

BROWNELLS TRIGGER GROUP BEDDING BLOCK



Replaces The Trigger Assembly
During Bedding Jobs

Solid Delrin® block takes the place of the trigger assembly so you don't have to fill yours with clay, or wrap it with tape - and then clean all that up after bedding - to keep bedding compound out when 'glas bedding your stock. Just remove your trigger assembly, attach the blank and spray your

release agent. Simple to install, quick and mess-free to remove.

SPECS: Delrin®, white. Approx. 1 1/2" (3.8cm) wide, 2 1/4" (5.7cm) high, 2 3/4" (11.5mm) thick.

- #080-000-206 Rem. 700 Trigger Group Bedding Block, 8K25L97 \$ 29.99

BROWNELLS MODELING CLAY

Easily and Cheaply
Fill Action Recesses
Re-use Clay Filler Over & Over

Use this simple, inexpensive clay to prevent bedding headaches! Fill recesses or voids around the triggerguard, magazine cut, or any machine cuts ahead of or behind the recoil lug. Prevents bedding material filling those voids and making action removal very difficult!

SPECS: Light tan color, non-drying, regular consistency; eight 4 oz. (113g) sticks per pak. 2 lb. (.9 kg) total weight.

- #046-100-002 Modeling Clay, 4A14H99 \$ 14.99

BROWNELLS ACRAGLAS® PROFESSIONAL BEDDING SYSTEM



The industry-standard stock bedding compound for more than a generation, Acraglas is now available in a full-featured kit with everything the professional gunsmith needs for taking on almost any-size bedding or repair job. Available with original-formula Acraglas, the hard, durable, non-shrinking bedding and accurizing compound preferred by riflemiths all over the world, or longer-curing Acraglas Gel, with its butter-smooth consistency that won't run, drip, or leach, and a stable, molecular lattice structure that won't crack, craze, or "sugar out." These self-contained kits come with everything you need to get the job done—except the rifle. Both include plenty of hardener, dyes, release agent, solvent/thinner, measuring/mixing cups, applicators, masking materials, and instructions. You also get fast-setting Acra-Quick™ and Acra-20™ two-part epoxies for fast repairs. Acra-Quick/Acra-20 are unmatched for strength, hardening speed, and their ability to bond to almost any material, including wood, metal, and plastics with all the famous strength and holding power of Acraglas. The kit also includes the reusable, "goof proof" applicator gun that automatically mixes epoxy and hardener in to a precise 1-to-1 ratio for proper bonding as you apply it to the work area. All of this comes packed in a convenient, go-anywhere "ammo box" carry/storage case.

SPECS: Both kits contain 16 oz. Acraglas solvent/thinner, 3 oz. release agent, 14 oz. Acra-Release aerosol, 50 ml Acra-20 cartridge, 50ml Acra-Quick cartridge, applicator gun, 1 oz. brown dye, 1 oz. black dye, 16 oz. masking clay, (100) mixing sticks, (50) 1 oz. mixing cups, (25) applicator swabs, (12) applicator brushes, (2) epoxy mixing pads, 36 yds. 2" bedding tape, 12 ft. surgical tubing, and instructions, all packed in a tough, molded-polymer carrying case with lift-out tray. Acraglas Kit includes 28 oz. Acraglas resin, 7 oz. Acraglas hardener, 8 oz. Acraglas floc, and (4) measuring spoons. Acraglas Gel Kit includes 8 oz. Acraglas Gel resin, 8 oz. Acraglas Gel hardener, and (10) 8 oz. plastic mixing cups

- #080-000-633 Prof. Acraglas Bedding System, 8K193N00 \$ 206.99
- #080-000-634 Prof. Acraglas Gel Bedding System, 8K194I53 212.99

BROWNELLS "LITTLE BITTY" CUPS

No-Mess, No-Waste,
Small Quantity Mixing



Accurately measure and mix smaller amounts of our fine family of Acra™ Bedding Products for stock repairs or quick fixes, without waste, in these strong, plastic, medicine cups. Also, perfect working containers for small amounts of paint, stain, stock finish, cold blue or any non-trichlor- or non-TCE-based gunsmithing liquids. Graduations clearly marked in drams, ounces, cc's, milliliters, and tablespoons for convenience and ease of measuring.

- #081-010-125 "Little Bitty" Cups, 8K6B99 \$ 6.99

DEVCON® EPOXY METALS

Easy-to-Apply Putty or Liquid for
Strong, Machinable Rifle Bedding



Two-part epoxy forms maximum-strength rifle bedding, and helps repair non-critical metal parts. Fills voids, cracks and machine marks; excellent bonding strength for many wood-to-metal and metal-to-metal applications. Machinable after 4 hours; fully cures in 16 hours, or reduce cure time by applying heat per the manufacturer's instructions. Highly resistant to chemicals and acids. Steel, Aluminum and Titanium available as putty. Steel also available as liquid for easy flow into tight areas, and making molds, fixtures and light gauge forming dies. Steel Putty meets Mil-Spec DOD-C-24176B(SH), Steel Liquid meets Mil-Spec MMM-A-1754, and Aluminum Putty meets Mil-Spec DOD-C 24176B.

SPECS: Steel Putty - 1 lb. (454g) resin, 3.4 oz. (96.4g) hardener. Steel Liquid - 1 lb. resin, 2.6 oz. (73.7g) hardener. Aluminum Putty - 1 lb. resin, 3.3 oz. (93.6g) hardener. Titanium Putty - 1 lb. resin, 4.6 oz. (130.4g) of hardener. All include instructions.

- #262-100-101 Epoxy Steel Putty, 2F78P29 \$ 86.99
- #262-100-102 Epoxy Steel Liquid, 2F62L99 69.99
- #262-000-001 Epoxy Aluminum Putty, 2F81I99 89.99

BROWNELLS SURGICAL TUBING



Constant Pressure To Hold
Where You Want It - How You
Want It

The stretchiest, pullingest, self-tightening clamp you can buy... Pure Gum Surgical Latex Tubing! Wrapped around a split gun stock,

it will draw the glue line so thin it looks like part of the grain, with no "clamp marks" in the wood and no slipping or pulling-off of the joint. For holding all irregular surfaces it is unsurpassed - gluing, forming, jiggling, aligning - use the Pulling Power of surgical tubing. (It also makes excellent slingshot rubbers.) Use no knots. Tuck over one end and wrap over it, as shown, when pulling the tube around the part being held. Make the final tuck as shown. A small wedge or wood dowel simplifies making this final tuck. Guaranteed to hold! Choate's Rifle Shop, Palmdale, CA., reports, "I have been using my piece of tubing for 8 years and repaired stocks split end-to-end using ACRAGLAS®. It will stick to ACRAGLAS, but pulls right off with no damage to the tubing. Use it for forend tips, grip caps, cracked and split stocks..." Stuck in 2 weights. Type A is for light, multiple wrap jobs. Type B is for long pull or where greater tension is desired.

SPECS: Type A - 1/8" (3.2mm) I.D., 1/4" (6.3mm) O.D. Type B - 1/8" (4.8mm) I.D., 3/16" (7.9mm) O.D.

- #084-076-001 Type A Surgical Tube 12 ft., 8K13J99 \$ 16.99
- #084-076-002 Type B Surgical Tubing 12 ft., 8K14A99 17.99

BROWNELLS MEASURING SPOON SET

For Mixing Bedding Compounds &
Other Stuff In The Shop



Four stainless steel measuring spoons with high-polish, anti-stick finish have a gazillion uses around the shop. Sizes: 1/4 teaspoon (1 mL), 1/2 teaspoon (2 mL), 1 teaspoon (5 mL), and 1 tablespoon (15 mL).

- #081-000-044 Measuring Spoon Set, 8F3C93 \$ 4.99

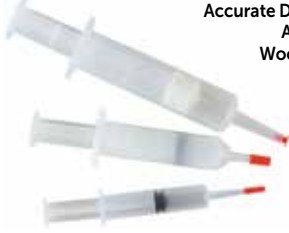
Orders: 800-741-0015

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brownells.com

BROWNELLS PAGE 425

BROWNELLS REUSABLE SYRINGES

Accurate Dispensing Of ACRAGLAS®, ACRAGLAS GEL®, Wood Glues & Greases



Put just the right amount of cutting compounds or greases exactly where you want them. Great for getting into tight places. Clean up easily; use again and again. Try-Pak has 2 of each size.

SPECS: Polypropylene, 10cc - 5 1/2" (13.3cm) overall, 3/16" (17.5mm) diameter. 30cc - 6 1/2" (15.9cm) overall, 1" (2.5cm) diameter. 50cc - 7 1/2" (19cm) overall, 1 1/4" (3.2cm) diameter.

- #081-100-610 10cc Syringe, 6-pak, 8K14P99 \$ 14.99
 #081-100-630 30cc Syringe, 6-pak, 8K13L67 14.99
 #081-100-650 50cc Syringe, 6-pak, 8K19C99 19.99
 #081-100-000 Syringe Try-Pak, 8K14G99 14.99

BROWNELLS OLD FASHIONED WHITING

Quickly Draws Excess Oil Out Of Gun Stocks

Simple "paint-it-on, brush-it-off" process literally draws soaked-in grease and oils out of any oil-finished or oil-soaked gun stock. Especially useful on military stocks. Same method as described in the traditional gunsmithing books and just as effective now as then. Just make a thin paste of Whiting and methanol or TCE, acetone, or toluene and paint it onto the stock, then brush it off after it dries and darkens with oil. Warming gently speeds process. Repeat if needed.

SPECS: 1 lb. (454 g) or 3 lbs. (1.4 kg) net weight.

- #083-032-100 1 lb. Whiting, 5L7P00 \$ 8.99
 #083-032-300 3 lb. Whiting, 5L12P99 14.99



BROWNELLS STOCK REPAIR PIN KIT



Use With ACRAGLAS®, ACRA-QUICK™ or ACRA-20™

For Stronger Than-New Repairs On Cracked/Split Stocks

With this Kit, plus ACRAGLAS and a vari-speed drill, you can do quick, easy, sure-to-hold repair jobs on cracked or broken stocks. Pins go in easily, won't further split the stock; cannot pull or shoot out; can be cut off at any length. Made of "half-hard" brass alloy. 60° flat-top threads for best holding. After broken surfaces are coated with ACRAGLAS and clamped tightly, drill pin hole with drill provided. Coat pin with ACRAGLAS also, and run it into hole with vari-speed drill at slow speed. After cured, cut off and dress ends.

- SPECS: 2 1/2" (6.3cm) overall length with 2" (5.1cm) threaded. Kit contains: 12 each of 1/8" (3.2mm) and 1/16" (2.4mm) Stock Repair Pins, plus (1) 1/8" (3.2mm) & (1) 1/16" (2.4mm) jobber length drills.
 #080-565-000 Stock Repair Pin Kit, 8K33C29 \$ 35.99
 #080-565-125 12, 1/8" Stock Repair Pins, 8K23Q99 27.99
 #080-565-093 12, 1/16" Stock Repair Pins, 8K29N99 29.99

DURITE WATERPROOF



When Wet Or Dry Paper Is A Must - Durite Is The Answer

Sanding media developed especially for wet sanding of wood finishes to get the Dull London look, or on steel before polishing. Great on 1911 frames and slides. Works great wet or dry. Silicon carbide grain; strong, waterproof, backing paper.

SPECS: 9" (22.9cm) x 11" (27.9cm).

STOCK #	GRIT	STOCK #	GRIT
#657-250-220	220	#657-250-400	400
#657-250-320	320	#657-250-600	600

— Advise # — 50 Sheets Durite, one grit, not asst., 7E54N29 \$ 82.99

DOUBLE ULTRA-FINE 1200 GRIT WET OR DRY PAPER - For folks wanting the "high-shine" finishes. Follow with our Five "F" Compound for an eye-popping gleam.

SPECS: 12" (30.5cm) x 12" (30.5cm) sheets. 1200 grit.

- #657-251-900 1200 Grit Durite, 5 or more sheets, each, 7E3B64 \$ 4.99

SATELLITE CITY HOT STUFF INSTANT GLUE

Repairs Wooden Stocks, Fixes Gun Parts In As Little As Five Seconds

Quick bonding, industrial-grade, cyanoacrylate adhesives make short work of clear finish filling, fiberglass and wooden stock repairs, sight mounting and general shop work. Bonds almost instantly to leather, vinyl, rubber, wood, laminates, plastic, fiberglass and Kevlar. Most repairs require only a drop. **Original Formula** - Ultra thin; wicks into the smallest crack and bonds in only five seconds. Use to make invisible repairs on wooden stocks, and fill chips in clear finishes. **Super "T"** - Thick consistency to fill gaps and voids on rough surfaces. 10 to 25 second working time.

SPECS: 1 oz. (28 g) or 2 oz. (28 g) wt. Applicator tip bottles.

- #862-000-001 1 oz. Hot Stuff, 2F7199 \$ 9.99
 #862-100-002 2 oz. Hot Stuff, 2F13B64 16.99
 #862-000-004 1 oz. Super "T", 2F8P06 9.99
 #862-101-002 2 oz. Super "T", 2F12B43 14.99
 #862-110-000 Instruction Book, 2F00JNN00



NCF QUICK AEROSOL ACCELERATORS - Forces Hot Stuff and Super T to cure instantly for a super-tough bond. Stays active for up to three minutes. Low-evaporation, long shelf-life formula.

#862-000-007 6 oz. Quick Accel., 2F16H99 \$ 20.99

SUPER SOLVENT - ALWAYS have on hand, just in case you glue your fingers together. Dissolves fully cured Hot Stuff glues.

#862-105-002 Super Solvent, 2F10N84 \$ 12.99

REPLACEMENT TIPS - Hot Tips replace clogged bottle tips; extra friction snap caps included. **Pro-Tips** - Very fine tip applicators for jobs that require only a tiny amount of adhesive applied to a specific area. Friction fits over the top of the standard tip.

- #862-106-000 Hot Tips, box of 2, 2F4C71 \$ 5.99
 #862-107-000 Pro-Tips, box of 12, 2F4B71 5.99

BROWNELLS EPOXY MIXING PADS



Always Have A Clean Mixing Surface

Slick, plasticized paper glued on two edges so it won't curl up. Use the top one, tear it off, toss it, and there's a fresh one waiting.

SPECS: 4" (10.2cm) x 4". 100 sheets per pad. Sold per 3 pads.

- #081-031-003 Epoxy Mixing Pads, 1H9Q30 \$ 10.99

SANDING DISCS

Fast Off/On Disc & Grit Change

Resinal Metalite Pressure-Sensitive Discs lay flat for longer life. Resists disc clogging. For coarse-to-fine metal finishing and all wood finishing. Sold in 3-Paks.



STOCK #	DISCS	PRICE
6" (15.2CM)		
#925-060-220	220	5B8J28 \$ 9.99
8" (20.3CM)		
#591-080-060	60	1E11P99 \$ 13.99
#591-080-080	80	1E11F90 \$ 13.99
#591-080-120	120	1E11B70 \$ 13.99
#591-080-220	220	1E11C17 \$ 12.99
#591-080-320	320	1E12G57 \$ 14.99
10" (25.4CM)		
#591-100-060	60	1E20I28 \$ 23.99
#591-100-080	80	1E13G57 \$ 20.99
#591-120-036	36	1E23P95 \$ 36.99
#591-120-060	60	1E21E28 \$ 29.99
#591-120-120	120	1E26E52 \$ 30.99
#591-120-220	220	1E17B89 \$ 24.99
#591-120-320	320	1E18J17 \$ 27.99



STOCK IRON

Just The Right Size & Shape For Raising Stock Dents

Hold this teflon-coated, professional quality, stock iron close to a dampened stock to quickly create the steam needed when raising dents. Compact, angled head and long, plastic handle give precise control. Variable heat control gives just the right temperature. Heavy-duty for continuous use.

SPECS: 115v. 165 watts. 1 1/8" (3.2cm) x 4 1/4" (11.2cm) head.

- #875-100-002 Stock Iron, 5G31H29 \$ 33.99

ABRASIVE WOOLS

BRONZE WOOL - Can be used for just about everything that steel wool is used for. Will not rust, nor is it as abrasive as steel wool. It's just about perfect for rubbing down a nicely blued gun that has just a bit of rust or crud that must be removed. It will not rub through blue and the long, soft strands resist break down and sharding off into work. Great for removing stripper-softened stock finish, or whiskering during finishing.



SPECS: #00 (Fine) and #1 (Medium) #3 (Coarse). Packed 3 pads in bag per grade.

- #439-200-101 #00 Bronze Wool Pads, 8K14M39 \$ 15.99
 #439-200-201 #1 Bronze Wool Pads, 8K12N79 16.99
 #439-200-300 #3 Bronze Wool Pads, 8K13C61 15.99

MILD STEEL STEEL WOOL - Get the exact abrasive action you need for all kinds of jobs. Highest quality "wool"; full range of cuts.

SPECS: 5 grades: #0000 Super Fine; #000 Extra Fine; #000 Very Fine; #00 Fine; and #1 Medium. 8 pads per pack.

- #439-300-400 #0000 Steel Wool, 8K4M49 \$ 5.99
 #439-300-300 #000 Steel Wool, 8K4K49 5.99
 #439-300-200 #00 Steel Wool, 8K4B49 5.99
 #439-300-100 #0 Steel Wool, 8K4I49 5.99
 #439-300-101 #1 Steel Wool, 8K4K49 5.99



DICO ABRASIVE WOOL



Long-Lasting, Rust-Free Alternative To Steel Wool

Synthetic, non-metallic alternative to steel wool is long lasting and won't rust or shed fibers. Use on wood, plastic, or metal to produce a desired finish, or to clean away rust, carbon, dirt, or crud deposits. Lasts longer than steel wool—when the fibers get clogged with debris, just wash the pad with cold water, air dry, and it's ready to reuse on other projects. Safe for use with cleaning and stripping solvents. **Coarse** is for fast rust removal and smoothing rough wood; **Fine** is for metal and wood surface finishing.

SPECS: Synthetic abrasive material.
 #032-000-011 Abrasive Wool, Coarse, 2C3D38 \$ 4.99
 #032-000-009 Abrasive Wool, Fine, 2CAJ59 4.99

BROWNELLS SHEET FELT PADS

For Polishing Pads, Vise Jaws; Three Densities



Great for rubbing, polishing, and hand buffing on wood or metal. **Soft** for tight curves; **Medium** for rounded and gradual curves; **Hard** for flat surfaces.

SPECS: 2" (5.1cm) x 4" (10.2cm) x 1/4" (6.3mm). Wool felt.

- #839-295-301 3 Soft Felt Pads, 9C8H84 \$ 12.99
 #839-295-302 3 Medium Felt Pads, 9C9C75 14.99
 #839-295-303 3 Hard Felt Pads, 9C12D66 14.99
 #839-295-000 Asst. Felt Pads, 1 pad ea. of above densities, 9C9J03 12.99

AIR ART AVIATION MILITARY STOCK STAIN

Mix & Match Military Stock Colors

Use alone or mix for an exact color match to restore U.S. military stocks. Alcohol-based; penetrates and dries quickly. **Formula XIII** - light brown with red tone. **Formula XIX** - deep brown. **Formula XX** - gives birch, maple, and soft woods, a uniform, dark, walnut color; enhances natural walnut, too.
SPECS: Comes in 4 fl. oz. (120 ml) plastic bottle. Includes instructions. **Caution:** Cannot be shipped to California due to limits imposed by the state's VOC regulations.

- #500-104-003 Formula XIII, 4 oz. Bottle, 5Z23Q67 \$ 31.99
- #500-104-004 Formula XIX, 4 oz. Bottle, 5Z23Q53 31.99
- #500-104-005 Formula XX, 4 oz. Bottle, 5Z23L76 30.99



BROWNELLS STOCK RUBBING KIT

Give a New Stock a Deep, Lustrous Finish or Revitalize An Old Stock

All the right materials so you can produce incomparable, hand-rubbed stock finishes that have been a part of fine custom gun making for generations. Plus, works to restore dull, worn finishes.
SPECS: Kit contains 1 pt. (16 fl. oz./473 ml) linseed oil, 8 oz. (227 g) rottenstone, (3) 4" (10 cm) x 2" (5 cm) x 1/4" (6.35 mm) medium felt pads and instructions.
#083-038-000 Stock Rubbing Kit, 3H26H36..... \$ 29.99



LAUREL MOUNTAIN ANTIQUE WALNUT STAIN

Makes That Walnut Glow!

Transparent dyes that enhance wood's natural grain without obscuring or dulling. Deep penetrating. Won't raise grain.
SPECS: 4 fl. oz. (118 ml) net contents in metal can.
#519-200-104 Antique Walnut Stain, 9A15N85 \$ 18.99



BROWNELLS BOILED LINSEED OIL

High Purity Ensures an Impressive, Luminous Finish that Brings Out the Beauty of the Wood

Our top-quality linseed oil is the real thing: clear, pure linseed oil, double boiled and double filtered to remove any impurities. It's been enhanced with driers that produce a 4-6 hour curing time. Good stuff for finishing a proper wood stock the proper way!
SPECS: 1 pint (473ml) or 1 quart (946ml).

- #083-040-016 Pint Linseed Oil, 5L19P99 \$ 24.99
- #083-040-032 Quart Linseed Oil, 5L25M99 31.99



PILKINGTON CLASSIC SPIRIT STAINS

Original Factory Colors For Classic Results

Use the same rich, clear-colored stains as Master Gun Builder Phil Pilkington does to match the look and luster of classic guns. Special solvent minimizes grain raising, lets these stains mix with most stock finishes for big time-savings, better final job. **Red-Brown** matches the reddish brown stain on older American guns.
SPECS: 2 fl. oz. (59 ml) glass bottles.



STOCK #	COLOR	PRICE
#703-300-204	Pre-'64	3K25K09 \$ 30.99
#703-300-304	English Red	3K25K09 \$ 30.99
#703-300-104	Gold & Brown	3K25G09 \$ 32.99

BROWNELLS ROTTENSTONE

Fine-Cutting Abrasive for Polishing Out Stock Finishes

Genuine, triple fine, Rottenstone powder. The same that's been used by professional stock finishers for generations. Mix with linseed oil; becomes a fast, but fine-cutting abrasive that's easily worked over the finish with a felt pad. Use on fully dried finishes only.
SPECS: 3F grade. Plastic jar. 8 oz. (227 g) and 1 lb. (454 g).



- #083-039-008 8 oz. Rottenstone, 5L11H09 \$ 13.99
- #083-039-016 1 lb. Rottenstone, 5L15D48 19.99

R. GALE LOCK CO. GUN STAIN

Penetrates Without Raising The Grain

Traditional, spirit-based stains for less sanding and faster recoats. Beautiful, vibrant colors compliment the finest hardwoods.
SPECS: 4 fl. oz. (118 ml) resealable bottle. **Dark Walnut** - very dark, great on birch and maple stocks. **Early American** - a medium dark walnut with red highlights. **1776 Antique** - red/yellow highlights. Gives curly maple an antique look. Good for pre-'64 Winchester. **1787 Golden** - gold/yellow-brown highlights. Enhances walnut and curly maple. **1864 English** - with soft brown/yellow tones, lighter than Golden. **1884 Black** - dark chocolate brown with yellow highlights. Has less black than Dark Walnut.



- #346-069-004 Dark Walnut, 6D19D54 \$ 24.43
- #346-165-004 Early American Walnut, 6D18Q74 23.43
- #346-177-604 1776 Antique Walnut, 6D19J54 24.43
- #346-178-700 1787 Golden Walnut, 6D19F54 24.43
- #346-186-400 1864 English Walnut, 6D19C54 24.43
- #346-188-400 1884 Black Walnut, 6D20C34 25.43

HERTER'S STOCK FILLER & STAIN

The Original Formula, Fills & Stains, Protects

A combination of the finest oils, ultra-fine stock filler and the traditional Herter's stains bring out the warmth and hidden beauty of any gunstock. Quickly fills the pores and seals the wood with natural oils and preservatives. **French Red** - a rich walnut color with just a hint of red; closely matches pre-'64 Winchesters and older Brownings. **Walnut** - a vivid, rich brown enhances real walnut and darkens lighter hardwoods.
SPECS: Oil base filler and stain. 16 fl. oz. (473 ml), 8 oz. fl. (237 ml).



- #464-101-000 French Red Filler, 16 oz., 4F00JBD \$ 42.14
 - #464-101-008 French Red Filler, 8 oz., 4F00GMM 24.99
 - #464-101-108 Walnut Filler, 8 oz., 4F26Q49 29.99
- FRENCH RED STAIN** - French Red stain gives a rich, walnut color with just a hint of red. Closely matches pre-'64 Winchesters and older Brownings. Stain only, no fillers or sealers.
SPECS: Oil based stain. 8 oz. fl. (237 ml)
- #464-000-003 French Red Stain, only, 4F26I49 \$ 29.99

BIRCHWOOD CASEY TRU-OIL STOCK FINISH

For A Deep, Rich Hand-Rubbed Finish Without The Hassle

Easy to use, quick-drying finish brings out the warm, natural beauty and feel of your wood stock. Tru-Oil is a purified, triple-processed blend of natural oils that penetrates into the grain to seal out moisture and make the surface of the wood even harder and tougher. Dries clear, with no grain clouding or yellowing, and it's so fast drying - 30 to 90 minutes per coat for an average of 3 coats - that a stock can be filled and finished in one day!



Mars repair in minutes with pad dampened in Tru-Oil and rubbed over spot. Achieve either High or Low luster finishes easily. Just knock off unwanted gloss with fine steel wool or abrasive paper, or Stock Polishing Compound. An exceptional hand rubbed finish!

Use multiple coats for a high-gloss finish or for a satin finish cut back with Birchwood Casey Stock Sheen and Conditioner. Perfect for refinishing stocks for an unfinished stock first use Birchwood Casey Clear Sealer & Filler. Dries clear, won't blush or yellow.
SPECS: 3 fl. oz. (89 ml) or 8 fl. oz. (237 ml) can. Dries in 90 to 120 minutes, cures in 48 hours.

- #167-009-220 3 oz. Tru-Oil, 5C5M79 \$ 7.29
 - 3 or More - 3 oz. Tru-Oil, per each, 5C4M75 6.80
 - #167-009-800 8 oz. Tru-Oil, 5C8D77 11.29
 - 3 or More - 8 oz. Tru-Oil, per each, 5C6E99 10.29
- TRUOIL STOCK FINISH KIT** - Economical kit with everything for deluxe finish.
SPECS: Kit contains: 3 oz. TruOil, 2 1/2 oz. Stock Sheen & Conditioner, 2 1/2 oz. Walnut Stain, fine and coarse sandpaper, 00 steel wool, Burlap cloth.
- #167-121-000 TruOil Stock Finish Kit, 5C13H77 \$ 16.89



BROWNELLS ACRA-COAT™ WOOD

Tough Epoxy Gives Added Stock Protection

Gives wood and plastic stocks a durable, weatherproof finish. Not a one-shot wonder finish, but one you apply in multiple, thin coats until you reach the desired luster. Resists all but the most aggressive bore solvents. Normal cure time, one week, shortened by warming stock to 90° F. **Replacement Nozzle** - The easy solution for clogged nozzles. **Clean Out Nozzle** - Use only to clear a plugged pickup tube.
SPECS: Aerosol. 12 oz. (340 g). Clear **Matte** or **Gloss** finish. **Nozzles** are correct size for Acra-Coat - Wood, sold in Paks of 12. **Clean Out Nozzle** not intended for spraying.



- #083-070-112 Matte Acra-Coat Wood, 1F9B99 \$ 11.99
- #083-070-012 Gloss Acra-Coat Wood, 1F10N99 13.99
- #084-179-002 Replacement Nozzle B, 1F3A99 3.99
- #084-179-004 Clean Out Nozzle, 1F3G99 3.99

CHEM-PAK AEROSOL GUN SAV'R CUSTOM OIL GUNSTOCK FINISH

Fast-Drying, Easy-To-Use, Run-Proof Aerosol

Our Tech Department gave this aerosol finish five stars. A super-tough, professional-looking stock finish applied in only hours without runs or sags. Fills as it coats so you won't spend extra time cutting-back or sanding in. Dries to the touch in only 45 minutes and can be recoated in as little as six hours. Gives an attractive satin finish. Specially formulated, oil-modified urethanes resist scuffs and scratches but



provide the look and feel of traditional, hand-rubbed oil finishes, without all the hard work. Will not cloud or discolor with age. Available in an airbrushable **Liquid** or handy **Aerosol** that dries uniformly without the aggravating splotches so common in many aerosol "furniture" finishes.

- #209-101-014 Aerosol Satin Custom Finish, 14 oz. (397g), 9K13Q96 \$ 19.99
- #209-000-002 Satin Liquid Finish, 8 oz., 9K14C27 17.99

LAUREL MOUNTAIN PERMALYN STOCK FINISH & SEALER

Tough, Waterproof; Favorite Of Pros

Developed by Rick Schrieber, used and recommended by John Bivins and Joe Balickie in their stockmaking video (also Rifle #87 and May '84 Muzzle Blasts). Made with oil-modified polyurethanes that give the superior water resistance of the plastics without the brittleness, temperature sensitivity and later touch-up problems. Produce high-quality, "in-the-wood" or "built-up" finishes to delight even the pickiest pro. Both contain the same basic resins and polymers. The Sealer penetrates deeper into the wood, while the Finish does a better job of filling pores in open-grained woods.
SPECS: 4 fl. oz. (118 ml) or 1 qt. (32 fl. oz./946 ml) cans.



- #519-300-004 4 oz. Stock Finish, 9A16N07 \$ 18.59
- #519-301-004 4 oz. Stock Sealer, 9A14H12 15.99
- #519-300-032 1 Qt. Stock Finish, 9A45Q05 49.99
- #519-301-032 1 Qt. Stock Sealer, 9A44H99 49.99

Orders: 800-741-0015

order on the web
brownells.com

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CHEM-PAK PRO-CUSTOM OIL GUNSTOCK FINISH



**Tung Oil & Urethane Dries Quickly
To A Durable, Hard Coating**

Penetrates wood to seal out moisture and quickly fill the grain. Produces a hard, tough finish that dries tack-free in as little as 2-3 hours; dries to full cure in 48 hours. Tung oil-modified urethanes resist scuffing, marring and will not chip, crack or peel. Dries to a soft gloss; can be polished to a

high gloss or cut to a satin finish.

SPECS: 9 fl. oz. (267 ml).

#209-642-009 Pro-Custom Oil Gunstock Finish, 9K14A51. \$ 18.99

LIN-SPEED® GUNSTOCK OIL

**The Famous, Real,
Kettle-Boiled Linseed Oil**



Pure linseed oil, specially refined to dry in just 2 to 3 hours to a tough, hard, easy-to-touch-up finish. So simple to use, you can even leave sanding dust to help fill pores. Apply stain (if desired) and follow with finger-dunks of Lin-Speed. Smooth out with the heel of your hand and set aside to dry. First coat will "freeze" sanding whiskers for easy removal, ending time consuming steaming and de-whiskering. Stop working so hard at your stock finishing! Sand it well, then APPLY Lin-Speed and LET DRY! Available in 2 oz. jar, halfpint can, or in finishing kits. **Starter Kit** includes 2 oz. Lin-Speed, 3 pads of #000 steel wool, pair of food service gloves and instructions.

SPECS: 2 fl. oz. (59 ml) per jar, 8 fl. oz. (237ml) per can.

#543-100-002 2 oz. Lin-Speed, 3D8G95. \$ 13.99

#543-000-003 8 oz. Lin-Speed, 3D21B15. 29.99

#543-000-001 Lin-Speed Starter Kit, 3D12E34. 15.99

PILKINGTON CLASSIC GUNSTOCK FINISH

**Clear or Colored For
"In-The-Wood" or "Built-Up" Finishes**



Use **Red-Brown Classic** to match all those pre-'64 guns that actually had the stain in the finish. **Gold & Brown** warms walnut and gives light woods a richer color. **Tint Clear with Spirit Stains** for any look wanted, faster finishing. Fills pores easily, dries hard. Works as an oil finish or build up like varnish. **Each bottle** includes a 3,000 word, step-by-step instruction booklet so you don't have to tackle the job without being well-versed in what to do!

SPECS: 2 fl. oz. (59 ml) net contents.

#703-350-602 **Gold & Brown Classic Finish**, 3K27E27. \$ 36.99

#703-350-502 **Red-Brown Classic Finish**, 3K27B09. 36.99

#703-350-402 **Clear Classic Finish**, 3K27H49. 35.99



PILKINGTON LINSEED STOCK RUBBING OIL

Add That Linseed "Glow"

Gives any wood stock a soft, glowing luster. Great after-season wipe down to maintain a healthy finish. Red-Brown is especially good on checkering, won't plug the diamonds. Apply with rottenstone to enhance the oil's polishing action.

SPECS: 2 fl. oz. (59 ml) net contents.

#703-355-502 **Red-Brown Linseed Oil**, 3K28H07. \$ 39.99

#703-355-402 **Clear Classic Linseed Oil**, 3K26E83. 34.99

BROWNELLS "ORIGINAL" STOCK RUBBING COMPOUND

Produce Deluxe Finishes On Wood

Strongly recommended for new finishes to rub and blend all those high "shine" and "dull" flat spots into one superb master-quality finish. Great for rejuvenating an old gunstock which has a good, original finish underneath the grime and light scratches. The results of either project can only be described as dramatic! Apply with Sheet Felt Pads.

SPECS: 4 fl. oz. (118 ml) or pint (16 fl. oz./473 ml) net contents.

#083-021-004 4 oz. Rubbing Compound, 5L10A43. \$ 12.99

#083-021-016 Pt. Rubbing Compound, 5L34H00. 42.99



R. GALE LOCK CO.

CARNAUBA GUN WAX

Enhances The Natural Beauty Of Wood



Protects and beautifies with natural carnauba, and nothing that can dull or cloud gun finishes. Soft Paste rubs on easily, buff with soft cloth.

SPECS: Paste - 2 oz. (57 g) wt. in resealable tin. Liquid - 2 fl. oz. (59 ml) wt. in plastic bottle.

#346-036-002 **Paste Gun Wax**, 6D21Q88. \$ 27.34

Cannot ship outside Continental U.S. Shipped UPS or FedEx Ground only within U.S.

BLUE WONDER WOOD SHINE

Restores & Beautifies Wood Surfaces

Simple wipe on/wipe off formula penetrates deep into wood to restore the original luster of your valuable wood stocks, handgun grips, gun cases, or presentation cases. Blended formula with natural oils covers minor scratches, returns moisture to dried out wood and protects against damage from UV light. Doesn't leave behind a slippery residue.

SPECS: 4 fl. oz. (118 ml) squeeze bottle.

#100-005-002 **Wood Shine**, 6C4F82. \$ 6.09



BROWNELLS

TRIPLE "F"™ COMPOUND

"Ultra-Fine" Stock Rubbing Compound



Almost twice as fine as our "Original" Stock Rubbing Compound...so it removes very little material. Greatly enhances the look and feel of any stock finish by evening out and brightening the existing finish. On a glossy finish, gives a bright, jewel-like luster. For a satin finish, cut back Tru-Oil® or Lin-Speed® with 600 grit paper, apply a small amount with a soft cloth and rub until it achieves the look you want, then buff off with a clean, soft cloth. Gives a magnificent depth and glow. Can also use to remove fine scratches on stocks or furniture.

SPECS: 2 fl. oz. (59 ml) or 10 fl. oz. (296 ml) net contents.

#083-028-302 2 oz. Triple "F", 5L4C99. \$ 5.99

#083-028-310 10 oz. Triple "F", 5L9B06. 10.99

BROWNELLS

FIVE "F"™ COMPOUND

Even Finer Than Ultra-Fine



We really didn't believe it when customer Don Newman said he'd found a rubbing compound that would bring a Triple "F"™ finish up to a "real" shine. We tried it; he's right and here it is. If you're going for that "Shinier than a brass bed in a sportin' house" look, Five "F" will do it. We knocked a brand new Remington finish back a bit, brought it up to just below original with Triple "F" and then got out the Five "F". The resulting gloss and depth are unbelievable! Can be used to give luster to satin finishes, too. To get "Hi-Shine", start with "Original" and work up thru Five "F". Great for scratch removal on fine surfaces like Plexiglas or plastic lenses.

SPECS: 2 fl. oz. (59 ml) or 10 fl. oz. (296 ml) net contents.

#083-028-502 2 oz. Five "F", 5L9J99. \$ 10.99

#083-028-510 10 oz. Five "F", 5L24D99. 29.99

"T" SHIRT SQUARES

**Soft, Absorbent, Classy Rag, Eliminates
Rubbing The Underwear Drawer**



Now, when you need the perfect, 100% cotton wiping or cleaning rag you won't have to reach for your favorite old "T" shirt. These high-quality, cleaning and wiping squares are knitted, not woven, from 5.3 oz., heavyweight cotton material that will not ravel, lint or string apart, even after repeated washings. Convenient 12" x 12" size is just right for polishing, cleaning, staining and finishing applications, plus shop cleanup and dusting. Highly absorbent right from the package, not treated with silicone or fillers; becomes even softer and more absorbent, wash after wash.

SPECS: 100% cotton, 12" (30cm) x 12", Pack of 3 dozen.

#856-112-036 "T" Shirt Squares, 6E23C61. \$ 26.99

RENAISSANCE WAX & CLEANER

**Outstanding Quality,
Used On Priceless Heirlooms In Museums Worldwide**

MICRO-CRYSTALLINE WAX, CLEANER, POLISH - Imparts a beautiful, glowing luster and moisture resistance to wood, leather, marble, ivory, natural stone and metal; resists fingerprints, dust and wear. Helps prevent oxidation, removes oil and grime; leaves the treated surface with a translucent, warm glow. Restores cloudy stock finishes. Acid-free, dries clear, won't discolor or yellow.

SPECS: Paste wax, white color. 2.3 oz. (57 g).

#053-050-200 **Renaissance Wax**, 9K22N83. \$ 25.99

PRE-LIM SURFACE CLEANER - Restores metal surfaces without scratching. Paste mix of Neuburg silica chalks, petroleum distillates, and water burnishes away stubborn powder burns and brass deposits from revolver frames and bolt faces. Lifts away surface rust safely and effectively from blued and stainless surfaces, returning the factory shine, and leaving them silky-smooth.

SPECS: Paste cleaner, tan color. 7 fl. oz. (200 ml).

#053-000-001 **Pre-Lim Surface Cleaner**, 9K22C36. \$ 25.99



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maintaining your guns?**

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and read articles on your gun.

