BROWNELLS SIGHT BASE SCREW KIT

Slotted-Head Screws For Any & All Scope & Sight Mounting Jobs

This Kit has been extremely popular with our customers for many years. The gunsmiths and dealers who do any type of sight work have found they do not like to be without it. The slotted-head screws included in the kit cover at least 99% of all scope and iron sight mounting



scope and iron sight mounting requirements. The Screw Kit is packed in a plastic box and contains 12 each of the most popular 18 screw sizes needed when working with scopes or sights. It also has a pair of chrome-plated tweezers with flat jaws for easily picking up the right screw and our handy, Checker/Shortener Jig that makes grinding screws to the right length fast and easy. The screws are made of high strength, forged tool steel, feature slotted-heads and are tempered and blued to rigid specifications. We suggest that should a screw need to be cut and fitted, it should be treated with rust-prohibitive OXPHO-BLUETM before it is used to give it a highly rust-resistant, tough, blue coat to make your job look and wear better. The kit is available to you at a very substantial savings over the cost of buying the screws singly. It is an opportunity to have just the right, hard-to-find sight base screw when you need it, for only a minimal cost; an advantage that will pay

for itself time after time in repair or installation jobs. SPECS: 216 slotted screws. Refills sold 12 per Pak. Metric equivalents for screw lengths: 5/s; 4.0 mm), 5/s; 4.6.3 mm), 5/s; 4.6.3 mm), 5/s; 4.6.3 mm), 5/s; 4.7 mm), 5/s; 5/s mm), 5/s; 5/s mm, 5/s; 5/s mm, 5/s; 5/s mm), 5/s; 5/s mm, 5/s

#080-535-000 Sight Base Screw Kit, 8K45L57 \$ 52.99

SIGHT BASE REFILL PAKS

	Jidiii DA	L KEI ILL FARS	
FILLIST	ER HEAD	- KIT CON	ITAINS:
STOCK #	SIZE	12 each of sizes show	n in Refill Pak Char
#080-535-643	6-48 x 3/16"	-	
#080-535-644	6-48 x ¹ / ₄ "	WEAVE	R OVAL
#080-535-645	6-48 x 5/16"	STOCK #	SIZE
#080-535-648	6-48 x ³ / ₈ "	#080-535-065	6-48 x 5/32"
#080-535-647	6-48 x ⁷ /16"	#080-535-063	6-48 x 3/16"
#080-535-642	6-48 x 1/2"	#080-535-064	6-48 x 1/4"
#080-535-844	8-40 x 1/4"	#080-535-062	6-48 x ¹ / ₂ "
#080-535-848	8-40 x ³ /s"	#080-535-843	8-40 x 1/4"
#080-535-842	8-40 x 1/2"	#080-535-850	8-40 x 1/2"
— Advise # —		ew Refill Pak (exce	

PLUG SCREWS

STOCK #	SIZE	QTY	FINISH
#080-533-648	6-48	1 Dz.	Blue
#080-533-840	8-40	1 Dz.	Blue
#080-533-132	10-32	1 Dz.	Blue

BROWNELLS TORX HEAD SCOPE RING & BASE SCREW KIT

240 TORX Screws To Fit Popular Rings & Bases; Includes T-10 & T-15 Heads

A TORX head lets you set a screw down tight without the bit slipping and damaging the screw slot. They give your work a clean, finished appearance. We've included T-10 and T-15 TORX sizes



for use in different applications. T-10 gives you plenty of additional wall thickness where the head joins the shank; T-15 has a large socket that accepts the same driver supplied with many popular brands of rings and bases. You get an economically priced assortment of 240 screws, all made right here in the USA. 1 dozen each of 20 different screws; 11 Fillister Head and 9 Weaver Oval Head styles in 3 thread sizes and 4 lengths, all in a sturdy, compartmented box. For those special jobs we have included a hardened steel, Checker/Shortener Jig that makes grinding screws to just the right length, fast and easy. For this special jobs we have included a hardened steel, Checker/Shortener Jig that makes grinding screws to just the right length, fast and easy. For Stoted Sight Base Screws. T-10, T-15 TORX socket. Blued Kit includes: (1)T-10 and (1) T-15 TORX wrench, 240 screws, compartmented kit box, Tweezers, Checker/Shortener Jig and Application Chart showing bases/rings/ribs/etc., that the screws fit. Refills sold 12 per pak. Screw Lengths: 1/4: 1/4: (6.36mm), 1/5: (12.7mm), 1/5: (12.7mm),

	Brownells TORX Scope Screw Kit,
	8K58D92\$ 63.99
#080-574-001	Screw Checker/Shortening lig 8K7D07 800

STOCK #	FITS	SIZE
	TORX-T-10 FILLISTER HEAD	
#080-924-643	Weaver Rings, Burris Rings (alter head)	6-40 x ³ /8" x FH
#080-924-642	Handgun Ribs	6-40 x ¹ / ₂ " x FH
#080-924-684	Redfield/Leupold Base	6-48 x 1/4" x FH
#080-924-683	Redfield Base/Ring	6-48 x ³ / ₈ " x FH
#080-924-689	Redfield Ring/Base, Leupold base (alter head)	6-48 x ⁹ / ₁₆ " x FH
#080-924-844	Redfield Base	8-40 x 1/4" x FH
#080-924-843	Redfield Ring/Base, Leupold base (alter head)	8-40 x ³ / ₈ " x FH
#080-924-841	Redfield Base	8-40 x 1/2" x FH
	TORX - T-15 FILLISTER HEAD	
#080-924-845	Redfield Base	8-40 x 1/4" x FH
#080-924-846	Redfield Ring/Base, Leupold base (alter head)	8-40 x ³ / ₈ " x FH
#080-924-847	Redfield Base	8-40 x 1/2" x FH
	TORX - T-10 WEAVER OVAL HEAD	
#080-924-464	Ruger and Sako Rings	6-40 x 1/4" x WH
#080-924-364	Miscellaneous	6-40 x 3/8" x WH
#080-924-468	Weaver Base	6-48 x 1/4" x WH
#080-924-368	Weaver Base	6-48 x 3/8" x WH
#080-924-484	Weaver Base	8-40 x 1/4" x WH

TORX - T-15 WEAVER OVAL HEAD

- Advise # - TORX Screw Refill Pak, 5K5G99...... \$ 5.99

BROWNELLS SOCKET HEAD SCOPE RING & BASE SCREW KIT

168 Screws For Rings & Bases
Put Socket Head Screws In Rings
& Bases, Ribs, Sights & Custom
Installations At A Great Price



With this Socket Head Screw Kit you will have on hand the most popu-

lar and most wanted Socket Head screws - ideal when setting a screw down really tight is important - at a really economical price. Lets you fit Socket Head Screws to the widest possible variety of bases, rings, sights and ribs because we've matched the correct head to the required thread size and length for you. Saves you time, hassle and inventory! You get a full selection - 168 Socket Head Screws: 1 dozen each of 14 different screws includes 8 Fillister Head and 6 Weaver Oval Head styles in 4 lengths and 3 thread sizes (6-40, 6-48 and 8-40). Then, when custom fitting is required, or you need to shorten a screw for a particular job, we've included a hardened steel Checker/Shortener Jig to make it easy to grind any of the screws to length.

SPECS: Made for us in U.S. to same head/shape specs as the Slotted Sight Base Screws. */u** socket. Blued. Kit includes: 168 screws, compartmented Kit Box, Tweezers, Checker/Shortener Jig and Chart showing bases/ rings/ribs/etc., that the screws fit. Refills sold 12 per Pak. */s* (9.5mm), */s* (12.7mm), */s* (6.35mm), */s** (14.28mm). Any screw may require minor

#080-574-000	Brownells Socket Scope Screw Kit, 8K47D99	\$ 55.99
#080-574-001	Screw Checker/Shortening Jig, 8K7D97	8.99

KIT CONTAINS 12 EACH OF THE FOLLOWING SIZES/

STOCK #	FITS	SIZE
	SOCKET - FILLISTER HEAD	
#080-574-643	Weaver Rings, Burris Rings (alter head)	6-40 x ³ / ₈ " x FH
#080-574-642	Handgun Ribs	6-40 x 1/2" x FH
#080-574-684	Redfield/Leupold Base	6-48 x 1/4" x FH
#080-574-683	Redfield/Leup./Buehler Base, 3200 Ring, Buehler/Kimber Rings	6-48 x ³ /s" x FH
#080-574-689	Redfield/Leupold Base	6-48 x ⁹ / ₁₆ " x FH
#080-574-844	Redfield Base/Ring	8-40 x 1/4" x FH
#080-574-843	Redfield Ring/Base, Leupold Ring (alter head)	8-40 x ³ /s" x FH
#080-574-841	Redfield Base	8-40 x ¹ / ₂ " x FH
	SOCKET - WEAVER OVAL HEAD	
#080-574-464	Ruger and Sako Rings	6-40 x 1/4" x WH
#080-574-364	Miscellaneous	6-40 x 3/8" x WH
#080-574-468	Weaver Base	6-48 x 1/4" x WH
#080-574-368	Weaver Base	6-48 x 3/8" x WH
#080-574-484	Weaver Base	8-40 x 1/4" x WH
#080-574-284	Weaver Base	8-40 x ¹ / ₂ " x WH
- Advise # -	Socket Head Screw Refill Pak, 8K	5Q99 \$ 5.9 9

BROWNELLS PLUG SCREW KIT

Plug Most Any Sight Or Scope Mount Hole On Blued & Stainless Steel Firearms



Handy, money saving assortment of positive stop and standard plug screws in the two most

popular sizes. Plug screws are a real time saver around the shop. Fast and easy way to fill holes on barrels and firearm receivers. Can be ground flush and blued or polished, and most times it will be tough to tell if a hole was ever there. Positive stop screws have a rounded top that blends right in with most barrel contours without grinding. Kit also includes pair of chromeplated, flat jaw tweezers to easily pick up the right screw, and our handy Checker/Shortener Jig makes grinding screws to the right length fast and easy.

ŠPECS: Ävailable in blue and stainless steel (S/S). Kit contains 1 dozen S/S, 6-48 plug screws; 1 dozen S/S, 6-48 positive stop, plug screws; 2 dz. blue, 6-48, plug screws; 2 dz. blue, 6-49, plug screws; 1 dz. blue, 6-40 plug screws (black oxide 416 stainless steel); 1 dz. blue, 8-40 plug screws; 1 dz. blue, 8-40 positive stop, plug screws; 1 dz. S/S, 8-40 plug screws; 1 dz. S/S, 8-40 positive stop, plug screws; 2 dz. S/S, 8-40 plug screws; 1 dz. S/S, 8-40 plug screws; 1 dz. S/S, 8-40 plug screws; 1 dz. S/S, 8-40 positive stop, plug screws; 1 dz. S/S, 8-40 plug

#080-533-640	1 Dz. 6	5-40 Plug	Screws	, 8K18L99	\$ 18.99
#080-716-000	Plug S	crew Kit,	8K124I	99	158.99
					- 8 DZ OR
CTOCK #	OTV	FINICIA	CIZE	DDICE DED DZ	MODE

					- 8 DZ OR
STOCK #	QTY	FINISH	SIZE	PRICE PER DZ	. MORE -
	POSI	TIVE STO	P REFI	LL PAKS	
#080-716-648	1 Dz.	Blue	6-48	8K17G49 \$ 21.9	9.98
#080-716-961	1 Dz.	S/S	6-48	8K19I99 \$ 19. 9	9 12.63
#080-716-840	1 Dz.	Blue	8-40	8K16F99 \$ 19. 9	9.98
#080-716-640	1 Dz.	SS	8-40	8K16A99 \$ 19. 9	9 11.54
#080-533-648	1 Dz.	Blue	6-48	8K8B99 \$ 8.9	9 4.66
	PLU	G SCREW	/ REFIL	L PAKS	
#080-533-961	1 Dz.	S/S	6-48	8K12N28 \$ 13.9	9 6.98
#080-533-840	1 Dz.	Blue	8-40	5K8L99 \$ 8.9	9 4.66
#080-533-540	1 Dz.	SS	8-40	8K15B99 \$ 15.9	9 8.05
— Advise # —	Sight I			Refill Pak,	\$ 8.99



BROWNELLS HEX PLUG SCREWS

Keep Dirt & Crud Out Of Unused Screw Holes

Steel, hex-head screws fill the empty sight and scope mounting holes on your rifle or pistol to give a clean, finished look. $6-48 \times ^{1/a^{*}}$ or $8-40 \times .130^{*}$ screws feature a hex-head opening to match other screws on your firearm. Sold in paks of a dozen. **SPECS:** Steel. blued. $6-48 \times ^{1/a^{*}}$ or $8-40 \times .130^{*}$.

				8 DZ. OR
STOCK #	SIZE	PRICE P	ER DZ.	MORE EA.
#080-534-001	6-48 x 1/8"	8K9E99	\$ 9.99	4.66
#080-534-002	8-40 x .130"	8K14H72	\$ 16.99	8.96

T-10 TORX® HEAD SCREWS

#080-924-284 Weaver Base

#080-924-485 Weaver Base

#080-924-486 Weaver Base

#080-924-487 Weaver Base

Many manufacturers of scope rings and bases are using TORX head screws because they can withstand higher torque than hex head screws without stripping the recess. Most recommend that their scope bases can be torqued to 20 inch pounds, while rings require 13 inch pounds. The more commonly used T-15 TORX recess takes up a lot of room in the small diameter head found on these screws. And that leaves a very thin web between the shank and head. It is common to twist the head off the screw. While we like the T-10 recess because it leaves more metal in the web and lets you apply enough torque to hold everything tight, we also carry the T-15 so you can match the screws you already have.

BROWNELLS 6-40 PLUG SCREW

Plug & Blend Semi-Auto Frame Hole

Plug scope mount holes in the sides of semi-auto pistol frames after the scope and mount have been removed. Slotted head, 416 stainless steel, black oxide finish; leave black, bead blast or polish to match satin, hard-chromed or stainless steel frames.

SPECS: 416 stainless steel. 6-40 tpi, .125" (3.1mm) long.

#080-533-640 1 Dz. 6-40 Plug Screws, 8K18L99......\$ 18.99

BROWNELLS TRIGGER STOP SCREWS

Non-Marring Rubber Tips

Controls trigger overtravel for clean let-off. Rubber tips cushion frame "touch" and won't mark trigger loop. Use on handguns, rifles, shotguns.





SPECS: 8-32 tpi. 6 Pak contains 6 screws and instructions.

#084-010-006 Trigger Stop Screws, 6-pak, 8K19N99...\$ 22.99

order on the web

8-40 x 1/2" x WH

8-40 x 1/4" x WH

8-40 x 3/8" x WH

brownells.com

BROWNELLS STAINLESS STEEL SIGHT **BASE SCREWS**



#6 & #8 Slotted Head Screws For Ribs, Rings & Bases

Two dozen each of six styles/sizes in a plastic bench box. Full spec. card. 1/2" long, trim to fit as needed, 18-8 stainless steel. Slotted head. SPECS: Refills sold 24 per Pak.

STK# FILLISTER HEAD	STK# WEAVER OVAL	SIZE
#080-049-640	#080-049-064	6-40 x 1/2"
#080-049-648	#080-049-068	6-48 x ¹ / ₂ "
#080-049-840	#080-049-084	8-40 x 1/2"

- Advise # -	SS Screw Refill Pak, 8K80	Q99 \$ 11.99
#080-049-000	SS Sight Base Screw Kit,	8K32G24 \$ 42.99

BROWNELLS SIGHT SCREW COUNTERBORE

High-Speed Steel; For Popular Sight Screws; Made To Our Exact Spec For Most Sight Base Screws



FILLISTER 8-40 - Overall 21/2" (6.3mm); Body Dia250" (6.3mm);
Pilot Dia165" (4.2mm); Pilot Length 1/8" (3.2mm); 90° Shoulder.
Use Drill No. 19 for Pilot Hole.

#080-671-841	Fillister 8-40,	8K22G43	\$ 25.99

WEAVER 8-40 - Same specifications as above but is 45°	at shoul-
der. Use No. 19 Pilot Drill.	

#080-671-840 Weaver 8-40, 8K27P43	. \$ 31.99
FILLISTER 6-48 - Overall 21/2": Body Dia 218": Pilot Dia 1	37"∙ Pilot

#0	80-672-641	Fillister 6-48	. 7A22I3	8	s	25.99
Lei	ngth ¹/s"; 90°	Shoulder. Use	Drill No	. 28 for I	Pilot Hole.	
		O VCIUIL /2				

WEAVER 6-48 - Same as above but is 45° at shoulder. Use No

#080-672-640 Weaver 6-48, 7A25K60	\$ 27.99	
28 Pilot Drill.	101. 030 140.	

BROWNELLS .146"- 48 X 1/2" "OVERSIZE" 6-48 SCREWS



Saves Your "Tail Feathers" If A **Hole Gets Stripped**

Slightly larger in diameter than the common 6-48 scope base mounting screw. Most holes "ruined" while drilling or tapping can be fixed; just retap to .146"-48 and install. No need to redrill base or gun. Thanks to Doug Knowt for his tip. SPECS: .146"- 48 x 1/2" (12.7mm) slotted machine screws, blued finish. Fillister and Weaver-style head. Kit contains 48 of each style, 1 taper tap, 1 bottom tap, and 1 Screw Gizzie in a bench box.

#080-719-112	1 dz Fillister Head .146"- 48, 5K6N74 \$ 8.99
#080-719-212	1 dz. Weaver Head .146"- 48, 5K5K24 6.99
#080-598-146	.146"- 48 Taper Tap, 8K24K92 29.99
#080-598-148	.146"- 48 Bottoming Tap, 8K21Q98 24.99
#080-719-000	.146"- 48 Shop Kit, 8K67F49 74.99



BROWNELLS/LEUPOLD

Convenient 12 Paks Of The Most Useable Sizes For Scope Mounting Applications

Refill your Leupold factory screw kit or keep these extrastrong, heat-treated screws on hand for your customers and yourself. We've put together the most requested screw sizes in moneysaving 12 Paks so it's easier to convert existing rings and bases to Torx head without having to buy more than you need. These are the same screws used by Leupold but will fit many other brands of rings and bases.

SPECS: Steel, blue (BL) or stainless steel (SS), bright finish. 12 screws per pak. All lengths listed are nominal shank length.

STOCK #	FINISH	LENGTH	THREAD SIZE	PRI	CE	
	TORX HEAD BASE SCREWS					
#078-018-635	BL	.350"	6-48	8K10G99	\$ 12.99	
#078-019-635	SS	.350"	6-48	8K11K99	\$ 14.99	
#078-018-620	BL	.200"	6-48	8K8M00	\$ 9.99	
#078-018-615	BL	.150"	6-48	8K10Q99	\$ 12.99	
#078-019-615	SS	.150"	6-48	8K12C00	\$ 14.99	
#078-018-628	BL	.280"	6-48	8K9E99	\$ 12.99	
#078-019-628	SS	.280"	6-48	8K11B99	\$ 14.99	
#078-018-626	BL	.260"	6-48	8K9E99	\$ 12.99	
#078-019-626	SS	.260"	6-48	8K13H99	\$ 15.99	
#078-018-638	BL	.385"	6-48	8K11J99	\$ 14.99	
#078-019-648	SS	.485"	6-40	8K18L99	\$ 21.99	
#078-018-836	BL	.360"	8-40	8K13E99	\$ 16.99	
#078-019-820	BL	.205"	8-40	8K11H99	\$ 14.99	
	TOR	X HEAD R	NG SCREWS			
#078-018-838	BL	.360"	8-36	8K11C99	\$ 14.99	
#078-019-838	SS	.360"	8-36	8K13A00	\$ 16.99	

TORX HEAD RING SCREWS						
#078-018-838	BL	.360"	8-36	8K11C99	\$ 14.99	
#078-019-838	SS	.360"	8-36	8K13A00	\$ 16.99	
#078-018-828	BL	.280"	8-40	8K12D74	\$ 16.99	
#078-019-828	SS	.280"	8-40	8K20F99	\$ 20.99	

BROWNELLS UNPLATED STEEL FLAT **HEAD WOOD SCREW KIT**

Can Be Browned, Blued Or Plated To Fit The Job

No plating to grind off. 82° shoulder to fit standard countersinks. SPECS: Kit Contains 12 Each Of Sizes Below: Refills sold 12 per pak

#080-550-000 Flathead Wood Screw Kit, 8K39G96 ... \$ 49.99

KIT CONTAINS 12 EACH OF THE FOLLOWING SIZES/ **STYLES**

STOCK #	SIZE	STOCK #	SIZE
080-550-225	2 x 1/2"	#080-550-650	6 x ¹ / ₂ '
#080-550-237	2 x 3/8"	#080-550-662	6 x 5/8
#080-550-337	3 x 3/8"	#080-550-675	6 x ³ / ₄ '
#080-550-350	3 x 1/2"	080-550-601	6 x 1"
#080-550-437	4 x 3/8"	#080-550-850	8 x ¹ / ₂ "
#080-550-450	4 x 1/2"	#080-550-862	8 x 5/8
#080-550-462	4 x 5/8"	#080-550-875	8 x ³ / ₄ '
#080-550-475	4 x 3/4"	#080-550-887	8 x ⁷ /s'
#080-550-637	6 x ³ / ₈ "	#080-550-901	8 x 1"

BROWNELLS FILLISTER HEAD SCREW KIT



All Standard Thread Sizes From "0" To "12"

With this kit you can stop searching for those hard-to-find screws that are stocked by only a few specialized manufacturing supply houses . . . we have done the looking for you. You

can have that "just right" screw right at your fingertips, in a handy, very complete kit . . . and at quite a substantial savings.

The kit contains 12 each of the 20 popular size screws from No. 0 wire gauge to No. 12 wire gauge in long enough lengths to fit many difficult jobs, yet they can be cut off and fitted where a shorter length is required. We strongly suggest that after the screws are cut and trimmed, they be dipped in OXPHO-BLUE™ to give them a blue color as well as prevent rusting which could otherwise ruin a fine iob.

SPECS: Blued steel. Kit contains 12 each of 20 screws. 240 total. Refills sold 12 per Pak. ½" = 12.7mm, ½" = 22.2mm, ¾" = 12.7mm 1" = 2.5cm.

#080-050-000 Fillister Head Screw Kit, 8K28N29 \$ 36.67

STOCK#	SIZE	STOCK #	SIZE
FILLISTE		#080-050-544	5-44x1"
REFILL	PAKS	#080-050-632	6-32x1"
#080-050-080	0-80x1/2"	#080-050-640	6-40x1"
#080-050-172	1-72x1/2"	#080-000-838	6-48x3/4"
#080-050-256	2-56x1"	#080-050-832	8-32x1"
#080-050-264	2-64x7/8"	#080-050-836	8-36x1"
#080-050-348	3-48x1"	#080-000-837	8-40x1"
#080-050-356	3-56x7/8"	#080-050-024	10-24x1"
#080-050-440	4-40x1"	#080-050-032	10-32x1"
#080-050-448	4-48x1"	#080-050-224	12-24x1"
#080-050-540	5-40x1"	#080-050-228	12-28x1"

- Advise # - Fillister Head Screws Refill Pak, 8K5/99 . . . \$ 5.99

BROWNELLS TACTICAL SCOPE BASE **CONVERSION KIT**

Strong, 8-40 Screws Help Prevent Scope "Flyoff"

Keep those heavy tactical scopes, rings and bases locked solidly to the receiver by converting your rifle's

6-48 mount screws to the stronger 8-40 screw size. Kit contains everything you need: 12 each of 8-40 x 1/4" and 3/8" Socket or Torx head screws, #19S and #28S drill bit, a taper tap and a bottom tap, plus one Fillister counterbore and our Screw Gizzie.

SPECS: Screws are steel, blued. High speed steel drill bits, taps and counterbore. Refills sold per 12 pak.

#080-912-000 Scope Base Conversion Kit, Socket, 8K48Q99.....\$51.99 #080-912-001 Scope Base Conv. Kit, Torx, 8K47J34... 54.99

REFILL PAKS - Contain 12, 8-40 x 1/4" or 3/8" Socket or Torx head

STOCK #	FITS	SIZE	PRICE			
	SOCKET - FILLISTER HEAD					
#080-574-844	Redfield Base/Ring	8-40 x 1/4" x FH	5K5C99 \$ 5.99			
#080-574-843	Redfield Ring/Base,	8-40 x 3/8" x FH	5K5H99 \$ 5.99			
	Leupold Ring (alter head)				
TORX-T-10 FILLISTER HEAD						

	TORX-T-10 FILLISTER HEAD				
	#080-924-844	Redfield Base	8-40 x 1/4" x FH	5K5H99	\$ 5.99
	#080-924-843	Redfield Ring/Base,	8-40 x ³ / ₈ " x FH	5K5K99	\$ 5.99
,		Leupold base (alter head)			

BROWNELLS LONG 6-48 & 8-40 SCREWS



Can Be Cut To Fit Custom Bases

3/4" long 6-48 and 8-40, steel screws give you plenty of length to work with when customizing screws to fit custom bases. Assortment includes all of the most popular screws for mounting bases including slotted Fillister, slotted Weaver Oval Head, and Torx. The Kit contains 12 screws each of six varieties. Black oxide finished for durability.

SPECS: Kit contains (12) each of the following: 6-48 x 3/4" Fillister, 6-48 x 3/4" Oval Head, 8-40 x 3/4" Fillister, 8-40 x 3/4" Oval Head, 8-40 x 3/4" Oval Head Torx, 8-40 x 3/4" Oval Torx, Fillister Head. Refill paks contain 1 dozen screws.

#080-574-006	Long 6-48 & 8-40 Screw Kit, 8K12P34 \$ 12	.99
#080-574-002	6-48 x ³ / ₄ " Fillister Head Refill Pak, 5 <i>K</i> 6 <i>F</i> 99	.99
#080-574-003	6-48 x 3/4" Weaver Oval Head Refill Pak, 8K5L28	.99
#080-574-004	8-40 x ³ / ₄ " Fllstr Refill Pak, 5K6J99 6	.99
#080-574-005	8-40 x ³ / ₄ " Weaver Oval Head Refill Pak, 5K6F99	.99
#080-924-283	8-40 x ³ / ₄ " Weaver Oval Head Torx Refill Pak, 5K6F99	.99
#080-924-282	8-40 x ³ / ₄ " Torx, Fillister Head Refill Pak, 5K6E99	.99

LEUPOLD TORX SCREW KIT

Torx Head Screws For Leupold Bases & Rings

Leupold's Torx screw kit ontains 50 each: 8-40 x .278", black ring screws. 20 each: 8-40 x .278" silver ring screws; 6-48 x .210" black and silver base screws; 6-48 x .295" black and silver base screws.

#526-523-950 Torx Screw Kit, 4K42D79 \$ 44.99

BROWNELLS BLANK SCREW KIT



Gun Screws Unlimited; With Drill Press & Dies You Can Make Most **Gun Screws**

All that is needed is a die with the right threads to make a vast variety of gun screws simply and immediately! You

will also need a file, and either a drill press or a pin vise. You can give them any thread length, any overall length and any head thickness desired. Blanks are made of easy-to-thread, tough, forging steel. If hard wearing surface is desired after threading, screws should be treated in Brownells Surface Hardening Compound (#083-000-033). SPECS: Kit contains: 20 each of No. 4 Head - O.D., .220" (5.6mm); No. 6 Head - O.D., .265" (6.6mm): No. 8 and No. 10 Head - O.D., .303" (7.7mm); No. 12 Head - O.D., .355" (9.1mm); 1/4" Head - O.D., .398" (9.9mm). Shank length on all sizes is 2.225" (5.65mm), measured from the underside of the head. All screws are pre-slotted. Refills sold 20 per pak.

#080-011-000 Blank Screw Kit. 8K38Q74.....\$ 43.99

BLANK SCREW REFILL PAKS

STOCK #	SIZE	STOCK #	SIZE
#080-011-004	No. 4	#080-011-010	No. 10
#080-011-006	No. 6	#080-011-012	No. 12
#080-011-008	No. 8	#080-011-250	1/4"

GUARANTEED. FOREVER.® **SINCE 1939**

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BROWNFLLS LONG TRIGGERGUARD SCREWS

Don't Get Caught Short When Bedding Rifle Actions In Aftermarket Stocks

Precision-turned, heat-treated screws provide extra reach when bedding Remington and Savage rifle actions



in synthetic or wood stocks with thicker, cross-sectional depth. Approximately .250" longer than the factory screws for greater flexibility in bedding depth. Action screw kits are available with the standard, slotted head to match the factory screws or with Allen head sockets that allow repeatable torque settings on match or target rifles. SPECS: Steel, blue. Slotted Head - 1/4"-28 x 1.3", 1/4"-28 x 1.9", 8-36 x 1.8" Allen Head -1/4"-28 x 1.7", 1/4"-28 x 2.2" or 8-36 x 2.2". Kits include the correct screws for the model listed.

STOCK #	FITS	HEAD	PRI	CE
#084-271-000	Rem. 700 ADL/BDL	Slotted	4H7B99	\$ 9.99
#084-272-700	Rem. 700 ADL	Allen	4H11P99	\$ 15.99
#084-272-701	Rem. 700 BDL	Allen	4H8A24	\$ 10.99
084-272-707	Rem. 7	Allen	4H7H49	\$ 9.99

NICKEL-PLATED REM 700 TRIGGERGUARD SCREWS - Nickel plated screws blend visually with Remington 700 stainless steel actions. Approximately .250" longer than the factory screws for greater flexibility when bedding in synthetic or wood stocks with thick, cross-sectional depth. Allen head sockets allow repeatable torque settings on match or target rifles.

SPECS: Steel, nickel plated. Kit includes: 1/4"-28 x 1.7" and 1/4"-28 x 2.2" or 8-36 x 2.2". Kits for Remington 700 ADL and BDL.

Nickel-Plated Long Screw Kit ADL, 4H10Q49	\$ 13.99
Nickel-Plated Long Screw Kit BDL,	8 99

BROWNELLS SCREW SLOT FIXTURE

screw locks the gun screw in the exact position you want; two sets of roller pins guide your saw or slotting file during cutting to produce

SPECS: Heat-treated steel, black, oxide finish. 2" (5.1cm) long, 11/4" (3.2cm)

#080-000-082 Screw Slot Fixture, 8K00AWR \$ 64.99

wide, 7/8" (22.2mm) high. For use with .025" thick files and blades.

The Secret To Getting Perfectly-

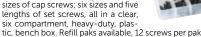
pairing some on a classic. Clamping thumb

BROWNFLLS SOCKET HEAD CAP & SET SCREW KIT

108 Screws - Build & Repair Fixtures, Jigs & Equipment

Three different lengths and six sizes of cap screws; six sizes and five lengths of set screws, all in a clear,

Paks - 12 screws per pak.



SPECS: 108 screws, 12 each of the most popular sizes, 6 each of the less frequently used sizes: Cap screws - 4-40 x ³/₄", 6-32 x ³/₄", 8-32 x 1", 10-32 \times 1½", ¼-20 \times 1½", ¼-28 \times 1½". Set screws - 4-40 \times ½", 6-32 \times ¾6", 8-32 $x^{1/4}$ ", 10-32 $x^{5/16}$ ", $\frac{1}{4}$ -20 $x^{3/8}$ ", $\frac{1}{4}$ -28 $x^{3/8}$ ". **METRIC:** 1" = 25.4mm. Refill

#080-712-000 Cap & Set Screw Kit, 8K36H99 \$ 46.99

REFILL PAKS

SIZE	STOCK#	SIZE
CREW	SET S	CREW
4-40 x ³ / ₄ "	#080-000-800	4-40 x 1/8"
6-32 x ³ / ₄ "	#080-000-802	6-32 x ³ / ₁₆ "
8-32 x 1"	#080-000-803	8-32 x 1/4"
10-32 x 1 ¹ / ₂ "	#080-000-805	10-32 x 5/16"
1/4-20 x 11/2"	#080-000-807	1/4-20 x 3/8"
	4-40 x ³ / ₄ " 6-32 x ³ / ₄ " 8-32 x 1" 10-32 x 1 ¹ / ₂ "	CREW SET St 4-40 x ²/₄* #080-000-800 6-32 x ²/₄* #080-000-802 8-32 x 1* #080-000-803 10-32 x 1²/₂* #080-000-805

- Advise # - Screw Refill Pak, 5K5G99 \$ 5.99

BROWNELLS ESCUTCHEON SCREWS



For Repair Or New Grips: Ever Popular - Ever In Demand

For pistol grip escutcheons. Escutcheon head countersunk for screw Centered Screw Slots, Every Time head; nut is round, milled edges (as is head), slightly countersunk on one side for attractive outside appearance when installed. Solid stain-Heat-treated, steel fixture makes it less steel, end won't rust after being cut to desired length. possible to cut screw slots precisely in the SPECS: 18-8 stainless steel. 5-40 screws. 13/8" (3.5cm) long. Brass nut. Sold center of the head. Simplifies fitting new in paks of 6 or 12 only. screws to a custom gun or recutting/re-

#080-034-006 6 Escutcheon Screws, 8K14L99	\$ 18.99
#080-034-012 12 Escutcheon Screws, 8K35P99	35.99

ESCUTCHEON SCREW COUNTER BORE - Drills perfect, properfitting holes and countersinks for the

Brownell Escutcheon Screws all in one easy step. Use at slow speeds, won't chip or splinter fine wooden grips.

SPECS: 17/8" (4.76cm) long, .250" (6.3mm) dia. drill rod stock. .125" (3.17) dia. shaft, M2 tool steel Rc 56-58, blued finish. #080-034-600 © Counterbore, 2C15E99..... \$ 19.99

TRIJICON® REPLACEMENT FRONT SIGHT SCREWS for GLOCK®

Replaces Lost Or Damaged Screws On Night Sights

screw slots with a look of true class.



Replace lost, broken, stripped or rounded off screws on Trijicon front night sights for Glock pistols. 3/16" hex head fits standard front sight wrenches used for most thread-

ed Glock front sights. Use with a low to medium strength thread locking agent for a solidly mounted front sight that won't "shoot off." Fits Trijicon brand Tritium front sights for all Glock models. SPECS: Steel, matte, blue finish. 5 per pak. 2.5 mm x 0.5 mm thread, .090

#892-000-049 Front Sight Screws, 5-pak, 2H00FCJ.... \$ 15.99

GALAZAN WINCHESTER 1892 S150 REPLACEMENT GUN SCREW KIT



Nine action screws for the Winchester Model 92 lever action rifle. Matte blue.

#344-200-150 #S150 Screw Kit, 4D19L54.....

MAGNA-TIP®

PROFESSIONAL SUPER SET

Ultimate Gunsmith Screwdriver Set 120 Bits & 7 Handles For Maximum Versatility **Any Driver Configuration You Need At Your Fingertips**

his is the ultimate Magna-Tip screwdriver set for the professional gunsmith or serious hobbyist. The Professional Super Set contains almost every Magna-Tip bit we offer, a total of 120 bits. You get 75 straight, 5 Phillips, 17 hex (Allen), 11 Torx®, and 10 specialty bits for sights, scope mounts, grip bushings, and other unique applications, plus a handy universal choke tube wrench and an adapter for 1/4" drive sockets. Seven driver handles ensure you have the handle best suited to any task, plus your choice of our Magna-Tip Ratchet Handle or Adjustable Torque Handle. A sturdy benchtop storage block organizes all your bits and handles, including the Ratchet Handle, in one place. This is truly the most versatile screwdriver system you'll ever use—and quite possibly the last one you'll ever have to buy!



order on the web

brownells.com



BROWNELLS SCREW HOLDER GIZZIE™



No More Burned Fingers Or Lost Screws

Locks screws into place while you grind them off to length, file

them down or shape the point. Saves untold hours spent looking for the screw the wheel flipped across the shop. Holes are for 6-48 and 8-40, but take most smaller and "in-between" sizes. SPECS: Blued steel 23/8" long 3/8" wide

#080-554-000 Screw Holder Gizzie, 8K8G49...... \$ 10.99

N.E.C.G. WIN M70 TRIGGERGUARD SCREW SET



Stainless Steel Allen Head Screws For **Maximum Torque**

Replace worn or damaged factory triggerquard screws with these stainless steel

Allen head screws that allow you to apply maximum torque without slipping and damaging the screw head or the stock. Set includes three standard-length screws, plus $^{5}/_{32}$ " Allen wrench. May require minor alteration to screw heads to fit custom bottom metal. 🚞 SPECS: Stainless steel, natural finish. Includes: (1) front guard screw, 15/16 (3.3cm) long; (1) center guard screw, 15/8" (4.1cm) long; (1) rear guard screw, 113/16" (1.7cm) long. Fits Winchester Model 70 triggerguards.

VOLQUARTSEN RUGER® 10/22®

SOCKET HEAD TAKEDOWN SCREW

slots. Allows faster and easier stock removal, and adds a unique cus-

tom touch to your 10/22. No modifications to stock or receiver. SPECS: Hardened steel, black, matte finish, Fits 10/22 and 10/22 Magnum. #930-000-026 10/22 Socket Head Takedown Screw,

3Z5A99 \$ **7.99**

#661-000-057 Model 70 Triggerguard Screw Set,

Dresses Up Your 10/22, Attractive & Secure

those unsightly stripped and burred screw

Replacement for factory screw eliminates

BROWNELLS ROLL PIN KIT -

Growing Gun Use Demands You Have This Convenient Assortment

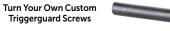
With the increasing use of roll pins in guns, we've put two assortments of them together; one with a black steel finish and another with 420 series stainless steel. Each kit includes 850 pins in 8 diameters and various lengths (see charts below). Should take care of most gun needs! Great for other shop jobs too. Make jigs, fixtures, or use to replace taper pins, dowels, groove pins, set screws, etc. Will not slip or vibrate out. Easy to use, as require no threading or tapping. Can be cut to any length; can be blued or plated. See Catalog Index for Roll Pin Punches for positive, safe removal. SPECS: Kit (and Refill Paks) includes: 192 total 1/16" (1.6mm) diameter pins; 180 total 5/64" (2mm) diameter pins; 144 total $^{3}/_{2}$ " (2.4mm) diameter pins; 96 total $^{1}/_{8}$ " (3.2mm) diameter pins; 144 total $^{5}/_{2}$ " (2.0mm) diameter pins; 36 total 3/16" (4.8mm) diameter pins; 36 total 7/32" (5.6mm) diameter pins; 24 total 1/4" (6.3mm) diameter pins.

	JIN# LLINGIII	JIN# LLNGIII			31K# LENGIR	JIN# LLINGIII					
1/4"(6.3MM)	5/16"(8MM)	3/8"(9.6MM)	1/2"(12.7MM)	5/8"(15.9MM)	3/4"(19MM)	1"(2.5CM)	1-1/4"(3.2CM)	1-1/2"(3.8CM)	COUNT	DIA.	PRICE
				BLACK OX	IDE STEEL ROLL	PINS					
#080-519-025	NA	#080-519-375	#080-519-500	NA	#080-519-750	NA	NA	NA	48	1/16"	\$ 4.99
#080-520-025	NA	#080-520-375	#080-520-500	NA	#080-520-750	#080-520-100	NA	NA	36	5/64"	\$ 3.99
NA #	#080-521-312	NA	#080-521-500	NA	#080-521-750	#080-521-100	NA	NA	36	3/32"	\$ 3.99
NA	NA	#080-522-375	#080-522-500	NA	#080-522-750	#080-522-100	NA	NA	24	1/8"	\$ 4.99
NA	NA	NA	#080-523-500	NA	#080-523-750	#080-523-100	#080-523-125	NA	36	5/32"	\$ 7.99
NA	NA	NA	#080-524-500	NA	#080-524-750	NA	NA	NA	12	3/16"	\$ 3.99
NA	NA	NA	NA	#080-525-625	NA	#080-525-100	#080-525-125	NA	12	7/32"	\$ 4.99
NA	NA	NA	NA	NA	#080-526-750	#080-526-100	#080-526-125	NA	6	1/4"	\$ 3.99
NA	NA	NA	NA	NA	NA	#080-524-100	NA	NA	12	3/16"	\$ 4.99
NA	NA	NA	NA	NA	NA	NA	NA	#080-526-150	6	1/4"	\$ 4.99
				STAINLE	SS STEEL ROLL PI	INS		-			
#080-000-125	NA	NA	NA	NA	#080-000-128	NA	NA	NA	48	1/16"	\$ 5.99
#080-000-129	NA	#080-000-130	#080-000-131	NA	#080-000-132	#080-000-133	NA	NA	36	5/64"	\$ 4.99
NA #	#080-000-134	NA	NA	NA	#080-000-136	#080-000-137	NA	NA	36	3/32"	\$ 5.99
NA	NA	#080-000-126	#080-000-127	NA	NA	NA	NA	NA	48	1/16"	\$ 4.99
NA	NA	#080-000-138	#080-000-139	NA	#080-000-140	#080-000-141	NA	NA	24	1/8"	\$ 7.99
NA	NA	NA	#080-000-135	NA	NA	NA	NA	NA	36	3/32"	\$ 4.99
NA	NA	NA	#080-000-142	NA	#080-000-143	#080-000-144	#080-000-145	NA	36	5/32"	\$ 12.99
NA	NA	NA	080-000-146	NA	#080-000-147	#080-000-148	NA	NA	12	3/16"	\$ 5.99
NA	NA	NA	NA	#080-000-149	NA	#080-000-150	#080-000-151	NA	12	7/32"	\$ 7.99
NA	NA	NA	NA	NA	#080-000-152	NA	#080-000-154	#080-000-155	6	1/4"	\$ 5.99
	NA	NA	NA	NA	NA	#080-000-153	NA	NA	6	1/4"	\$ 4.99

#080-000-091 Stainless Steel Roll Pin Kit, 8K58I88. 79.99

STK# | FNGTH STK#

BROWNELLS LONG BLANK SCREW



Oversize head with 5/32" hex socket and longer length for oversize stocks. .250" diameter shaft can be threaded to fit most bolt actions.

SPECS: Steel, blue. 21/4" (5.7cm) long. .250" (6.3mm) dia. shaft, .425" (10.7mm) diameter head. 5/32" hex size. Sold 20 per pak.

#080-012-020 Long Blank Screw, 20-Pak, 8K6L99..... \$ 7.99

FORSTER SLOTTED HEAD TRIGGERGUARD SCREWS



Machine Turned Tool Steel For Maximum Strength & Service

SPECS: Blued steel. Length varies.

SIZE

⁷/₃₂"-40

1/4"-22

1/4"-25

1/4"-28

1/4"-30

1/4"-32

1/4"-40

3/16"-32

3/16"-36

8-36

#319-414-070	Slotted Guard Screws, Win. 70, set of 3,	
	9A10L39\$	12.99
#319-414-998	Slotted Guard Screws, Mauser locking,	
	set of 4, 9A11L89	13.99

STOCK #	FITS	PRICE		
#319-414-098	Mauser non-locking, pair	9A00DWF \$ 6.99		
#319-414-171	Enfield straightened guard, pair	9A6L39 \$ 7.99		
#319-414-306	Springfield Long Rear Tang Screw, pair	9A6L39 \$ 7.99		
#319-414-270	Sako (Set of 2)	9A6K39 \$ 7.99		

GUARD SCREW & SIGHT DISC THREAD SIZES

Rem 600/660, Front, Rem 700, 721, 722 Front & Rear

Mossberg 800 Front, 810, Savage 340, Win 54 & 70

Rem 788 Front, Savage 110, Wthby MkV

Rem 600/660 Rear, Rem 700/721/722 Middle

Winchester 94Tang Sight, Front Screw

Mossberg 800 Rear, Rem 788 Firearm

Williams Lyman Sight Discs

Krag (U.S.) Springfield 03 A3

Browning A-5Tang, Rem 11 6mm-1.0 Sako, Howa, S&W 1500, WBY Vanguard

Ruger 77 Rear & Middle

Colt 57, Mauser 91 thru 98

Enfield 1917, Rem 720

BROWNELLS E-CLIPKIT



\$56 to \$120 Retail Value: 8 Sizes Cover Most Gun Needs

So important to have on hand, E-Clips are used to hold pins and parts in place in many modern long guns and some handguns, too. With this E-Clip Kit on hand you can return a

gun to service guickly; not waiting for a factory order, and not paying high factory prices - as much as \$1.00 each! All the sizes needed to service popular Remingtons, Marlins, Mossbergs, Savages and Winchesters (plus many more). Vital in your shop as these little buggers get lost as easily as springs and detent balls. Detailed gun parts list cross-reference chart too, worked out by our tech staff with assistance and suggestions from Gary Thiry, Sacramento, California. The E-Clip Kit has 20 each of 8 different sizes, each size in its own snaptop box inside the Kit box. Refill Paks are also available. With a retail value up to \$76.91, (35 cents to 75 cents each) this Kit cannot only be a lifesaver and loyalty builder, but a real moneymaker, too. SPECS: 160 clips total. Refills sold 20 per pak.

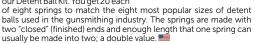
# 080-682-000 E-Clip k	it, 8K37P99	\$ 49.99
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STOCK#	O.D.	I.D.	FITS SHAFT GROOVE DIA.
#080-682-100	.156" (4.0mm)	.051" (1.3mm)	.052" (1.3mm)
#080-682-200	.187" (4.7mm)	.073" (1.8mm)	.074" (1.9mm)
#080-682-300	.230" (5.8mm)	.094" (2.4mm)	.095" (2.4mm)
#080-682-400	.250" (6.3mm)	.108" (2.7mm)	.110" (2.8mm)
#080-682-500	.270" (6.8mm)	.093" (2.4mm)	.095" (2.4mm)
#080-682-600	.312" (7.9mm)	.125" (3.2mm)	.127" (3.2mm)
#080-682-700	.335" (9.0mm)	.113" (2.9mm)	.116" (2.9mm)
#080-682-800	.375" (9.5mm)	.143" (3.6mm)	.147" (3.7mm)
_ Advise # _	F-Clin Refill Dak	RK11EQQ	\$ 15 99

BROWNELLS **DETENT BALL SPRING KIT**

Correctly-Sized To Match The Detent Ball Kit

Never search for the right detent ball spring again. Save your valuable time, and money, with this Kit of correctly-sized "in-the-hole" coil springs - a perfect match for each and every size contained in our Detent Ball Kit. You get 20 each



SPECS: Tempered steel. 3/4" long. Refills sold 20 per pak.

#080-820-000 Detent Ball Spring Kit, 8K59L99 \$ 75.99

STOCK #	SIZE	STOCK#	SIZE
#080-820-062	1/16" (1.6mm)	#080-820-156	5/32" (4.0mm)
#080-820-093	3/32" (2.4mm)	#080-820-187	3/16" (4.8mm)
#080-820-125	1/8" (3.2mm)	#080-820-218	7/32" (5.5mm)
#080-820-140	9/64" (3.6mm)	#080-820-250	1/4" (6.3mm)

- Advise # - Detent Ball Spring Refill Pak, 8K15E99. \$ 19.99

BROWNELLS DETENT BALL KIT

Replace Lost Or Worn Detents In Safeties, Sights, Magazine Caps & Gas Systems





tent Ball

#080-679-218 ⁷/₃₂" (.219"/5.5mm)

#080-679-250 1/4" (.250"/6.3mm)

#080-679-281 9/32" (.281"/7.1mm)*

them, if the time lost looking isn't bad enough, the factory often gets as much as \$1.50 EACH for replacements. So - you need this Kit! Detent balls are everywhere there's a "click" adjustment in a gun or a jig; they're even used as check balls in some semi-auto gas systems. Kit contains 20 each of the 8 most common sizes found in firearms, and is packed in a special "pillbox"/ bench tray case. Includes detailed cross-reference table of all the gun parts list detent balls we could find. (Special thanks to our tech staff and Gary Thiry, Sacramento, California, for working this one out!) SPECS: Chrome steel for superior wear and rust resistance. Refill Paks of 20 or 100 each also available.

#080-680-000 Detent Ball Kit,		8K59A99 \$ 76.99	
STOCK #	DIA. BALL	STOCK #	DIA. BALL
#080-679-062	1/16" (.063"/1.6mm)	#080-679-187	3/16" (.188"/4.8mm)

#080-679-093 3/32" (.094"/2.4mm) #080-679-125 1/8" (.125"/3.2mm) **#080-679-140** 9/64" (.141"/3.6mm) #080-679-156 5/32" (.156"/4.0mm)

- Advise # - Detent Ball Refill, 20-Pak, 8K12L99..... \$ 15.99

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